

Contents

00 - Technical data	1
1 Gearbox identification	1
2 Code, allocation, transmission ratios, capacities	3
2.1 Calculating ratio "i"	5
3 Overview - power transmission	7
4 General repair instructions	8
4.1 Contact corrosion	8
4.2 Special tools	8
4.3 Components	8
30 - Clutch	11
1 Servicing clutch mechanism	11
1.1 Pedal cluster - assembly overview	11
1.2 Removing and installing clutch pedal switch F36 (square housing)	13
1.3 Removing and installing clutch pedal switch F36 (round housing)	14
1.4 Removing and installing over-centre spring	14
1.5 Removing and installing clutch pedal	16
1.6 Hydraulics - assembly overview	16
1.7 Removing and installing clutch master cylinder	19
1.8 Removing and installing clutch slave cylinder (release bearing with hydraulic actuator)	23
1.9 Bleeding clutch system	24
2 Servicing clutch release mechanism	27
2.1 Assembly overview - clutch release mechanism	27
2.2 Renewing input shaft oil seal	27
3 Servicing conventional clutch	30
3.1 Conventional clutch - assembly overview	30
3.2 Removing and installing conventional clutch	32
4 Servicing self-adjusting clutch	35
4.1 Self-adjusting clutch (Sachs version) - assembly overview	35
4.2 Removing and installing self-adjusting clutch (Sachs version)	38
4.3 Self-adjusting clutch (LuK version) - assembly overview	41
4.4 Removing and installing clutch (LuK version)	44
34 - Controls, housing	47
1 Servicing selector mechanism	47
1.1 Installation position of selector mechanism	47
1.2 Gear knob and boot - assembly overview	48
1.3 Gear lever and selector housing - assembly overview	49
1.4 Selector cables to 06.2001 - assembly overview	51
1.5 Selector cables from 07.2001 onwards - assembly overview	54
1.6 Removing and installing selector mechanism	57
1.7 Adjusting selector mechanism	61
2 Removing and installing gearbox	66
2.1 Removing gearbox - vehicles with 4-cylinder engine	66
2.2 Installing gearbox - vehicles with 4-cylinder engine	82
2.3 Removing gearbox - vehicles with 6-cylinder engine	91
2.4 Installing gearbox - vehicles with 6-cylinder engine	108
2.5 Transporting gearbox	118
2.6 Removing and installing gearbox mounting - vehicles with 4-cylinder engine	119
2.7 Removing and installing gearbox mounting - vehicles with 6-cylinder engine	122
2.8 Removing and installing pendulum support	127
3 Removing and installing bevel box	129



3.1	Removing and installing bevel box - vehicles with 4-cylinder engine	129
3.2	Removing and installing bevel box - vehicles with 6-cylinder engine	137
4	Gear oil in manual gearbox with bevel box	146
4.1	Checking gear oil level in manual gearbox with bevel box and filling up.	146
5	Dismantling and assembling gearbox	147
5.1	Schematic overview - gearbox	147
5.2	Assembly overview - gearbox	148
5.3	Assembly overview - gearbox housing and selector mechanism (gearboxes to approx. 04.2003)	149
5.4	Assembly overview - input shaft, output shafts, drive shaft, bevel box, selector rods (gearboxes to approx. 04.2003)	151
5.5	Dismantling and assembling gearbox - gearboxes to approx. 04.2003	154
5.6	Assembly overview - gearbox housing and selector mechanism (gearboxes from approx. 04.2003 onwards)	163
5.7	Assembly overview - input shaft, output shafts, drive shaft, bevel box, selector rods (gearboxes from approx. 04.2003 onwards)	165
5.8	Dismantling and assembling gearbox - gearboxes from approx. 04.2003 onwards	168
6	Servicing gearbox housing	181
6.1	Dismantling and assembling gearbox housing - gearboxes to approx. 04.2003	181
6.2	Servicing gearbox housing - gearboxes from approx. 04.2003 onwards	186
7	Servicing clutch housing	199
7.1	Dismantling and assembling clutch housing - gearboxes to approx. 04.2003	199
7.2	Servicing clutch housing - gearboxes from approx. 04.2003 onwards	203
8	Servicing selector mechanism in gearbox	210
8.1	Dismantling and assembling selector mechanism in gearbox - gearboxes to approx. 04.2003	210
8.2	Dismantling and assembling selector mechanism in gearbox - gearboxes from approx. 04.2003	213
9	Servicing selector forks	216
9.1	Dismantling and assembling selector forks - gearboxes to approx. 04.2003	216
9.2	Servicing selector forks - gearboxes from approx. 04.2003 onwards	218
35 - Gears, shafts		221
1	Servicing input shaft	221
1.1	Dismantling and assembling input shaft - gearboxes to approx. 04.2003	221
1.2	Adjusting input shaft - gearboxes to approx. 04.2003	229
1.3	Dismantling and assembling input shaft - gearboxes from approx. 04.2003 onwards	233
2	Servicing output shaft for 1st - 4th gear	240
2.1	Dismantling and assembling output shaft for 1st - 4th gear	240
2.2	Adjusting output shaft for 1st - 4th gear	255
3	Servicing output shaft for 5th, 6th and reverse gears	261
3.1	Dismantling and assembling output shaft for 5th, 6th and reverse gear	261
3.2	Adjusting output shaft for 5th, 6th and reverse gear	274
39 - Final drive - front differential		280
1	Renewing oil seals and needle bearings	280
1.1	Renewing left flange shaft oil seal - vehicles with 4-cylinder engine	280
1.2	Renewing left flange shaft oil seal - vehicles with 6-cylinder engine	283
1.3	Renewing flange shaft oil seal (right-side) - vehicles with 4-cylinder engine	286
1.4	Renewing flange shaft oil seal (right-side) - vehicles with 6-cylinder engine	291
1.5	Renewing oil seal for bevel box output flange	293
1.6	Renewing needle bearings (polygon bearings) for right flange shaft - vehicles with 4-cylinder engine	298
1.7	Renewing needle bearings (polygon bearings) for right flange shaft - vehicles with 6-cylinder engine	304
2	Servicing differential	307

2.1	Dismantling and assembling differential	307
2.2	Table of adjustments	317
2.3	Adjusting differential	317