

Contents

00 - Technical data	1
1 Technical data	1
1.1 Running gear	1
1.2 Steering	1
1.3 Wheels, tyres	1
2 Proper disposal of fluid-filled components	2
2.1 Releasing gas and draining gas-filled shock absorbers	2
2.2 Releasing gas and draining Audi magnetic ride shock absorbers	3
2.3 Draining power steering rack	3
3 Checking shock absorbers	5
3.1 Leaks at shock absorbers	5
3.2 Noises from shock absorbers	5
3.3 Checking shock absorbers when removed	6
3.4 Checking shock absorbers on shock tester	6
40 - Front suspension	9
1 General notes	9
1.1 General notes	9
1.2 Contact corrosion	10
1.3 Servicing threads in longitudinal member	10
1.4 Lifting suspension to unladen position	11
1.5 Assembly overview - front axle	13
2 Upper wishbone with mounting bracket, suspension strut	15
2.1 Assembly overview - upper wishbone with mounting bracket, suspension strut	15
2.2 Removing and installing upper wishbone and mounting bracket	17
2.3 Renewing bonded rubber bush for upper wishbone	23
2.4 Removing and installing suspension strut	28
2.5 Servicing suspension strut	33
2.6 Renewing bottom/top bonded rubber bushes for suspension strut	50
2.7 Removing and installing connector for electronic damping control (Audi magnetic ride)	54
3 Lower wishbone with mounting bracket, anti-roll bar, coupling rod, vehicle level sender	57
3.1 Assembly overview - lower wishbone with mounting bracket, anti-roll bar, coupling rod, vehicle level sender	57
3.2 Removing and installing lower wishbone and mounting bracket	60
3.3 Renewing bonded rubber bush for lower wishbone	63
3.4 Removing and installing anti-roll bar	73
3.5 Removing and installing coupling rod	77
3.6 Removing and installing vehicle level sender	77
4 Audi magnetic ride (AMR) - electronic damping control	80
4.1 Overview of Audi magnetic ride (AMR) - electronic damping control	80
4.2 Removing and installing electronically controlled damping control unit J250	82
4.3 Procedure for renewing and coding control unit or re-adapting reference position with vehicle diagnostic, testing and information system VAS 5051B	82
5 Wheel bearing housing, wheel bearing unit	85
5.1 Assembly overview - wheel bearing housing, wheel bearing unit	85
5.2 Removing and installing wheel bearing housing	88
5.3 Removing and installing wheel bearing unit	91
5.4 Renewing ball bearing	92
6 Drive shaft	97
6.1 General notes:	97
6.2 Loosening and tightening bolt securing drive shaft to wheel hub	97
6.3 Removing and installing drive shaft	98



6.4	Assembly overview - drive shaft with 70 mm \varnothing outer constant velocity joint and 86 mm \varnothing inner constant velocity joint	100
6.5	Removing and installing outer constant velocity joint	102
6.6	Removing and installing inner constant velocity joint	105
42	- Rear suspension	111
1	General notes	111
1.1	General notes	111
1.2	Contact corrosion	112
1.3	Servicing threads in longitudinal member	112
1.4	Lifting suspension to unladen position	112
1.5	Rear axle - overview	115
2	Upper wishbone with mounting bracket, vehicle level sender	116
2.1	Assembly overview - upper wishbone with mounting bracket, vehicle level sender	116
2.2	Removing and installing upper wishbone and mounting bracket	118
2.3	Renewing bonded rubber bush for upper wishbone	122
2.4	Removing and installing vehicle level sender	128
3	Lower wishbone with mounting bracket, track rod	130
3.1	Assembly overview - lower wishbone with mounting bracket, track rod	130
3.2	Removing and installing lower wishbone and mounting bracket	133
3.3	Renewing bonded rubber bush for lower wishbone	138
3.4	Removing and installing track rod	144
4	Wheel bearing housing, wheel bearing unit, suspension strut, coupling rod, anti-roll bar	148
4.1	Assembly overview - wheel bearing housing, wheel bearing unit, suspension strut, coupling rod, anti-roll bar	148
4.2	Removing and installing wheel bearing housing	152
4.3	Removing and installing wheel bearing unit	159
4.4	Renewing ball bearing	163
4.5	Removing and installing coupling rod	167
4.6	Removing and installing anti-roll bar	168
4.7	Removing and installing suspension strut	171
4.8	Servicing suspension strut	175
4.9	Renewing bottom/top bonded rubber bushes for suspension strut	192
4.10	Removing and installing connector for electronic damping control (Audi magnetic ride)	196
5	Drive shaft	199
5.1	General notes:	199
5.2	Loosening and tightening flange bolt securing drive shaft to wheel hub	199
5.3	Loosening and tightening 12-point nut securing drive shaft to wheel hub	200
5.4	Removing and installing drive shaft with 100 mm \varnothing outer constant velocity joint and 108 mm \varnothing inner constant velocity joint	202
5.5	Removing and installing drive shaft with 107 mm \varnothing outer constant velocity joint and 112 mm \varnothing inner constant velocity joint	205
5.6	Assembly overview - drive shaft with 100 mm \varnothing outer constant velocity joint and 108 mm \varnothing inner constant velocity joint	211
5.7	Assembly overview - drive shaft with 107 mm \varnothing outer constant velocity joint and 112 mm \varnothing inner constant velocity joint	213
5.8	Servicing drive shaft with 100 mm \varnothing outer constant velocity joint and 108 mm \varnothing inner constant velocity joint	215
5.9	Servicing drive shaft with 107 mm \varnothing outer constant velocity joint and 112 mm \varnothing inner constant velocity joint	225
5.10	Tightening small and large hose clips on inner or outer joint	232
44	- Wheels, tyres, vehicle geometry	234
1	Wheels, tyres	234
2	Tyre pressure monitoring	235
2.1	General notes	235
2.2	Assembly overview - Tyre Pressure Monitoring System	235

