

Contents

00	Technical data	1
1	Identification	1
1.1	Gearbox identification	1
2	Technical data	3
2.1	Allocation of gearbox to engine	3
2.2	Calculating gear ratios	5
2.3	Capacities	5
3	Safety precautions	7
3.1	General safety precautions	7
3.2	Safety precautions when working on vehicles with start/stop system	7
3.3	Safety precautions when using testers and measuring instruments during a road test	8
3.4	Notes on tow-starting and towing	8
4	Repair instructions	9
4.1	General notes	9
4.2	Safety functions of gearbox control unit	10
4.3	Rules for cleanliness	10
4.4	General repair instructions	11
4.5	Contact corrosion	12
30	Clutch	14
1	Clutch	14
1.1	Exploded view - dual clutch	14
1.2	Removing dual clutch	15
1.3	Installing dual clutch	17
34	Controls, housing	26
1	Selector mechanism	26
1.1	Exploded view - selector lever handle	26
1.2	Exploded view - selector mechanism	29
1.3	Manual release from position P	32
1.4	Removing and installing selector lever handle	33
1.5	Detaching selector lever boot from selector lever handle	37
1.6	Bringing interlock button in handle into installation position	39
1.7	Removing and installing selector lever position display Y26 with selector lever display illumination bulb L101	40
1.8	Removing and installing selector mechanism	42
1.9	Checking selector mechanism	47
1.10	Removing and installing selector lever cable	49
1.11	Checking and adjusting selector lever cable	53
1.12	Checking connectors on selector mechanism	56
1.13	Renewing selector shaft oil seal	56
2	Removing and installing gearbox	60
2.1	Removing gearbox	60
2.2	Installing gearbox	69
2.3	Tightening torques for gearbox	72
3	Transporting gearbox	73
4	Securing to engine and gearbox support	75
5	Assembly mountings	77
5.1	Exploded view - assembly mountings	77
5.2	Removing and installing gearbox mounting	79
5.3	Removing and installing pendulum support	82
6	Mechatronic unit	83



6.1	Exploded view - mechatronic unit	83
6.2	Removing and installing oil pan	89
6.3	Removing and installing mechatronic unit	92
6.4	Removing and installing gearbox input speed sender G182 and clutch temperature sender G509	99
7	Gear oil circuit	101
7.1	Overview - gear oil circuit	101
7.2	Removing and installing gear oil cooler	101
7.3	Removing and installing gear oil filter	103
7.4	Removing and installing gear oil pump	105
8	Gear oil	108
8.1	Checking gear oil level	108
8.2	Draining and filling gear oil	116
35	Gears, shafts	122
1	Dismantling and assembling gears and shafts	122
39	Final drive - differential	123
1	Gearbox control system	123
1.1	Overview of fitting locations - gearbox control system	123
2	Oil seals	126
2.1	Overview of fitting locations - oil seals	126
2.2	Renewing oil seal (left-side)	127
2.3	Renewing oil seal (right-side)	128
3	Differential	130
3.1	Removing and installing flange shaft (left-side)	130
3.2	Removing and installing flange shaft (right-side)	131