



Contents

00 - Technical data	1
1 Technical data	1
1.1 Vehicle identification data	1
50 - Body - front	3
1 Lock carrier	3
1.1 Summary of components - Lock carrier	3
1.2 Service position	3
1.3 Removing and installing lock carrier	6
2 Wing	9
2.1 Summary of components	9
2.2 Removing and installing the wing	9
3 Front wall	13
3.1 Summary of components	13
3.2 Summary of components of the water box cover	13
3.3 Removing and installing the plenum chamber cover	14
3.4 Underfloor trim panel	17
55 - Bonnet, rear lid	18
1 Front flap	18
1.1 Summary of components - bonnet	18
1.2 Removing and installing the bonnet	20
1.3 Adjusting the bonnet	24
1.4 Removing and installing the hinges	27
1.5 Removing and installing the support bar	29
1.6 Removing and installing the gaskets for the front flap	31
1.7 Removing and installing front flap lock	32
1.8 Removing and installing the operating lever for the front flap	35
2 Tailgate	38
2.1 Summary of components	38
2.2 Removing and installing boot lid	40
2.3 Adjusting boot lid	44
2.4 Removing and installing the hinges	48
2.5 Removing and installing the pressurized gas strut	50
2.6 Removing and installing the control	53
2.7 Removing and installing the tailgate lock	54
2.8 Removing and installing the gasket	57
3 Fuel tank lid unit	60
3.1 Removing and installing fuel tank lid unit	60
57 - Front doors, door components, central locking	63
1 Front door	63
1.1 Summary of components - door	63
1.2 Removing and installing the door	65
1.3 Door adjustment	68
1.4 Adjusting the locking clamp	70
2 Installation parts	72
2.1 Summary of components - Component parts	72
2.2 Summary of components - Door handle and door lock	75
2.3 Removing and installing the door cover	76
2.4 Removing and installing the door retaining strap	78
2.5 Removing and installing the locking clamp	80



2.6	Removing and installing the door handle	81
2.7	Removing and installing the door lock	92
2.8	Central locking	95
2.9	Removing and installing the battery for the foldable key with radio remote control	97
2.10	Door windows	98
2.11	Window lifter	103
2.12	Removing and installing front window run	110
2.13	Removing and installing the front window channel strip	116
2.14	Removing and installing door seals	121
58 - Rear doors, door components	124	
1	Door	124
1.1	Summary of components - door	124
1.2	Removing and installing the door	126
1.3	Door adjustment	129
1.4	Adjusting the locking clamp	130
2	Installation parts	132
2.1	Summary of components - Installation parts	132
2.2	Summary of components - Door handle and door lock	133
2.3	Removing and installing the door cover	134
2.4	Removing and installing the door handle	139
2.5	Removing and installing the door lock	145
2.6	Summary of components - rear door window	148
2.7	Removing and installing the rear door window	148
2.8	Removing and installing the rear window run	153
2.9	Removing and installing the rear window channel strip	155
2.10	Removing and installing door seals	157
60 - Sunroof	160	
1	Sun roof	160
1.1	Summary of components - sun roof Open Sky	160
1.2	Summary of components - blind of sun roof	163
1.3	Summary of components - sun roof frame	164
1.4	Assembly overview: front panel	164
1.5	Removing glass panel for sliding/tilting roof	165
1.6	Adjusting glass panel	169
1.7	Removing and installing glass panel drive for sliding/tilting roof	170
1.8	Initial run procedure for sliding/tilting roof drive	174
1.9	Removing and installing glass panel seal	175
1.10	Removing and installing the draft deflector	175
1.11	Removing and installing blind of sun roof	177
1.12	Removing and installing sliding block guide	186
1.13	Removing and installing the gasket of the sun roof	189
1.14	Removing and installing sun roof frame	190
1.15	Removing and installing front trim	198
2	Water drain hoses	203
2.1	Summary of components - water drain hoses	203
2.2	Cleaning the water drain hoses	203
63 - Bumpers	205	
1	Front bumper	205
1.1	Summary of components - Front bumper	205
1.2	Removing and installing the front bumper	208
2	Rear bumper	211
2.1	Summary of components - rear bumper	211