2.3	Removing and installing Tyre Pressure Monitoring System control unit J502	236
2.4	Removing and installing front right Tyre Pressure Monitoring System aerial R60 and rear right Tyre Pressure Monitoring System aerial R62	238
2.5	Procedure for renewing or coding control unit with vehicle diagnostic, testing and information system VAS 5051B	239
2.6	Assembly overview - tyre pressure sensor	241
2.7	Changing a tyre	241
2.8	Removing and installing metal valve body	243
3	Wheel alignment	245
3.1	General information	245
3.2	Wheel alignment must be checked:	246
3.3	Explanatory notes on production control numbers (PR Nos.)	247
3.4	Wheel alignment specifications	248
3.5	Test requirements for wheel alignment	250
3.6	Preparations for measurement	251
3.7	Sequence of operations for checking and adjusting wheel alignment	252
3.8	Checking centre position of rack (mechanical method)	253
3.9	Wheel runout compensation	253
3.10	Adjusting camber at rear wheels	253
3.11	Adjusting toe setting at rear wheels	254
3.12	Adjusting camber at front wheels	255
3.13	Adjusting toe setting at front wheels	255
48	Steering	257
1	General repair instructions	257
1.1	Steering rack	257
1.2	Gaskets, seals	257
1.3	Nuts, bolts	257
1.4	Electrical components	258
2	Steering wheel with airbag	259
2.1	Assembly overview - steering wheel with airbag	259
2.2	Removing and installing steering wheel with airbag	260
3	Steering column	261
3.1	Assembly overview - steering column	261
3.2	Removing and installing steering column	263
3.3	Handling and transporting steering column	270
3.4	Checking steering column for damage	271
4	Power steering rack	273
4.1	Assembly overview - power steering rack	273
4.2	Centralising steering	276
4.3	Removing and installing power steering rack	278
4.4	Servicing power steering rack	289
4.5	Adjusting power steering rack	292
4.6	Removing and installing track rod ball joint	293
4.7	Removing and installing track rod	295
5	Checking fluid level, bleeding steering system and checking for leaks	299
5.1	Checking fluid level in power steering system	299
5.2	Bleeding steering system after repairs	300
5.3	Checking steering system for leaks	301
6	Power steering vane pump, hydraulic pipes and hoses, fluid reservoir - vehicles with 8-cylinder petrol engine	303
6.1	Overview of steering hydraulics	303
6.2	Assembly overview (front) - vehicles with 8-cylinder petrol engine	304
6.3	Installing pipes and hoses, front (vehicles with 8-cylinder petrol engine)	306
6.4	Assembly overview (centre) - vehicles with 8-cylinder petrol engine	308



6.5	Installing pipes and hoses, centre (vehicles with 8-cylinder petrol engine)	310
6.6	Assembly overview (rear) - vehicles with 8-cylinder petrol engine	313
6.7	Installing pipes and hoses, rear (vehicles with 8-cylinder petrol engine)	316
6.8	Checking delivery pressure of power steering vane pump (vehicles with 8-cylinder petrol engine)	321
6.9	Removing and installing power steering vane pump, vehicles with 8-cylinder petrol engine	326
7	Power steering vane pump, hydraulic pipes and hoses, fluid reservoir - vehicles with 10-cylinder petrol engine	335
7.1	Overview of steering hydraulics	335
7.2	Assembly overview (front) - vehicles with 10-cylinder petrol engine	336
7.3	Installing pipes and hoses, front (vehicles with 10-cylinder petrol engine)	338
7.4	Assembly overview (centre) - vehicles with 10-cylinder petrol engine	340
7.5	Installing pipes and hoses, centre (vehicles with 10-cylinder petrol engine)	342
7.6	Assembly overview (rear) - vehicles with 10-cylinder petrol engine	345
7.7	Installing pipes and hoses, rear (vehicles with 10-cylinder petrol engine)	348
7.8	Checking delivery pressure of power steering vane pump (vehicles with 10-cylinder petrol engine)	354
7.9	Removing and installing power steering vane pump, vehicles with 10-cylinder petrol engine	359
8	Removing and installing hydraulic fluid cooler	368