

Contents

00 - Technical data	1
1 Safety information and repair notes	1
1.1 Safety information	1
1.2 Repair instructions	1
2 Identification	2
2.1 Identification of heater and air conditioning unit	2
3 General information	3
3.1 Type plates, R134a	3
3.2 Type plates, R1234yf	3
4 Technical data, R134a	4
4.1 Refrigerant capacities	4
4.2 Refrigerant oil capacities	4
4.3 Oil distribution	4
4.4 Filling quantities of refrigerant oil following component replacement	4
5 Technical data, R1234yf	6
5.1 Refrigerant capacities	6
5.2 Refrigerant oil capacities	6
5.3 Oil distribution	6
5.4 Filling quantities of refrigerant oil following component replacement	6
6 Electrical components	8
6.1 Access to diagnoses	8
80 - Heating	10
1 Fitting location overview - heating	10
1.1 Fitting location overview - components inside of vehicle interior	10
2 Heater unit	13
2.1 Summary of components - component parts of the heater unit	13
87 - Air conditioning system	18
1 Safety information and repair notes	18
1.1 Safety information	18
1.2 Repair instructions	18
2 Overview of fitting locations - air conditioning system	19
2.1 Overview of fitting locations – components outside the vehicle interior	19
2.2 Overview of fitting locations - components in vehicle interior, front	21
3 Refrigerant circuit	24
3.1 System overview - refrigerant circuit	24
3.2 Assembly overview - refrigerant lines	24
3.3 Assembly overview - condenser	26
3.4 Removing and installing pressure sender for refrigerant circuit [G805]	27
3.5 Removing and installing expansion valve	28
3.6 Removing and installing condenser	29
3.7 Detaching and attaching refrigerant lines at condenser	31
3.8 Removing and installing desiccant bag or cartridge	32
3.9 Removing and installing evacuating and charging valve (low-pressure and high-pressure sides)	36
3.10 Removing and installing refrigerant lines with internal heat exchanger	38
3.11 Removing and installing refrigerant line from condenser to evaporator	40
3.12 Removing and installing refrigerant line from air conditioner compressor to condenser	41
3.13 Removing and installing refrigerant line from internal heat exchanger to air conditioner compressor	43
3.14 Starting up air conditioner after charging refrigerant circuit	44



4	Air conditioner compressor	46
4.1	Assembly overview - air conditioner compressor	46
4.2	Assembly overview - pulley, Denso	46
4.3	Detaching and attaching air conditioner compressor at bracket	47
4.4	Detaching and attaching refrigerant lines at air conditioner compressor	48
4.5	Removing and installing air conditioner compressor	50
4.6	Removing and installing air conditioning system magnetic clutch [N25], air conditioner compressor manufacturer Denso	51
4.7	Removing and installing air conditioner compressor regulating valve [N280]	55
5	Control motors, Climatronic	57
5.1	Overview of fitting locations – control motors at front	57
5.2	Assembly overview - front control motors	59
5.3	Removing and installing air distributor flap control motor VX33	61
5.4	Removing and installing control motor for front left temperature flap [VX34]	63
5.5	Removing and installing control motor for front right temperature flap [VX35]	64
5.6	Removing and installing control motor for fresh air and air recirculation flap [VX96]	65
5.7	Removing and installing control motor for defroster flap [VX47]	67
5.8	Removing and installing air distribution flap actuator	68
5.9	Removing and installing fresh air/air recirculation, air flow flap actuator	70
6	Control motors, air conditioning system	72
6.1	Overview of fitting locations – control motors at front	72
6.2	Assembly overview - front control motors	72
6.3	Removing and installing air distributor flap control motor VX33	74
6.4	Removing and installing control motor for front left temperature flap [VX34]	76
6.5	Removing and installing control motor for front right temperature flap [VX35]	77
6.6	Removing and installing re-circulating air flap control motor V113	78
6.7	Removing and installing control motor for defroster flap [VX47]	80
6.8	Removing and installing air distribution flap actuator	81
7	Front heater and air conditioning unit	84
7.1	Assembly overview - heater and air conditioning unit	84
7.2	Assembly overview - attachments for heater and air conditioning unit and air intake box	86
7.3	Assembly overview – evaporator housing	87
7.4	Removing and installing evaporator	88
7.5	Removing and installing heating element for additional air heater Z35	89
7.6	Removing and installing heater and air conditioning unit	90
7.7	Removing and installing bracket for heater and air conditioning unit, left-hand drive vehicles	94
7.8	Removing and installing bracket for heater and air conditioning unit, right-hand drive vehicles	94
7.9	Dismantling and assembling heater and air conditioning unit	95
7.10	Removing and installing air distribution housing	96
7.11	Removing and installing dust pollen filter	98
7.12	Removing and installing fresh air blower [V2], left-hand drive vehicles	99
7.13	Removing and installing fresh air blower [V2], right-hand drive vehicles	100
7.14	Removing and installing fresh air blower control unit [J126]	100
7.15	Removing and installing heat exchanger	101
7.16	Removing and installing coolant pipes on heat exchanger	108
7.17	Removing and installing evaporator temperature sensor [G308]	110
7.18	Removing and installing condensation drain	110
7.19	Checking condensation drain	112
8	Air duct	115
8.1	Assembly overview - routing of air flow and air distribution in vehicle interior	115
8.2	Removing and installing driver side footwell vents, left-hand drive vehicles	116
8.3	Removing and installing driver side footwell vents, right-hand drive vehicles	116
8.4	Removing and installing front passenger side footwell vents, left-hand drive vehicles	117
8.5	Removing and installing front passenger side footwell vents, right-hand drive vehicles	117



8.6	Removing and installing rear footwell vent	118
8.7	Removing and installing fresh air intake	119
8.8	Removing and Installing the cover for the fresh air intake	120
8.9	Removing and installing air intake duct	121
8.10	Removing and installing air duct for defroster vent	122
8.11	Removing and installing air duct for centre dash panel vent	122
8.12	Removing and installing air duct for rear centre console vent	123
8.13	Removing and installing air duct for rear centre console vent	123
9	Control and display unit	125
9.1	Overview of fitting locations – operating and display unit	125
9.2	Removing and installing front control and display unit	125
10	Other controlling and regulating components	126
10.1	Removing and installing sunlight penetration photosensor [G107]	126
10.2	Removing and installing air quality sensor [G238]	126
10.3	Removing and installing ambient temperature sensor [G17]	127
10.4	Removing and installing humidity sender for air conditioning system [G260]	127
10.5	Removing and installing left vent temperature encoder G150	127
10.6	Removing and installing right vent temperature encoder G151	128
10.7	Removing and installing footwell vent temperature sender [G192]	129
10.8	Removing and installing heater and air conditioning system control unit	129