

Contents

| | | |
|-----------|--|-----------|
| 00 | Technical data | 1 |
| 1 | Safety precautions | 1 |
| 1.1 | Safety precautions when working on vehicles with high-voltage system | 1 |
| 1.2 | Safety precautions when working in the vicinity of high-voltage components | 2 |
| 1.3 | Safety precautions when working on vehicles with start/stop system | 2 |
| 1.4 | Safety precautions when working on the fuel system | 2 |
| 1.5 | Safety precautions when using testers and measuring instruments during a road test | 3 |
| 1.6 | Safety precautions when working on the cooling system | 3 |
| 1.7 | Safety precautions when working on vehicles with auxiliary/supplementary heater | 3 |
| 2 | General notes | 5 |
| 2.1 | Type plates | 5 |
| 2.2 | Notes on operation of auxiliary/supplementary heater on vehicles with diesel engine | 5 |
| 2.3 | Notes on operation of auxiliary/supplementary heater with biofuel | 6 |
| 2.4 | Starting conditions for auxiliary/supplementary heater | 6 |
| 2.5 | Rules for cleanliness when working on the auxiliary/supplementary heater and fuel system | 6 |
| 3 | Repair instructions | 8 |
| 3.1 | Rules for cleanliness | 8 |
| 3.2 | General notes | 8 |
| 3.3 | General repair instructions | 8 |
| 3.4 | Contact corrosion | 9 |
| 3.5 | Checking heating output | 10 |
| 3.6 | Routing and attaching pipes, hoses and wiring | 10 |
| 3.7 | Use of impact wrenches | 10 |
| 3.8 | Identification plates | 11 |
| 82 | Auxiliary heating | 12 |
| 1 | Overview of fitting locations - auxiliary/supplementary heater | 12 |
| 1.1 | Overview of fitting locations - auxiliary/supplementary heater, all vehicles | 12 |
| 1.2 | Overview of fitting locations - auxiliary/supplementary heater, additional components on vehicles with high-voltage system | 14 |
| 2 | Auxiliary/supplementary heater | 16 |
| 2.1 | Exploded view - attachments for auxiliary/supplementary heater | 16 |
| 2.2 | Exploded view - components inside auxiliary/supplementary heater | 20 |
| 2.3 | Removing and installing auxiliary/supplementary heater | 22 |
| 2.4 | Removing and installing bracket for auxiliary/supplementary heater | 41 |
| 2.5 | Dismantling and assembling auxiliary/supplementary heater | 43 |
| 2.6 | Removing and installing air intake silencer | 55 |
| 2.7 | Removing and installing circulation pump V55 | 57 |
| 2.8 | Removing and installing silencer with bracket | 60 |
| 2.9 | Removing and installing temperature sensor G18 and temperature sensor 2 for supplementary and auxiliary heating G587 | 62 |
| 2.10 | Pin assignment for auxiliary/supplementary heater | 64 |
| 3 | Coolant circuit with auxiliary/supplementary heater | 66 |
| 3.1 | Connection diagram - coolant hoses | 66 |
| 3.2 | Exploded view - coolant shut-off valve | 78 |
| 3.3 | Removing and installing heater coolant shut-off valve | 78 |
| 4 | Fuel supply system | 85 |
| 4.1 | Overview of fitting locations - fuel supply system | 85 |
| 4.2 | Fuel take-off from fuel tank | 89 |
| 4.3 | Routing of fuel line to auxiliary/supplementary heater | 95 |
| 4.4 | Checking CO ₂ content in exhaust gas of auxiliary/supplementary heater | 96 |
| 4.5 | Checking fuel delivery rate | 99 |



| | | |
|----------|---|------------|
| 4.6 | Removing and installing metering pump V54 | 104 |
| 5 | Auxiliary/supplementary heater control | 106 |
| 5.1 | Switching auxiliary/supplementary heater and auxiliary ventilation on and off | 106 |
| 6 | Further control components | 107 |
| 6.1 | Removing and installing ambient temperature sensor | 107 |
| 6.2 | Removing and installing remote control receiver for auxiliary heater R64 | 107 |
| 6.3 | Functional description of remote control for auxiliary/supplementary heater | 107 |
| 6.4 | Renewing battery of remote control for auxiliary/supplementary heater | 108 |
| 6.5 | Adapting remote control for auxiliary heater | 108 |