



Contents

00 - Technical data	1
1 Safety instructions	1
1.1 Safety precautions when working on vehicles with a start/stop system	1
1.2 Safety precautions during road tests in which testing and measuring equipment is used	1
1.3 Safety precautions when working on cooling system	1
1.4 Safety measures during towing/tow-starting	2
1.5 General safety instructions	2
2 Identification	3
2.1 Gearbox identification	3
2.2 Torque converter identification	3
3 Repair instructions	5
3.1 Rules of cleanliness	5
3.2 General points	5
3.3 General repair instructions	7
3.4 Contact corrosion	10
3.5 Seals and sealing rings	10
3.6 Screws, nuts	10
4 Technical data	12
4.1 Filling capacity	12
4.2 Allocation gearbox - engine	12
32 - Torque converter	13
1 Torque converter	13
1.1 Summary of components - torque converter	13
1.2 Removing and installing torque converter	13
1.3 Draining the torque converter	15
1.4 Checking the torque converter	15
1.5 Removing and installing gasket ring for torque converter	16
37 - Controls, housing	18
1 ATF circuit	18
1.1 Summary of components - ATF circuit	18
1.2 Removing and installing ATF radiator	18
2 ATF	21
2.1 Inspecting ATF level	21
2.2 Draining and filling ATF	26
3 Removing and installing the gearbox	30
3.1 Tightening torques for gearbox	30
3.2 Removing the gearbox	31
3.3 Installing the gearbox	46
4 Transporting the gearbox	51
5 Attachment at engine and gearbox mount	52
6 Shift mechanism	54
6.1 Summary of components - Gearshift mechanism	54
6.2 Inspecting the gearshift mechanism	56
6.3 Emergency release out of P position	57
6.4 Removing and installing selector mechanism	58
6.5 Removing and installing selector lever handle	63
6.6 Installing the lock button at the selector lever handle	67
6.7 Inspecting and adjusting the selector lever control cable	69
6.8 Removing and installing the multi-function switch	72
6.9 Setting the multi-function switch	76



6.10	Replacing the sealing ring for the gearshift shaft	77
38	- Gears, control	79
1	Slide valve body	79
1.1	Summary of components - slide valve body	79
1.2	Remove and install wiring harness of encoders and solenoid valves	82
1.3	Removing and installing the slide valve body	85
1.4	Removing and installing oil pan	88
1.5	Removing and installing the oil filter	90
1.6	Removing and installing the gearbox input rpm sender G182 and the transmitter for the Gearbox output speed sender G195	91
39	- Final drive - differential	93
1	Sealing rings	93
1.1	Replacing left sealing ring	93
1.2	Replacing right sealing ring	95
2	Gearbox control system	99
2.1	Removing and installing gearbox control unit	99