

Contents

00 - Technical data	1
1 Identification	1
1.1 Engine number/engine data	1
2 Safety precautions	2
2.1 Safety precautions when working on the fuel supply system	2
2.2 Safety precautions when working on vehicles with start/stop system	2
2.3 Safety precautions when using testers and measuring instruments during a road test	3
2.4 Safety precautions when working on the cooling system	3
2.5 Safety precautions when working on the ignition system	3
2.6 Safety precautions when working on the exhaust system	4
2.7 Safety precautions when working on the subframe	4
3 Repair instructions	5
3.1 Rules for cleanliness	5
3.2 Foreign particles in engine	5
3.3 Contact corrosion	5
3.4 Routing and attachment of pipes, hoses and wiring	6
3.5 Nuts, bolts	6
3.6 Identification plates	6
3.7 Use of impact wrenches	7
3.8 Installing radiators and condensers	7
10 - Removing and installing engine	8
1 Removing and installing engine	8
1.1 Removing engine	8
1.2 Separating engine and gearbox	24
1.3 Securing engine to engine and gearbox support	29
1.4 Installing engine	33
2 Assembly mountings	40
2.1 Exploded view - assembly mountings	40
2.2 Supporting engine in installation position	41
2.3 Removing and installing engine mountings	43
2.4 Removing and installing gearbox mounting	45
3 Engine cover panel	46
3.1 Removing and installing engine cover panel	46
13 - Crankshaft group	47
1 Cylinder block (pulley end)	47
1.1 Exploded view - poly V-belt drive	47
1.2 Removing and installing poly V-belt	50
1.3 Removing and installing poly V-belt tensioner	54
1.4 Removing and installing idler roller	56
1.5 Removing and installing vibration damper	57
1.6 Removing and installing engine support	58
1.7 Removing and installing sealing flange (pulley end)	59
2 Cylinder block (gearbox end)	63
2.1 Exploded view - cylinder block (gearbox end)	63
2.2 Removing and installing drive plate	63
2.3 Renewing crankshaft oil seal (gearbox end)	64
3 Crankshaft	67
3.1 Exploded view - crankshaft	67
3.2 Crankshaft dimensions	71
3.3 Measuring axial clearance of crankshaft	71



3.4	Measuring radial clearance of crankshaft	71
3.5	Removing and installing sender wheel	72
3.6	Checking sender wheel	72
4	Balance shaft	74
4.1	Exploded view - balance shaft	74
4.2	Removing and installing balance shaft	74
5	Pistons and conrods	77
5.1	Exploded view - pistons and conrods	77
5.2	Removing and installing pistons	79
5.3	Checking pistons and cylinder bores	80
5.4	Checking radial clearance of conrod bearings	81
15	Cylinder head, valve gear	82
1	Timing chain cover	82
1.1	Exploded view - timing chain cover	82
1.2	Removing and installing timing chain cover	85
2	Chain drive	99
2.1	Exploded view - camshaft timing chains	99
2.2	Exploded view - drive chain for valve gear	102
2.3	Exploded view - drive chain for oil pump	104
2.4	Removing camshaft timing chain from camshafts	104
2.5	Removing and installing camshaft timing chain	114
2.6	Removing and installing drive chain for valve gear	116
2.7	Removing and installing drive chain for oil pump	119
3	Cylinder head	121
3.1	Exploded view - cylinder head	121
3.2	Removing and installing cylinder head	123
3.3	Removing and installing cylinder head cover	131
3.4	Checking compression	133
4	Valve gear	137
4.1	Exploded view - valve gear	137
4.2	Measuring axial clearance of camshaft	140
4.3	Measuring radial clearance of camshaft	141
4.4	Removing and installing camshaft	142
4.5	Removing and installing camshaft control valves	150
4.6	Checking hydraulic compensation elements	150
4.7	Removing and installing valve stem oil seals	151
5	Inlet and exhaust valves	161
5.1	Checking valve guides	161
5.2	Checking valves	162
5.3	Valve dimensions	162
17	Lubrication	163
1	Sump/oil pump	163
1.1	Exploded view - sump/oil pump	163
1.2	Engine oil	166
1.3	Removing and installing sump (bottom section)	167
1.4	Removing and installing sump (top section)	169
1.5	Removing and installing oil pump	171
1.6	Removing and installing oil level and oil temperature sender G266	173
2	Engine oil cooler	174
2.1	Exploded view - engine oil cooler	174
2.2	Removing and installing engine oil cooler	174
3	Crankcase breather	177