2.2	Removing and installing the rear bumper	214
64 - Glazing		217
1	Repair instructions	217
1.1	Repair notes	217
1.2	Installation instructions for glued windows	220
1.3	Prepare body flange for fitting	222
2	Windscreen	225
2.1	Windscreen - Summary of components	225
2.2	Removing and installing windscreen	226
3	Rear window	229
3.1	Rear window - Summary of components	229
3.2	Removing and installing the rear window	229
4	Side windows	233
4.1	Rear side window - summary of components	233
4.2	Removing and installing rear side window	233
66 - Exterior equipment		236
1	Strips/trims	236
1.1	Summary of components - A-pillar trim panel	236
1.2	Removing and installing B-pillar trim panel	236
2	Exterior mirrors	239
2.1	Exterior mirror- Summary of components	239
2.2	Removing and installing mirror glass	242
2.3	Removing and installing the mirror housing	244
2.4	Removing and installing the mirror adjustment unit	253
2.5	Removing and installing mirror adjustment unit - E-Citigo ➤	254
2.6	Removing and installing outside mirror	256
3	Wheelhouse liner	260
3.1	Summary of components - Wheelhouse liner, front	260
3.2	Summary of components - Wheelhouse liner, rear	260
3.3	Removing and installing the wheelhouse liner	261
3.4	Removing and installing the rear wheelhouse liner	264
3.5	Removing and installing lower handle panel	266
4	Letterings and emblems	267
4.1	Dimensions - Letterings and emblems	267
4.2	Removing and installing the emblems	268
5	Glue tuning parts - SPORT series	274
5.1	Glue the front spoiler	274
5.2	Glue the tailgate	276
5.3	Glue the rear spoiler	279
68 - Interior equipment		282
1	Storage areas/covers	282
1.1	Overview of fitting location - Storage areas/covers	282
1.2	Summary of components - Dash panel cover on driver's side	283
1.3	Summary of components - Steering column trim panel	284
1.4	Summary of components - Glove compartment	285
1.5	Summary of components - Covering for the hand brake lever	286
1.6	Removing and installing dash panel cover on driver's side	287
1.7	Removing and installing the gap cover of the dash panel insert	289
1.8	Removing and installing dash panel cover on front passenger's side	289
1.9	Removing and installing the steering column trim panel	291
1.10	Removing and installing the steering column trim panel	291
1.11	Removing and installing the glove compartment	292



1.12	Removing and installing glove compartment opener	294
1.13	Removing and installing brake element of glove compartment cover	295
1.14	Removing and installing the covering of the handbrake lever	295
2	Equipment	297
2.1	Summary of components - sun visor	297
2.2	Removing and installing the sun visor	297
2.3	Removing and installing middle bearing of sun visor	299
2.4	Removing and installing the recessed handles of the roof	301
3	Centre console	304
3.1	Summary of components - Centre console	304
3.2	Removing and installing front ashtray	304
3.3	Removing and installing the insert of the centre console	305
3.4	Removing and installing centre console	306
3.5	Removing and installing the bracket of the centre console	309
4	Interior rear-view mirror	313
4.1	Summary of components - Interior rear-view mirror	313
4.2	Removing and installing the interior rear-view mirror	314
69 - Passenger protection		321
1	Safety measures	321
1.1	Safety precautions when working with pyrotechnical components	321
1.2	Storage, transport and disposal of airbag, belt tensioner and battery separation units (pyrotechnical components)	322
1.3	Safety instructions of airbag	323
1.4	Additional safety instructions for side airbag	323
1.5	Seat belts	323
1.6	Safety instructions for crash sensors (pressure sensors) for front side airbag	324
1.7	Exchanging pyrotechnical, mechanical and electrical components of the restraint system after an accident	324
1.8	Checking airbag fixing parts after an accident	327
1.9	Accident without deployment of airbag	327
1.10	Inspect seat belts	327
1.11	Checking the seat belt	328
1.12	Checking automatic belt retractor (locking effect)	328
1.13	Seat belt buckle - visual inspection	329
1.14	Seat belt buckle - functional check	329
1.15	Checking deflection fitting and buckle latch	330
1.16	Checking fixing parts and fixing points after an accident	330
1.17	Checking the child seat anchorages after an accident	330
2	Seat belts	331
2.1	Overview of fitting location - Seat belts and fixing points	331
2.2	Removing and installing the front three-point seat belt	332
2.3	Removing and installing front belt end fitting	334
2.4	Removing and installing front belt guide, 3-door version	334
2.5	Removing and installing front belt guide, 5-door version	335
2.6	Removing and installing the front seat belt buckle	336
2.7	Removing and installing the rear three-point seat belt	337
2.8	Removing and installing the outer rear belt end fitting	337
2.9	Removing and installing the rear seat belt buckle	338
3	Airbag system	339
3.1	Installation location overview - airbag system	339
4	Airbag control unit	340
4.1	Summary of components - Airbag control unit	340
4.2	Removing and installing airbag control unit	340
5	Driver airbag	343



