



Contents

| | |
|---|-----------|
| 00 - Technical data | 1 |
| 1 Safety instructions | 1 |
| 1.1 Safety measures for working on vehicles with high voltage system | 1 |
| 1.2 Safety measures when working in the vicinity of high-voltage components | 2 |
| 1.3 Safety precautions when working on vehicles with a start/stop system | 2 |
| 1.4 Safety precautions during road tests in which testing and measuring equipment is used | 3 |
| 2 Identification | 4 |
| 2.1 PR number assignment – brake | 4 |
| 3 Technical data | 5 |
| 3.1 Technical data for brakes | 5 |
| 4 Brake inspection | 8 |
| 4.1 General points | 8 |
| 4.2 Checking vehicles with front-wheel drive | 8 |
| 45 - Anti-lock brake system | 9 |
| 1 General points | 9 |
| 1.1 Repair instructions for repair work on ABS | 9 |
| 2 Installation location overview | 12 |
| 2.1 ABS/ESP installation location overview | 12 |
| 3 Control unit and hydraulic unit | 15 |
| 3.1 Exploded view – control unit and hydraulic unit | 15 |
| 3.2 Removing and installing ABS control unit J104/ABS hydraulic unit N55 | 19 |
| 3.3 Connecting brake lines to hydraulic unit | 28 |
| 4 Sensors | 31 |
| 4.1 Assembly overview - speed sensor on front axle | 31 |
| 4.2 Assembly overview - speed sensor on rear axle | 32 |
| 4.3 Removing and installing wheel speed sensor on the front axle | 33 |
| 4.4 Removing and installing wheel speed sensor on the rear axle | 34 |
| 4.5 Removing and installing steering angle sender | 35 |
| 4.6 Removing and installing yaw rate sender and lateral acceleration sender | 36 |
| 46 - Brakes - mechanism | 37 |
| 1 Front brakes | 37 |
| 1.1 Assembly overview - front brakes | 37 |
| 1.2 Removing and installing brake pads | 39 |
| 1.3 Removing and installing brake calliper | 42 |
| 2 Rear brakes | 46 |
| 2.1 Assembly overview - rear brakes | 46 |
| 2.2 Resetting drum brakes | 47 |
| 2.3 Removing and installing brake shoes | 48 |
| 3 Handbrake | 54 |
| 3.1 Assembly overview - parking brake | 54 |
| 3.2 Removing and installing the rear handbrake cable | 56 |
| 3.3 Adjusting parking brake | 60 |
| 4 Brake pedal | 62 |
| 4.1 Summary of components - brake pedal | 62 |
| 4.2 Removing and installing bearing bracket | 64 |
| 4.3 Separating brake pedal from brake servo | 66 |
| 4.4 Clipping the brake pedal onto the brake servo unit | 67 |
| 4.5 Removing and installing brake pedal | 67 |
| 47 - Brakes - hydraulics | 70 |



| | | |
|----------|--|------------|
| 1 | Front brake callipers | 70 |
| 1.1 | Summary of components - front brake calliper | 70 |
| 1.2 | Removing and installing brake calliper piston | 71 |
| 2 | Brake servo unit and master brake cylinder | 75 |
| 2.1 | Summary of components - brake servo unit and master brake cylinder | 75 |
| 2.2 | Overview of components - Accumulator for braking system | 79 |
| 2.3 | Removing and installing the Accumulator for braking system VX70 | 80 |
| 2.4 | Removing and installing brake servo | 83 |
| 2.5 | Removing and installing master brake cylinder | 94 |
| 3 | Brake lines | 100 |
| 3.1 | Repairing brake lines | 100 |
| 4 | Hydraulic system | 106 |
| 4.1 | General notes on brake fluid | 106 |
| 4.2 | Bleeding hydraulic system following standard procedure | 106 |
| 4.3 | Subsequent bleeding of hydraulic system | 111 |
| 4.4 | Pre-bleed the Accumulator for braking system VX70 | 112 |
| 4.5 | Testing leak-tightness | 113 |