

Contents

00 - Technical data	1
1 Safety information	1
1.1 Safety precautions when working on air conditioners	1
1.2 Safety precautions when handling refrigerants	1
1.3 Safety precautions when working on vehicles with start/stop system	2
1.4 Safety precautions when using testers and measuring instruments during a road test	2
1.5 Safety precautions when working on the cooling system	2
2 Identification	3
2.1 Identification of heater and air conditioning unit	3
3 General notes	4
3.1 Type plates	4
3.2 Notes on odours in vehicles with air conditioner	6
3.3 Seat heating	8
3.4 Heated rear window	13
4 Repair instructions	15
4.1 Rules for cleanliness	15
4.2 General notes	15
4.3 Contact corrosion	16
4.4 Routing and attachment of pipes, hoses and wiring	16
4.5 Installing radiators and condensers	16
4.6 Checking heating output	17
4.7 Checking cooling output	23
4.8 Working on refrigerant circuit	34
4.9 Paintwork repairs on vehicles with air conditioning system	35
4.10 Refrigerant circuit seals	35
4.11 Notes on control motors	37
4.12 Use of impact wrenches	39
4.13 Identification plates	40
5 Technical data	41
5.1 Refrigerant capacities	41
5.2 Approved refrigerant oils and refrigerant oil capacities	42
5.3 Oil distribution	48
80 - Heating	49
1 Overview of fitting locations - heater	49
87 - Air conditioning system	50
1 Overview of fitting locations - air conditioner	50
1.1 Overview of fitting locations - components not located in passenger compartment	50
1.2 Overview of fitting locations - components in front passenger compartment	57
2 Refrigerant circuit	66
2.1 System overview - refrigerant circuit	66
2.2 Assembly overview - refrigerant circuit	70
2.3 Unfastening and assembling connection points in refrigerant lines	75
2.4 Removing and installing, checking high-pressure sender G65	78
2.5 Removing and installing expansion valve	84
2.6 Detaching and attaching refrigerant lines at condensers	88
2.7 Removing and installing condensers	92
2.8 Removing and installing receiver with dryer	98
2.9 Removing and installing refrigerant line with internal heat exchanger	101
2.10 Differences in service connections depending on refrigerant (R134a or R1234yf)	105
2.11 Removing and installing service connections (low and high-pressure sides)	107

2.12	Starting up air conditioner after charging refrigerant circuit	110
3	Air conditioner compressor	113
3.1	Unfastening and securing air conditioner compressor drive shaft	113
3.2	Detaching and attaching air conditioner compressor at bracket	115
3.3	Detaching and attaching refrigerant lines at air conditioner compressor	115
3.4	Removing and installing air conditioner compressor	123
3.5	Detaching and attaching air conditioner compressor drive unit	129
3.6	Removing and installing air conditioner compressor drive shaft	135
4	Control motors	137
4.1	Removing and installing temperature flap control motor V68	137
4.2	Removing and installing defroster flap control motor V107	141
4.3	Removing and installing centre vent control motor V102	144
4.4	Removing and installing footwell flap control motor V261	147
4.5	Removing and installing air flow flap control motor V71	150
4.6	Removing and installing fresh air flap control motor V438	153
5	Front heater and air conditioning unit	156
5.1	Assembly overview - heater and air conditioner with air intake box	156
5.2	Assembly overview - attachments for heater and air conditioning unit and air intake box	165
5.3	Assembly overview - evaporator housing	167
5.4	Assembly overview - air routing on and in heater and air conditioning unit	168
5.5	Removing and installing evaporator	170
5.6	Cleaning evaporator	175
5.7	Removing and installing evaporator output temperature sender G263	183
5.8	Removing and installing front left chest vent temperature sensor G385 (front right chest vent temperature sensor G386)	184
5.9	Removing and installing heater and air conditioning unit	186
5.10	Dismantling and assembling heater and air conditioning unit	194
5.11	Removing and installing dust and pollen filter	194
5.12	Removing and installing fresh air blower V2 (with J126 control unit)	197
5.13	Removing and installing fresh air blower control unit J126	198
5.14	Removing and installing footwell vent temperature sender G192	199
5.15	Removing and installing heat exchanger	199
5.16	Removing and installing coolant pipes to heat exchanger	208
5.17	Checking, removing and installing condensation drain hoses	209
6	Air duct system	218
6.1	Assembly overview - routing of air flow and air distribution in passenger compartment	218
6.2	Removing and installing vents (front)	221
6.3	Removing and installing air intake box of heater and air conditioning unit	227
6.4	Checking, removing and installing forced ventilation vents in passenger compartment	231
6.5	Assembly overview - fresh air intake of heater and air conditioning unit	233
6.6	Checking, removing and installing fresh-air intake	236
6.7	Water drain for fresh air intake box	239
7	Operating and display unit	240
7.1	Overview of front air conditioner operating and display unit E87	240
7.2	Removing and installing operating and display unit for front air conditioning system E87	245
8	Coolant circuit	248
8.1	Integration of heater and air conditioner into coolant circuit	248
8.2	Removing and installing continued coolant circulation pump V51	252
8.3	Removing and installing coolant shut-off valve N82	252
8.4	Bleeding coolant circuit	252
9	Further control components	253
9.1	Removing and installing sunlight penetration photosensor G107	253
9.2	Removing and installing ambient temperature sensor G17	254
9.3	Operation of air quality sensor G238	255
9.4	Checking air quality sensor G238	258

9.5	Operation of humidity sender in fresh air intake duct G657	263
9.6	Removing and installing air quality sensor G238/humidity sender in fresh air intake duct G657	264
9.7	Removing and installing humidity sender G355	266