

Contents

00 - Technical data	1
1 Identification	1
1.1 Gearbox identification	1
1.2 Identification of bevel box	4
2 Technical data	5
2.1 Allocation of gearbox to engine	5
2.2 Capacities	6
2.3 Calculating gear ratios	7
3 Overview - power transmission	8
3.1 Overview - power transmission, front-wheel drive	8
3.2 Overview - power transmission, all-wheel drive	8
4 Safety information	10
4.1 Safety precautions when working on vehicles with start/stop system	10
5 Repair instructions	11
5.1 Use of impact wrenches	11
5.2 General repair instructions	11
5.3 Contact corrosion	15
6 Electrical components	16
6.1 Overview of fitting locations - electrical components	16
30 - Clutch	17
1 Clutch mechanism	17
1.1 Assembly overview - pedal cluster	17
1.2 Assembly overview - clutch hydraulics	19
1.3 Assembly overview - clutch release mechanism	24
1.4 Checking clutch master cylinder and clutch slave cylinder	25
1.5 Removing and installing bearing bush	26
1.6 Removing and installing clutch position sender G476	27
1.7 Removing and installing return spring	28
1.8 Removing and installing over-centre spring	29
1.9 Removing and installing clutch pedal	31
1.10 Removing and installing mounting bracket	32
1.11 Removing and installing bleeder	36
1.12 Removing and installing clutch master cylinder	39
1.13 Removing and installing lines for clutch mechanism	39
1.14 Removing and installing clutch slave cylinder together with release bearing	42
1.15 Bleeding clutch mechanism	43
2 Clutch	46
2.1 Identifying different makes of clutch	46
2.2 Assembly overview - clutch	48
2.3 Removing and installing clutch	51
34 - Controls, housing	63
1 Selector mechanism	63
1.1 Assembly overview - gear knob and cover	63
1.2 Assembly overview - selector mechanism	63
1.3 Assembly overview - selector cables	64
1.4 Removing and installing gear knob	70
1.5 Removing and installing selector mechanism	72
1.6 Adjusting selector mechanism	75
1.7 Checking selector mechanism	78
1.8 Renewing selector shaft oil seal	78



2	Removing and installing gearbox	81
2.1	Removing gearbox	81
2.2	Installing gearbox	101
2.3	Tightening torques for gearbox	105
3	Assembly mountings	107
3.1	Assembly overview - assembly mountings	107
4	Transporting gearbox	110
5	Gear oil	112
5.1	Distinguishing manual gearboxes for oil filling	112
5.2	Checking gear oil level	112
6	Bevel box	118
6.1	Assembly overview - bevel box	118
6.2	Removing bevel box	119
6.3	Installing bevel box	125
7	Dismantling and assembling gearbox	128
7.1	Dismantling and assembling gearbox	128
7.2	Assembly overview - selector unit	128
7.3	Removing and installing selector unit	129
35 - Gears, shafts		133
1	Input shaft	133
1.1	Dismantling and assembling input shaft	133
1.2	Renewing input shaft oil seal	133
2	Output shaft	135
2.1	Dismantling and assembling output shaft	135
39 - Final drive - differential		136
1	Oil seals	136
1.1	Overview of fitting locations - oil seals	136
1.2	Renewing left oil seal	138
1.3	Renewing right oil seal	139
2	Differential	142
2.1	Assembly overview - differential	142
2.2	Removing and installing left flange shaft	144
2.3	Removing and installing right flange shaft	146
2.4	Dismantling and assembling differential	151
3	Bevel box	152
3.1	Assembly overview - bevel box	152
3.2	Renewing oil seals for bevel box	154
4	Gear oil	171
4.1	Checking gear oil level	171
4.2	Draining and filling gear oil	174