

## Contents

<b>00 - Technical data</b>	<b>1</b>
<b>1 Identification</b>	<b>1</b>
1.1 Engine number/engine data	1
<b>2 Safety information</b>	<b>4</b>
2.1 Safety precautions when working on the fuel supply system	4
2.2 Safety precautions when using testers and measuring instruments during a road test	5
2.3 Safety precautions when working on the cooling system	5
2.4 Safety precautions when working on the ignition system	6
2.5 Reducing fuel pressure in high-pressure section	6
<b>3 Repair instructions</b>	<b>8</b>
3.1 Identification plates	8
3.2 Use of impact wrenches	8
3.3 Rules for cleanliness	9
3.4 Cleaning engine	9
3.5 Contact corrosion	9
3.6 Routing and attachment of pipes, hoses and wiring	9
3.7 Installing radiators and condensers	10
3.8 Checking vacuum system	10
<b>24 - Mixture preparation - injection</b>	<b>11</b>
<b>1 Injection system</b>	<b>11</b>
1.1 Overview of fitting locations - injection system	11
<b>2 Injectors</b>	<b>26</b>
2.1 Removing and installing injectors	26
2.2 Renewing seals on injector	28
2.3 Cleaning injectors	32
2.4 Removing and installing fuel rail	34
<b>3 Air filter</b>	<b>36</b>
3.1 Assembly overview - air filter housing	36
3.2 Removing and installing air filter housing	38
<b>4 Intake manifold</b>	<b>44</b>
4.1 Assembly overview - intake manifold	44
4.2 Assembly overview - lower part of intake manifold with fuel rail	46
4.3 Removing and installing intake manifold with fuel rail	48
4.4 Removing and installing intake manifold flap motor V157	53
<b>5 Senders and sensors</b>	<b>58</b>
5.1 Removing and installing fuel pressure sender G247	58
5.2 Removing and installing air mass meter	59
<b>6 Engine control unit</b>	<b>62</b>
6.1 Removing and installing engine control unit J623	62
<b>7 High-pressure pump</b>	<b>67</b>
7.1 Assembly overview - high-pressure pump	67
7.2 Removing and installing high-pressure pump	69
7.3 Checking fuel pressure (low pressure) up to high-pressure pump	71
7.4 Checking fuel pressure and residual pressure (up to high-pressure pump)	72
<b>8 Lambda probe</b>	<b>77</b>
8.1 Removing and installing Lambda probe	77
<b>28 - Ignition system</b>	<b>81</b>
<b>1 Ignition system</b>	<b>81</b>
1.1 Test data - spark plugs	81



1.2	Assembly overview - ignition system .....	81
1.3	Removing and installing ignition coils with output stages .....	82
1.4	Removing and installing knock sensor 1 G61 and knock sensor 2 G66 .....	84