

## Contents

<b>00 - Technical data</b>	<b>1</b>
<b>1 Technical data</b>	<b>1</b>
1.1 Engine number	1
1.2 Engine data	1
<b>10 - Removing and installing engine</b>	<b>3</b>
<b>1 Removing and installing engine</b>	<b>3</b>
1.1 Removing engine	3
1.2 Separating engine and gearbox	20
1.3 Securing engine to assembly stand	21
1.4 Installing engine	23
<b>2 Adjusting assembly mountings</b>	<b>29</b>
2.1 Checking adjustment	29
2.2 Adjusting assembly mountings	30
<b>13 - Crankshaft group</b>	<b>33</b>
<b>1 Servicing work on pulley end</b>	<b>33</b>
1.1 Poly V-belt drive - exploded view of components	33
1.2 Removing and installing poly V-belt	34
1.3 Removing and installing vibration damper	37
1.4 Removing and installing bracket for ancillaries	38
1.5 Toothed belt - exploded view of components	44
1.6 Removing and installing toothed belt	47
1.7 Removing toothed belt from camshaft sprocket	52
1.8 Positioning crankshaft at "TDC" with engine installed	53
1.9 Positioning crankshaft at "TDC" with engine removed	56
<b>2 Removing and installing sealing flanges and dual-mass flywheel</b>	<b>57</b>
2.1 Sealing flanges and dual-mass flywheel - exploded view of components	57
2.2 Renewing crankshaft oil seal (pulley end)	59
2.3 Removing and installing sealing flange (front)	61
2.4 Removing and installing dual-mass flywheel	63
<b>3 Removing and installing crankshaft</b>	<b>65</b>
3.1 Crankshaft - exploded view of components	65
3.2 Crankshaft dimensions	67
3.3 Removing and installing drive chain sprocket	67
<b>4 Dismantling and assembling pistons and conrods</b>	<b>70</b>
4.1 Pistons and conrods - exploded view of components	70
4.2 Piston and cylinder dimensions	72
4.3 Measuring radial clearance of conrods	72
<b>15 - Cylinder head, valve gear</b>	<b>74</b>
<b>1 Removing and installing cylinder head</b>	<b>74</b>
1.1 Cylinder head - exploded view of components	74
1.2 Removing and installing cylinder head cover	76
1.3 Removing and installing cylinder head	80
1.4 Removing and installing intake manifold	85
1.5 Checking compression	88
<b>2 Servicing valve gear</b>	<b>92</b>
2.1 Valve gear - exploded view of components	92
2.2 Checking axial clearance of camshafts	95
2.3 Renewing exhaust camshaft oil seal	96
2.4 Renewing inlet camshaft oil seal	98



2.5	Removing and installing camshafts and hydraulic chain tensioner/camshaft adjuster . . . .	101
2.6	Checking hydraulic bucket tappets . . . . .	107
2.7	Renewing valve stem oil seals . . . . .	108
2.8	Valve dimensions . . . . .	112
2.9	Checking valve guides . . . . .	112
2.10	Machining valve seats . . . . .	113
2.11	Checking valves . . . . .	115
<b>3</b>	<b>Checking variable valve timing - vehicles with engine code BAM, BEA, BFV . . . . .</b>	<b>116</b>
3.1	Checking function of variable valve timing . . . . .	116
3.2	Checking inlet camshaft control valve 1 N205 . . . . .	117
<b>17</b>	<b>- Lubrication . . . . .</b>	<b>122</b>
<b>1</b>	<b>Removing and installing parts of lubrication system . . . . .</b>	<b>122</b>
1.1	Lubrication system - exploded view of components . . . . .	122
1.2	Removing and installing sump . . . . .	123
1.3	Removing and installing oil pump . . . . .	127
1.4	Oil filter and oil cooler - exploded view of components . . . . .	127
1.5	Checking oil pressure and oil pressure switch F1 . . . . .	129
1.6	Engine oil . . . . .	132
1.7	Checking oil level . . . . .	133
<b>19</b>	<b>- Cooling . . . . .</b>	<b>134</b>
<b>1</b>	<b>Removing and installing parts of cooling system . . . . .</b>	<b>134</b>
1.1	Diagram of coolant hose connections . . . . .	134
1.2	Draining and filling cooling system . . . . .	136
1.3	Removing and installing coolant pump . . . . .	141
1.4	Removing and installing thermostat . . . . .	141
1.5	Checking thermostat . . . . .	144
1.6	Removing and installing coolant pipe . . . . .	144
1.7	Checking continued coolant circulation pump V51 . . . . .	146
1.8	Radiator and radiator fan - exploded view of components . . . . .	147
1.9	Removing and installing radiator . . . . .	148
1.10	Checking cooling system for leaks . . . . .	154
<b>21</b>	<b>- Turbocharging/supercharging . . . . .</b>	<b>156</b>
<b>1</b>	<b>Servicing charge air system with turbocharger . . . . .</b>	<b>156</b>
1.1	Safety precautions . . . . .	156
1.2	Test requirements for checking turbocharging system . . . . .	156
1.3	Diagram of connections for charge pressure control system and vacuum system . . . . .	157
1.4	Effects of leaks in charge air system . . . . .	161
1.5	Checking turbocharger and charge pressure control . . . . .	162
1.6	Checking mechanical air recirculation valve . . . . .	165
1.7	Checking air recirculation valve for turbocharger N249 . . . . .	166
1.8	Checking solenoid valve for charge pressure control N75 . . . . .	171
1.9	Checking charge pressure sender G31 . . . . .	175
<b>2</b>	<b>Servicing charge air system with turbocharger . . . . .</b>	<b>179</b>
2.1	Rules for cleanliness . . . . .	179
2.2	Turbocharger - exploded view of components . . . . .	179
2.3	Removing and installing turbocharger . . . . .	181
2.4	Charge air cooler - exploded view of components . . . . .	187
2.5	Removing and installing charge air cooler . . . . .	190
<b>26</b>	<b>- Exhaust system . . . . .</b>	<b>192</b>
<b>1</b>	<b>Removing and installing parts of exhaust system . . . . .</b>	<b>192</b>
1.1	Exhaust system - exploded view of components . . . . .	192
1.2	Separating centre and rear silencers . . . . .	195

1.3	Removing and installing catalytic converter with front exhaust pipe	196
1.4	Removing and installing exhaust manifold	201
1.5	Stress-free alignment of exhaust system	201
1.6	Checking exhaust system for leaks	203
<b>2</b>	<b>Exhaust gas temperature monitoring - vehicles with engine code BAM, BEA, BFV</b>	<b>204</b>
2.1	Checking exhaust gas temperature sender 1 G235	204
<b>3</b>	<b>Secondary air system - vehicles with engine code AMU, APX, BEA</b>	<b>208</b>
3.1	Principle and function	208
3.2	Checking secondary air inlet valve N112	210
3.3	Checking secondary air pump relay J299 and secondary air pump motor V101	215
3.4	Checking combination valve for secondary air system for proper operation and leakage	221
3.5	Removing and installing combination valve for secondary air system	222
3.6	Removing and installing secondary air pump	223