

## Contents

<b>1</b>	<b>General information</b>	<b>1</b>
1.1	--- Change history ---	1
1.2	General notes on Maintenance Manuals	2
1.3	Cleaning engine	2
1.4	Engine number	2
1.5	Vehicle identification number	3
1.6	Vehicle data sticker	4
<b>2</b>	<b>Preparations</b>	<b>5</b>
2.1	Vehicle: raising	5
2.2	Engine cover panel: removing and installing	6
2.3	Noise insulation: removing and installing	7
2.4	Window regulators: activating automatic open/close function	7
2.5	Vehicle diagnostic tester: connecting	8
<b>3</b>	<b>Maintenance</b>	<b>10</b>
3.1	Diesel particulate filter: reading out ash deposit volume	13
3.2	Event memory: reading out	14
3.3	ERA-GLONASS: checking emergency call function	14
3.4	Service interval display: resetting service event	15
3.5	Diagnostic work: performing	15
3.6	Transport mode: deactivating	16
3.7	Static event memory: working through	16
3.8	Transport mode: checking activation and activating if necessary	17
3.9	Battery: reading out status	17
3.10	Connecting vehicle diagnostic tester and sending diagnostic log	18
3.11	Battery: checking electrolyte level	18
3.12	Battery: connecting stationary battery charger (min. 30A, charging voltage max. 14.8 V on IV characteristic curve)	21
3.13	Battery: determining and recording state of charge (SOC)	22
3.14	Mirror hanger indicating defective battery: renewing battery on affected vehicles	25
3.15	Data sheet for Radio Equipment Directive: printing and placing in glove compartment	25
3.16	Connectivity box: checking emergency battery, telematics	25
3.17	Brake fluid: changing	26
3.18	Vehicle identification numbers: checking numbers match and are embossed properly	31
3.19	Brake fluid (vehicles older than 12 months): changing	31
3.20	Brake fluid: checking fluid level	31
3.21	Brake system: checking condition of brake hoses, and checking that caps are fitted on bleeder screws	32
3.22	Brake pads: checking thickness	32
3.23	Tyres: checking condition, age and wear pattern, and checking and recording tread depth	34
3.24	Brake discs: checking for surface rust and operating brakes to clean if necessary	35
3.25	Parking brake: releasing	36
3.26	Tyres: checking tyre pressures and adjusting if necessary	36
3.27	Tyres (except spare wheel): checking tyre pressures and adjusting to 3.5 bar if necessary	38
3.28	Tyre Pressure Loss Indicator: storing changed tyre pressures	38
3.29	Tyre repair kit: checking that set is complete, and checking and recording expiry date	38
3.30	Wheel bolts: tightening to specified torque	39
3.31	Suspension struts on front and rear axle: removing locking elements and correctly fitting bump stops	40
3.32	Axles (front and rear): checking components for play, secure attachment and damage, and checking protective boots	43
3.33	Engine, gearbox, final drive and steering: checking for leaks and damage	46
3.34	Vehicle (from below): checking for damage	47
3.35	Underbody: checking trim, wheel housing liners, side members and pipes/wiring for damage, and checking that they are properly secured	47



