

Contents

00 - Technical data	1
1 Identification	1
1.1 Gearbox identification	1
2 Technical data	3
2.1 Allocation of gearbox to engine	3
2.2 Capacities	3
2.3 Calculating gear ratios	4
3 Safety precautions	5
3.1 General safety precautions	5
3.2 Safety precautions when working on vehicles with start/stop system	6
3.3 Safety precautions when using testers and measuring instruments during a road test	6
3.4 Notes on tow-starting and towing	7
4 Repair instructions	8
4.1 General notes	8
4.2 Rules for cleanliness	9
4.3 General repair instructions	9
4.4 Contact corrosion	11
4.5 Safety functions of gearbox control unit	11
5 Electrical components	13
5.1 Overview of fitting locations - electrical components	13
30 - Clutch	14
1 Clutch	14
1.1 Exploded view - dual clutch	14
1.2 Removing and installing clutch end cover	15
1.3 Removing dual clutch	20
1.4 Installing dual clutch	25
34 - Controls, housing	34
1 Selector mechanism	34
1.1 Exploded view - selector lever handle	34
1.2 Exploded view - selector mechanism	35
1.3 Manual release from position P	36
1.4 Removing and installing selector lever handle	38
1.5 Detaching selector lever boot from selector lever handle	42
1.6 Bringing interlock button in handle into installation position	43
1.7 Removing and installing selector lever position display Y26 with selector lever display illumination bulb L101	45
1.8 Removing and installing selector mechanism	47
1.9 Checking selector mechanism	50
1.10 Checking and adjusting selector lever cable	52
1.11 Checking connectors on selector mechanism	53
2 Removing and installing gearbox	55
2.1 Removing gearbox	55
2.2 Installing gearbox	72
2.3 Tightening torques for gearbox	78
3 Transporting gearbox	80
4 Securing to engine and gearbox support	82
5 Assembly mountings	84
5.1 Exploded view - assembly mountings	84
5.2 Removing and installing gearbox mounting	87
5.3 Removing and installing pendulum support	91



6	Bevel box	93
6.1	Removing bevel box	93
6.2	Installing bevel box	98
7	Gear oil circuit	103
7.1	Overview - gear oil circuit	103
7.2	Removing and installing gear oil cooler	106
7.3	Removing and installing gear oil filter	108
8	Mechatronic unit	111
8.1	Exploded view - mechatronic unit	111
8.2	Removing and installing oil pan	112
8.3	Removing and installing mechatronic unit	117
8.4	Removing and installing gearbox input speed sender G182/clutch temperature sender G509	121
9	Gear oil	123
9.1	Checking gear oil level	123
9.2	Draining and filling gear oil	130
10	Dismantling and assembling gearbox	137
10.1	Renewing sealing cap	137
35 - Gears, shafts		139
1	Dismantling and assembling gears and shafts	139
39 - Final drive - front differential		140
1	Gearbox control system	140
1.1	Overview of fitting locations - gearbox control system	140
1.2	Overview of fitting locations - mechatronic unit senders	143
2	Oil seals	145
2.1	Overview of fitting locations - oil seals	145
2.2	Renewing oil seal (left-side)	146
2.3	Renewing oil seal (right-side)	148
3	Bevel box	150
3.1	Exploded view - bevel box	150
3.2	Renewing oil seals for bevel box	152
4	Gear oil	170
4.1	Checking gear oil level	170
4.2	Draining and filling gear oil	171
5	Propshaft	177
6	Rear final drive	178