5.1	Assembly overview - Driver airbag	343
5.2	Removing and installing airbag unit with igniter	344
6	Front passenger airbag	348
6.1	Assembly overview - Passenger airbag	348
6.2	Removing and installing airbag unit on front passenger side with igniter	349
6.3	Removing and installing front passenger airbag key switch	351
7	Side airbags	354
7.1	Summary of components - front side airbag	354
7.2	Removing and installing front side airbag with igniter	354
8	Head airbag	357
8.1	Summary of components - head airbag	357
8.2	Removing and installing head airbag	358
9	Crash sensors for airbag	363
9.1	Overview of fitting location - crash sensors for airbag	363
9.2	Removing and installing the crash sensor for front airbag	364
9.3	Removing and installing the crash sensor for side airbag	365
10	Belt use recognition	370
10.1	Removing and installing seat occupation sensor	370
70 - Trim, insulation	373
1	Door trim panels	373
1.1	Summary of components - Front door trim panel	373
1.2	Removing and installing the front door trim panel	374
1.3	Removing and installing the trim for the button	380
1.4	Summary of components - Rear door trim panel	382
1.5	Removing and installing the rear door trim panel	382
2	Dash panel	387
2.1	Summary of components - dash panel	387
2.2	Removing and installing lateral cover of dash panel	388
2.3	Removing and installing the external dash panel vent	389
2.4	Removing and installing the middle dash panel cover	390
2.5	Removing and installing mounting frame of radio/navigation system	392
2.6	Removing and installing the dash panel	394
3	Central pipe of dash panel	405
3.1	Summary of components - cross member for dash panel	405
3.2	Removing and installing the central tube/dash panel	407
4	Interior trim panels	413
4.1	Overview of fitting location - Interior trim panels	413
4.2	Summary of components - Sill panel	415
4.3	Summary of components - A-pillar trim panel	416
4.4	Summary of components - B-pillar trim panel	417
4.5	Summary of components - C-pillar trim panel	418
4.6	Removing and installing door sill panel	419
4.7	Removing and installing A-pillar trim panel	423
4.8	Removing and installing B-pillar trim panel	427
4.9	Removing and installing trim panel of pillar C	435
4.10	Removing and installing side trim panel	440
4.11	Removing and installing foot rest	442
4.12	Removing and installing floor covering	443
4.13	Removing and installing the rear window shelf	448
5	Luggage compartment trim panels	449
5.1	Overview of fitting location - Luggage compartment trim panels	449
5.2	Summary of components - luggage compartment side trim panel	449
5.3	Removing and installing the tailgate trim panel	450



5.4	Removing and installing luggage compartment side trim panel	451
5.5	Removing and installing luggage compartment floor	454
5.6	Removing and installing bracket for luggage compartment floor covering	455
6	Roof trim panels	457
6.1	Overview of fitting location - Roof trim panel	457
6.2	Removing and installing moulded headliner	458
6.3	Installing the roof reinforcement on the body	462
72	- Seat frames	465
1	Overview of seat versions	465
1.1	Overview of fitting location - seat versions	465
1.2	Installing front seat on holder for seat repair	466
2	Front seats	468
2.1	Summary of components - front seat	468
2.2	Summary of components - front backrest	469
2.3	Summary of components - seat pan	470
2.4	Removing and installing front seat	472
2.5	Removing and installing seat height adjustment	483
2.6	Connecting and disconnecting airbag adapter	485
2.7	Removing and installing the front backrest	487
3	Rear seats	490
3.1	Summary of components - Seat bench / individual seats	490
3.2	Summary of components - seat backrest	490
3.3	Removing and installing the rear seat bench / individual seats	492
3.4	Removing and installing lock cylinder	493
3.5	Removing and installing the headrest	495
3.6	Removing and installing the headrest guide	496
3.7	Removing and installing backrests	496
74	- Seat - padding, covers	500
1	Covers and upholstery of the front seats	500
1.1	Summary of components - cover and upholstery for seat pan	500
1.2	Summary of components - cover and upholstery of backrest	501
1.3	Summary of components - seat heating element	502
1.4	Removing and installing cover and upholstery for seat pan	503
1.5	Removing and installing cover and backrest upholstery	507
1.6	Removing and installing the seat heating element	513
1.7	Removing and installing the backrest heating element	514
2	Rear covers and seat upholstery	516
2.1	Summary of components - cover and upholstery	516
2.2	Removing and installing the cover and the upholstery	519