

Contents

| | |
|--|-----------|
| 00 - Technical data | 1 |
| 1 Safety instructions | 1 |
| 1.1 Safety measures when working on the high-voltage system | 1 |
| 1.2 Safety measures when working near high-voltage components | 1 |
| 1.3 Safety measures for test drives with testing and measuring devices | 2 |
| 1.4 Safety precautions when working on cooling system | 2 |
| 2 Repair instructions | 3 |
| 2.1 Contact corrosion | 3 |
| 2.2 Cable routing and securing | 3 |
| 2.3 Rules of cleanliness | 3 |
| 93 - Electric drive systems | 5 |
| 1 Hazard classification of the high-voltage system | 5 |
| 1.1 General information | 5 |
| 1.2 Training / personnel qualification | 6 |
| 2 Identification features of high-voltage vehicles | 8 |
| 3 Dealing with high-voltage vehicles | 13 |
| 3.1 Personal protective equipment (PPE) | 13 |
| 3.2 Workshop procedure for high-voltage vehicles | 13 |
| 4 Quarantine concept | 17 |
| 5 Assessment of accident vehicles | 22 |
| 5.1 General | 22 |
| 5.2 Photo documentation | 22 |
| 6 High-voltage battery | 26 |
| 6.1 Classify high-voltage battery | 26 |
| 6.2 Handle and store high-voltage battery | 33 |
| 6.3 Packaging high-voltage batteries | 34 |
| 6.4 Packaging critical high-voltage batteries with status "Warning" | 42 |
| 6.5 Additional information on opening and bonding high-voltage batteries | 62 |