

Contents

80	Heating	1
1	Servicing heater	1
87	Air conditioning system	2
1	Safety precautions when working on vehicles fitted with an air conditioner and for handling refrigerant	2
1.1	Safety precautions	2
1.2	Draining refrigerant circuit	3
1.3	Working on refrigerant circuit	3
1.4	Painting work on vehicles fitted with an air conditioner	4
1.5	Further information on air conditioner	4
2	Notes on general repairs	5
2.1	Contact corrosion	5
3	Servicing refrigerant circuit	6
3.1	Exploded view of refrigerant circuit components	6
3.2	Removing and installing refrigerant pressure and temperature sender G395	10
3.3	Checking pressure signal at refrigerant pressure and temperature sender G395	11
3.4	O-rings for refrigerant circuit	11
3.5	Checking activation signal for air conditioner compressor regulating valve N280	12
4	Components for control and regulation of air conditioner not located in passenger compartment	16
4.1	Components not located in passenger compartment	17
4.2	Checking passenger compartment forced air extraction	23
4.3	Removing and installing passenger compartment forced air extractor	24
4.4	Layout of air intake unit components	24
4.5	Removing/installing, checking and cleaning water drain	26
4.6	Removing and installing air intake unit	26
4.7	Removing and installing upper cover of air intake unit	27
4.8	Removing and installing air flow flap control motor V71 with potentiometer for air flow flap control motor G113	29
4.9	Preparing adapter lead for control motor actuation	32
4.10	Removing and installing fresh air intake duct temperature sensor G89	32
4.11	Removing and installing fresh air blower control unit J126	32
4.12	Removing and installing fresh air blower V2	33
4.13	Removing and installing air recirculation flap control motor V113	36
4.14	Removing and installing cover with air intake unit flap	37
4.15	Removing and installing grille in front of fresh-air intake	38
5	Dismantling and assembling air intake unit	40
5.1	Exploded view of air intake unit components	40
5.2	Removing and installing air flaps of air intake unit	42
6	Incorporation of air conditioning unit into engine coolant circuit	43
6.1	Incorporation of air conditioning unit into coolant circuit	43
6.2	Removing and installing left heat regulation valve N175 and right heat regulation valve N176	45
6.3	Removing and installing coolant circulation pump V50	48
7	Components for control and regulation of air conditioner located in passenger compartment	50
7.1	Components	51
7.2	Removing and installing sunlight penetration photosensor G107	55
7.3	General notes on operating unit, Climatronic control unit J255	55
7.4	Removing and installing operating unit, Climatronic control unit J255	56
7.5	Removing and installing temperature sensor blower V42	59
7.6	Air conditioning unit components	60

7.7	Removing and installing dust and pollen filter	62
7.8	Dust and pollen filter with activated charcoal filter element	64
7.9	Possible cause of odour formation at the air conditioner	65
7.10	Cleaning air conditioner evaporator	66
7.11	Checking condensation drain hoses	68
7.12	Removing and installing condensation drain hose	69
8	Removing and installing electrical components of air conditioning unit (with air conditioning unit in position)	71
8.1	Removing and installing centre vent control motor V102	72
8.2	Removing and installing defroster flap control motor V107	74
8.3	Removing and installing footwell flap control motor V261	76
8.4	Removing and installing front cold air flap control motor V197	78
8.5	Removing and installing side vent control motor V262	81
8.6	Removing and installing left vent temperature sender G150	84
8.7	Removing and installing right vent temperature sender G151	85
8.8	Removing and installing evaporator output temperature sender G263	86
9	Air conditioning unit heat exchanger	87
9.1	Preparation for heat exchanger removal	87
9.2	Removing and installing heat exchanger	89
10	Block diagram of air distribution and air routing in air conditioning unit and air intake unit	95
10.1	Air inlet and vents of air conditioning unit	95
10.2	Air routing in air intake unit and air conditioning unit	97
10.3	Air routing and air distribution in passenger compartment	98
10.4	Removing and installing air duct to left dash panel vent	100
10.5	Removing and installing air duct to left side window defroster vent	102
10.6	Removing and installing air duct to right dash panel vent	103
10.7	Removing and installing air duct to right side window defroster vent	103
10.8	Removing and installing intermediate piece for air duct to defroster vents	104
10.9	Removing and installing intermediate piece for centre dash panel vent	104
10.10	Removing and installing front left footwell vent	105
10.11	Removing and installing front right footwell vent	106
10.12	Checking air conditioner electrical components	106
10.13	Checking of electrical components actuated by the air conditioner	107
11	Air conditioner cooling output	110
11.1	Checking cooling output of air conditioner	110
11.2	Measures to be taken if readout does not match specification	116
11.3	Measures to be taken in the event of temperature increase downstream of evaporator	118
11.4	Fault localisation in the event of ice formation at the evaporator	119
12	Heat output of air conditioner	122
12.1	Checking heat output of air conditioner	122
13	Servicing refrigerant circuit	126
13.1	Servicing refrigerant circuit	126
13.2	Exploded view of refrigerant lines	131
13.3	Detaching refrigerant lines at air conditioner compressor/attaching - vehicles with 8-cyl. engine	141
13.4	Detaching refrigerant lines at air conditioner compressor/attaching - vehicles with 10-cyl. engine	144
13.5	Removing and installing service pipe - vehicles with 10-cyl. engine	146
13.6	Removing and installing air conditioner compressor - vehicles with 8-cyl. engine	148
13.7	Removing and installing air conditioner compressor - vehicles with 10-cyl. engine	153
13.8	Checking/replacing air conditioner compressor drive unit	157
13.9	Unfastening and tightening drive shaft for air conditioner compressor	158
13.10	Removing and installing drive shaft for air conditioner compressor	158
13.11	Removing and installing drive plate with overload safeguard	159
13.12	Checking concentricity of drive plate with overload safeguard/adjusting	159

13.13	Removing and installing drive plate with overload safeguard for air conditioner compressor	159
13.14	Removing and installing drive plate with rolling bearing	161
13.15	Detaching refrigerant lines from condenser/re-attaching	161
13.16	Removing and installing left and right condenser	163
13.17	Removing and installing restrictor	165
13.18	Detaching refrigerant line from reservoir/re-attaching	166
13.19	Removing and installing reservoir	168
13.20	Removing and installing refrigerant lines at air conditioning unit	170
13.21	Removing and installing evaporator	172
14	Removing and installing air conditioning unit	175
14.1	Preparation for removing air conditioning unit	175
14.2	Removing and installing air conditioning unit	177
15	Dismantling and assembling air conditioning unit	180
15.1	Dismantling and assembling air conditioning unit	181
15.2	Dismantling and assembling housing for evaporator and heat exchanger	182
15.3	Detaching electrical components and corresponding connecting elements from air distribution housing/re-attaching	186
15.4	Removing and installing connecting elements to the various air conditioning unit flaps	188
15.5	Starting up air conditioner after charging refrigerant circuit	190
16	Capacities	192