

Contents

00 - Technical data	1
1 Identification	1
1.1 Engine number/engine data	1
1.2 Engine versions	2
2 Safety information	6
2.1 Safety precautions when working on the fuel supply system	6
2.2 Safety precautions when working on vehicles with start/stop system	6
2.3 Safety precautions when using testers and measuring instruments during a road test	7
2.4 Safety precautions when working on the cooling system	7
2.5 Safety precautions when working on the exhaust system	7
2.6 Safety precautions when working on the ignition system	8
2.7 Safety precautions when working on the subframe	8
3 Repair instructions	9
3.1 Rules for cleanliness	9
3.2 Foreign material in engine	9
3.3 Contact corrosion	9
3.4 Routing and attachment of pipes, hoses and wiring	10
3.5 Installing radiators and condensers	10
3.6 Nuts, bolts	10
3.7 Identification plates	10
3.8 Use of impact wrenches	11
10 - Removing and installing engine	12
1 Removing and installing engine	12
1.1 Removing engine	12
1.2 Separating engine and gearbox	12
1.3 Securing engine to engine and gearbox support	12
1.4 Installing engine	14
2 Assembly mountings	15
3 Engine cover panel	16
3.1 Removing and installing engine cover panel	16
13 - Crankshaft group	17
1 Cylinder block (pulley end)	17
1.1 Assembly overview - cylinder block (pulley end)	17
1.2 Removing and installing poly V-belt	22
1.3 Removing and installing poly V-belt tensioner	24
1.4 Removing and installing vibration damper	26
1.5 Removing and installing bracket for ancillaries	34
2 Cylinder block (gearbox end)	36
2.1 Assembly overview - flywheel	36
2.2 Assembly overview - drive plate	38
2.3 Removing and installing flywheel	39
2.4 Removing and installing drive plate	40
2.5 Removing and installing sealing flange (gearbox end)	44
3 Crankshaft	53
3.1 Assembly overview - crankshaft	53
3.2 Crankshaft dimensions	56
3.3 Allocation of main bearing shells	56
3.4 Renewing needle bearing in crankshaft	58
3.5 Measuring axial clearance of crankshaft	60
3.6 Measuring radial clearance of crankshaft	61



3.7	Removing and installing sender wheel	62
4	Balance shaft	64
4.1	Assembly overview - balance shaft	64
4.2	Removing and installing balance shaft	65
4.3	Renewing oil seal for balance shaft (inlet side)	72
5	Pistons and conrods	74
5.1	Assembly overview - pistons and conrods	74
5.2	Removing and installing pistons	78
5.3	Removing and installing oil spray jets	80
5.4	Checking pistons and cylinder bores	82
5.5	Separating parts of new conrod	84
5.6	Checking radial clearance of conrod bearings	85
15	Cylinder head, valve gear	86
1	Timing chain cover	86
1.1	Assembly overview - timing chain cover	86
1.2	Removing and installing timing chain cover	89
1.3	Renewing oil seal for vibration damper	95
2	Chain drive	98
2.1	Assembly overview - camshaft timing chains	98
2.2	Assembly overview - drive chain for balance shaft	100
2.3	Removing and installing bearing saddle	102
2.4	Removing camshaft timing chain from camshafts	109
2.5	Removing and installing camshaft timing chain	122
2.6	Removing and installing drive chain for balance shaft	137
2.7	Checking valve timing	140
3	Cylinder head	144
3.1	Assembly overview - cylinder head	144
3.2	Removing and installing cylinder head	148
3.3	Removing and installing non-return valve	156
3.4	Checking compression	157
4	Valve gear	160
4.1	Assembly overview - valve gear	160
4.2	Removing and installing camshaft	165
4.3	Installing ball for slider	183
4.4	Removing and installing cam adjustment actuators	184
4.5	Removing and installing camshaft control valve 1 N205	185
4.6	Removing and installing valve stem oil seals	186
5	Inlet and exhaust valves	198
5.1	Checking valve guides	198
5.2	Checking valves	199
5.3	Valve dimensions	199
17	Lubrication	200
1	Sump/oil pump	200
1.1	Assembly overview - sump/oil pump	200
1.2	Engine oil	203
1.3	Removing and installing lower part of sump	203
1.4	Removing and installing oil pump	206
1.5	Removing and installing upper part of sump	208
1.6	Removing and installing oil level and oil temperature sender G266	213
2	Engine oil cooler	214
2.1	Assembly overview - engine oil cooler	214
2.2	Removing and installing engine oil cooler	214