3.1	Exploded view - crankcase breather system	177
3.2	Removing and installing oil separator	178
3.3	Removing and installing pressure control valve	180
3.4	Removing and installing oil drain valve	181
3.5	Removing and installing hose for crankcase breather system	182
3.6	Removing and installing crankcase breather shut-off valve N548	184
4	Oil filter/oil pressure switches	186
4.1	Exploded view - oil filter	186
4.2	Exploded view - oil pressure switches/oil pressure control	187
4.3	Removing and installing oil pressure switch F22	187
4.4	Removing and installing oil pressure switch for reduced oil pressure F378	188
4.5	Checking oil pressure	189
4.6	Removing and installing valve for oil pressure control N428	190
19	Cooling	192
1	Cooling system/coolant	192
1.1	Connection diagram - coolant hoses	192
1.2	Checking cooling system for leaks	195
1.3	Draining and filling cooling system	198
2	Coolant pump/thermostat assembly	206
2.1	Exploded view - coolant pump/thermostat	206
2.2	Exploded view - electric coolant pump	208
2.3	Exploded view - coolant temperature senders	210
2.4	Removing and installing electric coolant pump	210
2.5	Removing and installing coolant pump	213
2.6	Removing and installing thermostat	215
2.7	Removing and installing coolant temperature sender G62	216
2.8	Removing and installing temperature sender for engine temperature regulation G694	217
2.9	Removing and installing coolant valves	218
3	Coolant pipes	220
3.1	Exploded view - coolant pipes	220
3.2	Removing and installing coolant pipes	223
4	Radiators/radiator fans	238
4.1	Exploded view - radiators/radiator fans	238
4.2	Exploded view - auxiliary radiator	242
4.3	Removing and installing radiator	242
4.4	Removing and installing radiator cowl	247
4.5	Removing and installing radiator fans	250
4.6	Removing and installing radiator blind	250
4.7	Removing and installing radiator blind control motor	251
4.8	Removing and installing auxiliary radiator	253
21	Turbocharging/supercharging	260
1	Supercharger	260
1.1	Exploded view - supercharger	260
1.2	Exploded view - magnetic clutch	263
1.3	Exploded view - rotor assembly	264
1.4	Removing and installing supercharger	265
1.5	Checking supercharger for leaks	271
1.6	Removing and installing magnetic clutch	273
1.7	Removing and installing pulley for supercharger	280
1.8	Removing and installing drive unit	281
1.9	Removing and installing rotor assembly	284
1.10	Renewing input shaft oil seal	288
1.11	Securing supercharger to engine and gearbox support	290



1.12	Removing and installing sender 1 for turbocharger speed G688	293
2	Charge air system	295
2.1	Exploded view - charge air system	295
2.2	Exploded view - hose connections for charge air system	296
2.3	Removing and installing charge air cooler	296
2.4	Removing and installing charge pressure sender/intake manifold temperature sender	301
24	Mixture preparation - injection	302
1	Injection system	302
1.1	Overview of fitting locations - injection system	302
1.2	Checking fuel system for leaks	309
2	Vacuum system	310
2.1	Connection diagram - vacuum system	310
2.2	Checking vacuum system	311
3	Air cleaner	313
3.1	Exploded view - air cleaner housing	313
3.2	Removing and installing air cleaner housing	314
4	Intake manifold	316
4.1	Exploded view - intake manifold (bottom section) with fuel rail	316
4.2	Removing and installing intake manifold (bottom section) with fuel rail	318
4.3	Removing and installing throttle valve module J338	322
4.4	Removing and installing regulating flap control unit J808	324
4.5	Removing and installing fuel line	324
5	Injectors	326
5.1	Exploded view - fuel rail with injectors	326
5.2	Removing and installing fuel rail	328
5.3	Removing and installing injectors	330
5.4	Cleaning FSI injectors - vehicles with FSI engine	334
6	Senders and sensors	336
6.1	Removing and installing intake air temperature sender G42 / intake manifold pressure sender G71	336
6.2	Removing and installing fuel pressure sender G247	337
6.3	Removing and installing fuel pressure sender for low pressure G410	338
7	High-pressure pump	339
7.1	Exploded view - high-pressure pump	339
7.2	Removing and installing high-pressure pump	340
7.3	Removing and installing high-pressure pipe	344
8	Lambda probe	347
8.1	Exploded view - Lambda probe	347
8.2	Removing and installing Lambda probe	348
9	Engine control unit	355
9.1	Exploded view - engine control unit	355
9.2	Removing and installing engine/motor control unit J623	356
26	Exhaust system	357
1	Exhaust pipes/silencers	357
1.1	Exploded view - silencers	357
1.2	Separating exhaust pipes/silencers	359
1.3	Removing and installing front silencers	360
1.4	Removing and installing silencers	361
1.5	Stress-free alignment of exhaust system	363
1.6	Checking exhaust system for leaks	364
2	Emission control system	365
2.1	Exploded view - emission control system	365

2.2	Removing and installing catalytic converter	366
3	Secondary air system	373
3.1	Exploded view - secondary air system	373
3.2	Removing and installing secondary air pump motor V101	375
3.3	Checking secondary air inlet valve	375
3.4	Removing and installing combination valve	377
4	Exhaust manifolds	381
4.1	Exploded view - exhaust manifold	381
4.2	Removing and installing exhaust manifolds	382
28	- Ignition system	387
1	Ignition system	387
1.1	Exploded view - ignition system	387
1.2	Test data - spark plugs	388
1.3	Removing and installing ignition coils with output stages	388
1.4	Removing and installing knock sensor	390
1.5	Removing and installing Hall senders	392
1.6	Removing and installing engine speed sender G28	395