3.36	Rear spoiler hinges: lubricating	47
3.37	Windscreen/rear window washer system: checking spray pattern and adjusting if necessary	48
3.38	Wiper blades: checking for damage	49
3.39	Headlight washer system: checking operation	49
3.40	Headlights: checking for correct adjustment	50
3.41	Headlights and reversing lights, brake lights, side lights, number plate lights, turn signals, hazard warning lights: checking operation	51
3.42	Luggage compartment lighting: checking operation	52
3.43	Luggage compartment: removing protective film and felt pieces	52
3.44	Glove compartment light, interior lighting and reading light: checking operation	52
3.45	Horn: checking operation	52
3.46	Passenger airbag: checking key switch on/off and setting to "on"	53
3.47	Owner's literature: checking that all documents are present	53
3.48	Service Schedule: affixing vehicle data sticker	53
3.49	Service wallet: affixing vehicle data sticker	54
3.50	Service Schedule: entering Delivery Inspection	54
3.51	Seat belts: checking retainers for latch plate and belt buckle, and checking locking action of automatic belt retractor	54
3.52	Vehicle interior: removing protective film (if present) and protective covers for seats	55
3.53	Vehicle interior: checking that it is clean and cleaning if necessary	55
3.54	Vehicle interior: removing any objects other than those protecting interior surfaces	55
3.55	Vehicle interior and exterior: checking for and documenting any damage	55
3.56	Instrument cluster: checking warning lamps	56
3.57	Warning triangle: checking availability	56
3.58	First-aid kit: checking and recording expiry date	56
3.59	Vehicle keys: checking operation and recording number of keys given to customer	56
3.60	Vehicle key: removing from ignition lock	57
3.61	Vehicle key(s), wheel covers and owner's literature: checking availability and recording number present	57
3.62	Sun visors: checking that they are folded up and folding up if necessary	57
3.63	Luggage compartment cover and sun blind: checking that they are rolled up and rolling up if necessary	57
3.64	Engine oil: draining	58
3.65	Engine oil: extracting	63
3.66	Engine oil: renewing oil filter	64
3.67	Engine oil: filling up	67
3.68	Engine oil: checking oil level and correcting if necessary	68
3.69	Spark plugs: renewing	69
3.70	Coolant level: checking (coolant level must reach at least top marking on coolant expansion tank)	74
3.71	Air filter: renewing filter element and cleaning housing	77
3.72	Dust and pollen filter: renewing	80
3.73	Fuel filter: renewing	82
3.74	Fuel filter: draining	83
3.75	Fuel tank: adding fuel additive	84
3.76	Door hinges with separate door arrester: cleaning and lubricating	85
3.77	Vehicle doors: removing edge protection	85
3.78	Vehicle exterior: checking unprotected areas for dirt, and cleaning if necessary	86
3.79	Vehicle exterior: removing protective film	86
3.80	Vehicle cover: checking position and correcting if necessary	86
3.81	Vehicle cover: removing according to manufacturer's instructions	86
3.82	Paintwork, trims, side windows and wiper blades: checking cleanliness	86
3.83	Body: checking vehicle paintwork for damage and corrosion from below and with bonnet, rear lid and doors open	86
3.84	Vehicles parked outdoors: locking	87
3.85	Road test	87

3.86	Stock vehicles: observing measures specified in maintenance table for stock vehicles (see "Before handing vehicle over to customer")	87
3.87	Accessories: installing	88
3.88	Checklist "Documentation of cleaning and care routine": checking that list is present	88
3.89	"Stock vehicle maintenance" checklist: signing and placing in vehicle wallet	88
3.90	Cleaning and care: checking that required measures have been carried out on time	88
3.91	Stock vehicle care management: deciding and recording date of next check	89
3.92	Display instruments: setting time and date	89
3.93	Manual gearbox/automatic gearbox: selecting 1st gear/park	89
3.94	Dual clutch gearbox (S tronic): changing gear oil and renewing oil filter	89
3.95	All-wheel drive coupling: changing oil	89
3.96	Interior mirror: calibrating compass	89
3.97	Poly V-belt for ancillaries: renewing	89
3.98	Poly V-belts for ancillaries and all pulleys: renewing	90
3.99	Instrument cluster: resetting driver information system	90
3.100	Toothed belt for camshaft drive: renewing	90
3.101	Toothed belt for camshaft drive and tensioning roller: renewing	90
<b>4</b>	<b>Exhaust emissions test</b>	<b>91</b>
4.1	Petrol engines: performing exhaust emissions test	91
4.2	Diesel engines up to EU5: performing exhaust emissions test	99
4.3	Diesel engines from EU6 onwards: performing exhaust emissions test	108
<b>5</b>	<b>Periodic technical inspection (PTI)</b>	<b>110</b>