

Contents

00 - Technical data	1
1 Engine number/engine data	1
2 Safety precautions	2
2.1 Safety precautions during work on fuel system	2
2.2 Safety precautions when working on ignition system	2
2.3 Releasing pressure in high-pressure area	3
3 General repair instructions	4
3.1 Rules for cleanliness	4
10 - Removing and installing engine	5
1 Removing and installing engine	5
1.1 Removing engine	5
1.2 Installing engine	14
2 Assembly mountings	17
2.1 Assembly overview: assembly overview	17
2.2 Additional information and assembly work for vehicles with air conditioner	18
13 - Crankshaft group	19
1 Cylinder block (pulley end)	19
1.1 Assembly overview - poly V-belt drive	21
1.2 Assembly overview - cylinder block, belt pulley end	23
1.3 Removing and installing poly-V belt	25
1.4 Ancillary bracket (removing and installing)	27
1.5 Renewing crankshaft oil seal - belt pulley end	28
1.6 Removing and installing crankshaft pulley	31
2 Cylinder block, gearbox end	35
2.1 Assembly overview - cylinder block, gearbox end	35
2.2 Removing and installing flywheel	36
2.3 Removing and installing sealing flange on gearbox side	37
3 Crankshaft	45
3.1 Assembly overview - crankshaft	45
3.2 Pulling needle bearing out of and driving into crankshaft	46
3.3 Crankshaft dimensions	48
4 Pistons and conrods	49
4.1 Assembly overview - pistons and conrods	49
4.2 Checking piston	51
4.3 Checking cylinder bores	52
4.4 Separating new conrod	52
4.5 Removing and installing pistons	52
15 - Cylinder head, valve gear	55
1 Cylinder head	55
1.1 Assembly overview - cylinder head	55
1.2 Removing and installing camshaft housing	58
1.3 Removing and installing cylinder head	64
1.4 Checking compression	67
2 Valve gear	69
2.1 Assembly overview - valve gear	69
2.2 Measuring axial clearance of camshaft	71
2.3 Reworking valve seats	71
2.4 Check the valve guides.	73
2.5 Removing and installing valve stem seals	74

3	Chain drive	77
3.1	Removing and installing valve timing housing (timing case)	77
3.2	Checking valve timing	81
3.3	Adjusting valve timing	84
3.4	Checking timing chain	92
3.5	Removing and installing the distribution chain of the control pump	99
17	- Lubrication	109
1	Sump, oil pump	109
1.1	Engine oil:	109
1.2	Assembly overview - sump, oil pump	109
1.3	Removing and installing sump	112
1.4	Removing and installing oil pump	115
2	Oil filter, oil pressure switch	119
2.1	Checking oil pressure and oil pressure switch	119
19	- Cooling	121
1	Cooling system/coolant	121
1.1	Coolant hose schematic diagram	121
1.2	Draining and adding coolant	123
1.3	Checking cooling system for leaks	127
2	Coolant pump, regulation of cooling system	130
2.1	Assembly overview - thermostat	130
2.2	Removing and installing coolant pump	131
2.3	Removing and installing coolant pump pulley	136
2.4	Removing and installing coolant circulation pump V50	139
3	Radiator, radiator fan	142
3.1	Assembly overview - radiator, radiator fan	142
3.2	Removing and installing radiator, radiator fan V7 and radiator fan 2 V177	143
3.3	Removing and installing engine outlet coolant temperature sender G83	145
21	- Turbocharging/supercharging	147
1	Exhaust turbocharger	147
1.1	Assembly overview - turbocharger	147
1.2	Removing and installing turbocharger	151
1.3	Turbocharger pressure capsule: checking	156
1.4	Removing and installing vacuum unit for turbocharger	157
1.5	Adjusting vacuum unit for turbocharger	159
2	Compressor	165
2.1	Assembly overview - supercharger	165
2.2	Removing and installing supercharger	166
2.3	Removing and installing drive unit seal for supercharger	175
3	Charge air system	179
3.1	Supercharger air system: assembly overview	179
3.2	Fitting hose connections with plug-in connectors	180
3.3	Checking charge air system for leaks	181
3.4	Removing and installing charge air cooler	185
24	- Mixture preparation - injection	187
1	Air filter	187
1.1	Assembly overview - air filter	187
1.2	Removing and installing air filter housing	188
2	Intake manifold	189
2.1	Assembly overview - intake manifold	189

2.2	Removing and installing regulating flap control unit J808 and throttle valve module J338	193
2.3	Cleaning throttle valve module J338	196
3	Injectors	197
3.1	Assembly overview - fuel rail with injectors	197
3.2	Removing and installing injectors	199
3.3	Renewing seals on injectors	201
4	Sensors	206
4.1	Checking fuel pressure sender	206
5	High-pressure pump	211
5.1	Assembly overview - high-pressure pump	211
5.2	Removing and installing high-pressure pump	212
6	Engine control unit J623	216
6.1	Removing and installing engine control unit J623	216
6.2	Removing and installing engine control unit J623 with protective housing	217
26	Exhaust system	219
1	Exhaust pipes and silencers	219
1.1	Assembly overview - catalytic converter and attachments	219
1.2	Removing and installing catalytic converter	221
1.3	Assembly overview - silencers	221
1.4	Separating exhaust pipes from silencers	222
1.5	Installation position of the front coupling clamp	224
28	Ignition system	226
1	Ignition system	226
1.1	Assembly overview - ignition system	226
1.2	Removing and installing ignition coils with output stage	227
1.3	Removing and installing engine speed sender G28	229
1.4	Test data, spark plugs	231