3	Crankcase breather	216
3.1	Assembly overview - crankcase breather system	216
3.2	Removing and installing oil separator	218
4	Oil filter/oil pressure switches	222
4.1	Assembly overview - oil filter	222
4.2	Assembly overview - oil pressure switches/oil pressure control	222
4.3	Removing and installing oil pressure switch F22	224
4.4	Removing and installing oil pressure switch for reduced oil pressure F378	225
4.5	Removing and installing valve for oil pressure control N428	226
4.6	Checking oil pressure and oil pressure switch	227
19 - Cooling		230
1	Cooling system/coolant	230
1.1	Connection diagram - coolant hoses	230
1.2	Checking cooling system for leaks	230
1.3	Draining and filling cooling system	233
2	Coolant pump/thermostat assembly	236
2.1	Assembly overview - coolant pump/thermostat	236
2.2	Assembly overview - electric coolant pump	239
2.3	Removing and installing electric coolant pump	239
2.4	Removing and installing coolant pump	239
2.5	Detaching and attaching coolant pump at thermostat housing	240
2.6	Removing and installing toothed belt for coolant pump	243
2.7	Removing and installing thermostat	246
2.8	Checking thermostat	249
2.9	Removing and installing coolant temperature sender G62	250
2.10	Removing and installing radiator outlet coolant temperature sender G83	251
3	Coolant pipes	252
4	Radiator/radiator fans	253
21 - Turbocharging/supercharging		254
1	Turbocharger	254
1.1	Assembly overview - turbocharger	254
1.2	Removing and installing turbocharger	261
1.3	Checking vacuum unit for turbocharger	264
1.4	Renewing vacuum unit for turbocharger	266
1.5	Adjusting vacuum unit for turbocharger	266
2	Charge air system	272
2.1	Assembly overview - charge air system	272
2.2	Assembly overview - hose connections for charge air system	272
2.3	Removing and installing air pipe	274
2.4	Removing and installing charge air cooler	275
2.5	Removing and installing charge pressure sender G31	275
2.6	Checking charge air system for leaks	275
24 - Mixture preparation - injection		277
1	Injection system	277
1.1	Overview of fitting locations - injection system	277
1.2	Checking fuel system for leaks	277
2	Vacuum system	278
2.1	Checking vacuum system	278
2.2	Checking dual non-return valve	278
3	Air filter	281
3.1	Assembly overview - air filter housing	281



3.2	Removing and installing air filter housing	283
4	Intake manifold	284
4.1	Assembly overview - intake manifold	284
4.2	Removing and installing intake manifold with fuel rail	288
4.3	Removing and installing intake manifold flap potentiometer G336	294
4.4	Removing and installing throttle valve module J338	294
4.5	Cleaning throttle valve module	295
4.6	Checking intake manifold change-over function	296
5	Injectors	299
5.1	Assembly overview - fuel rail with injectors	299
5.2	Removing and installing fuel rail	301
5.3	Removing and installing injectors	302
5.4	Cleaning injectors	307
6	Senders and sensors	309
6.1	Removing and installing intake air temperature sender G42	309
6.2	Removing and installing air mass meter G70	310
6.3	Removing and installing intake manifold pressure sender G71	311
6.4	Removing and installing fuel pressure sender G247	311
6.5	Checking fuel pressure sender G247	313
7	High-pressure pump	316
7.1	Assembly overview - high-pressure pump	316
7.2	Removing and installing high-pressure pump	318
8	Lambda probe	322
9	Engine control unit	323
9.1	Removing and installing engine control unit J623	323
9.2	Wiring and component check	323
26 - Exhaust system		325
1	Exhaust pipes/silencers	325
1.1	Assembly overview - silencers	325
1.2	Separating exhaust pipes/silencers	325
1.3	Removing and installing front silencers	325
1.4	Removing and installing silencers	325
1.5	Stress-free alignment of exhaust system	325
1.6	Checking exhaust system for leaks	325
2	Exhaust manifold	326
28 - Ignition system		327
1	Ignition system	327
1.1	Assembly overview - ignition system	327
1.2	Removing and installing ignition coils with output stages	328
1.3	Removing and installing knock sensor 1 G61	332
1.4	Removing and installing Hall senders	333
1.5	Removing and installing engine speed sender G28	333