



Contents

00 - Technical data	1
1 Safety information	1
1.1 Safety regulations for working on fuel supply	1
1.2 Safety measures when working on vehicles with start/stop system	2
1.3 Safety precautions when using testers and measuring instruments during a road test	2
1.4 Safety precautions when working on cooling system	2
1.5 Safety precautions when working on the SCR system	3
1.6 General safety provisions	3
1.7 Safety precautions when working on exhaust system	3
2 Identification	5
2.1 Engine number/engine data	5
3 Repair notes	6
3.1 Rules for cleanliness	6
3.2 General information	6
3.3 General repair instructions	7
3.4 Foreign objects in engine	7
3.5 Contact corrosion	7
3.6 Routing and attachment of lines	8
3.7 Fitting radiator and condensers	8
3.8 Checking vacuum system	8
20 - Fuel supply system	10
1 Procedure should vehicle be misfueled	10
1.1 Procedure should vehicle be misfueled	10
2 Fuel	15
2.1 Assembly overview - fuel tank	15
2.2 Emptying fuel tank	16
2.3 Removing and installing fuel tank	19
3 Fuel delivery unit, fuel gauge sender	26
3.1 Assembly overview - fuel delivery unit and fuel gauge sender	26
3.2 Removing and installing fuel delivery unit, fuel gauge sender	27
3.3 Removing and installing fuel gauge sender G	28
4 Plug-in connectors	29
4.1 Separating plug-in connectors	29
5 Fuel filter	33
5.1 Assembly overview - fuel filter	33
5.2 Removing and installing fuel filter	34
6 Accelerator pedal	38
6.1 Assembly overview - accelerator module	38
6.2 Removing and installing accelerator pedal module GX2	38
7 Fuel pump	40
7.1 Checking fuel system pressurisation pump G6	40
8 Senders and sensors	46
8.1 Removing and installing water separator sender G63	46