

Contents

00 - Technical data	1
1 Identification	1
2 Safety precautions	2
3 Repair instructions	3
10 - Removing and installing engine	4
1 Removing and installing engine	4
1.1 Removing engine	4
1.2 Separating engine and gearbox	34
1.3 Securing engine to engine and gearbox support	39
1.4 Installing engine	39
2 Assembly mountings	44
2.1 Exploded view - assembly mountings	44
2.2 Supporting engine in installation position	45
2.3 Removing and installing engine mountings	47
2.4 Removing and installing gearbox mounting	48
2.5 Removing and installing pendulum support	50
2.6 Checking adjustment of assembly mountings (engine/gearbox mountings)	51
2.7 Adjusting assembly mountings	51
3 Engine cover panel	54
13 - Crankshaft group	55
1 Cylinder block (pulley end)	55
1.1 Exploded view - cylinder block (pulley end)	55
1.2 Removing and installing poly V-belt	55
1.3 Removing and installing poly V-belt tensioner	55
1.4 Removing and installing vibration damper	55
1.5 Removing and installing bracket for ancillaries	55
1.6 Removing and installing engine support	55
2 Cylinder block (gearbox end)	57
3 Crankshaft	58
4 Balance shaft	59
5 Pistons and conrods	60
15 - Cylinder head, valve gear	61
1 Timing chain cover	61
1.1 Exploded view - timing chain cover	61
1.2 Removing and installing timing chain cover	61
1.3 Renewing oil seal for vibration damper	62
2 Chain drive	63
2.1 Exploded view - camshaft timing chains	63
2.2 Exploded view - drive chain for balance shaft	63
2.3 Removing and installing bearing saddle	63
2.4 Removing and installing camshaft timing chain	63
2.5 Removing and installing drive chain for balance shaft	63
2.6 Checking timing chain	63
2.7 Checking valve timing	64
3 Cylinder head	65
3.1 Exploded view - cylinder head	65
3.2 Removing and installing cylinder head	65
3.3 Checking compression	78



4	Valve gear	79
4.1	Exploded view - valve gear	79
4.2	Removing and installing camshaft	79
4.3	Installing ball for slider	81
4.4	Removing and installing actuators for camshaft adjustment	81
4.5	Removing and installing camshaft control valve 1 N205	81
4.6	Removing and installing valve stem oil seals	81
5	Inlet and exhaust valves	82
17	- Lubrication	83
1	Sump/oil pump	83
1.1	Exploded view - sump/oil pump	83
1.2	Engine oil	83
1.3	Removing and installing sump (bottom section)	83
1.4	Removing and installing oil pump	83
1.5	Removing and installing sump (top section)	83
1.6	Removing and installing oil level and oil temperature sender G266	84
2	Engine oil cooler	85
3	Crankcase breather	86
4	Oil filter/oil pressure switch	87
4.1	Exploded view - oil filter	87
4.2	Exploded view - oil pressure switches/oil pressure control	87
4.3	Removing and installing oil pressure switch F22	87
4.4	Removing and installing oil pressure switch for reduced oil pressure F378	87
4.5	Removing and installing stage 3 oil pressure switch F447	87
4.6	Removing and installing valve for oil pressure control N428	88
4.7	Removing and installing piston cooling jet control valve N522	88
4.8	Checking oil pressure	88
19	- Cooling	89
1	Cooling system/coolant	89
1.1	Connection diagram - coolant hoses	89
1.2	Checking cooling system for leaks	92
1.3	Draining and filling cooling system	92
2	Coolant pump/thermostat assembly	98
2.1	Exploded view - coolant pump/thermostat	98
2.2	Exploded view - electric coolant pump	98
2.3	Exploded view - coolant valves	100
2.4	Exploded view - coolant temperature senders	104
2.5	Removing and installing electric coolant pump	104
2.6	Removing and installing coolant pump	110
2.7	Removing and installing toothed belt for coolant pump	112
2.8	Removing and installing actuator for engine temperature regulation N493	114
2.9	Removing and installing coolant temperature sender G62	114
2.10	Removing and installing radiator outlet coolant temperature sender G83	114
2.11	Removing and installing coolant valves	115
3	Coolant pipes	122
3.1	Exploded view - coolant pipes	122
3.2	Removing and installing coolant pipes	124
3.3	Removing and installing coolant pipe for gearbox	128
4	Radiator/radiator fans	130
4.1	Exploded view - radiator/radiator fan(s)	130
4.2	Exploded view - auxiliary radiator	134
4.3	Removing and installing radiator	134

4.4	Removing and installing radiator cowl	136
4.5	Removing and installing radiator fan V7	137
4.6	Removing and installing auxiliary radiator	138
21	Turbocharging/supercharging	140
1	Turbocharger	140
1.1	Exploded view - turbocharger	140
1.2	Removing and installing turbocharger	143
1.3	Removing and installing charge pressure positioner V465	155
2	Charge air system	157
2.1	Exploded view - charge air system	157
2.2	Exploded view - hose connections for charge air system	158
2.3	Removing and installing charge air cooler	158
2.4	Removing and installing charge pressure sender G31	160
2.5	Checking charge air system for leaks	161
24	Mixture preparation - injection	162
1	Injection system	162
1.1	Overview of fitting locations - injection system	162
2	Air cleaner	172
2.1	Exploded view - air cleaner housing	172
2.2	Removing and installing air cleaner housing	173
3	Intake manifold	175
3.1	Exploded view - intake manifold	175
3.2	Removing and installing intake manifold	175
3.3	Removing and installing throttle valve module J338	177
3.4	Cleaning throttle valve module J338	178
3.5	Checking intake manifold change-over function	178
4	Injectors	179
4.1	Exploded view - fuel rail with injectors	179
4.2	Removing and installing fuel rail	179
4.3	Removing and installing injectors	179
4.4	Cleaning injectors	180
5	Senders and sensors	181
5.1	Exploded view - actuator for structure-borne sound and control unit for structure-borne sound	181
5.2	Removing and installing control unit for structure-borne sound J869 and actuator for structure-borne sound R214	182
5.3	Removing and installing intake air temperature sender G42 / intake manifold pressure sender G71	182
5.4	Removing and installing fuel pressure sender G247	182
5.5	Checking fuel pressure sender G247	183
5.6	Removing and installing fuel pressure sender for low pressure G410	183
5.7	Removing and installing pressure differential sender for particulate filter G1037	183
6	High-pressure pump	184
6.1	Exploded view - high-pressure pump	184
6.2	Removing and installing high-pressure pump	184
7	Lambda probe	185
7.1	Exploded view - Lambda probe	185
7.2	Removing and installing Lambda probe	185
8	Engine control unit	187
8.1	Removing and installing engine/motor control unit J623	187
26	Exhaust system	191
1	Exhaust pipes/silencers	191



1.1	Exploded view - silencers	191
1.2	Removing and installing silencers	196
1.3	Separating exhaust pipes/silencers	198
1.4	Stress-free alignment of exhaust system	200
1.5	Checking exhaust system for leaks	201
2	Emission control system	202
2.1	Exploded view - emission control system	202
2.2	Removing and installing catalytic converter	204
3	Exhaust gas temperature control	211
4	Secondary air system	212
28	- Ignition system	213
1	Ignition system	213