

## Contents

|  |            |
|--|------------|
| <b>00 - Technical data</b>   | <b>1</b>   |
| <b>1 Safety information</b>  | <b>1</b>   |
| 1.1 Safety precautions when working in the vicinity of high-voltage components         | 1          |
| 1.2 Safety precautions when working on the high-voltage system                         | 1          |
| 1.3 Safety precautions when working on vehicle   | 2          |
| 1.4 Safety precautions when working on vehicles with start/stop system                 | 3          |
| 1.5 Safety precautions when using testers and measuring instruments during a road test | 4          |
| 1.6 Safety precautions when working on the subframe                                    | 4          |
| <b>2 Identification</b>  | <b>5</b>   |
| 2.1 Gearbox identification   | 5          |
| <b>3 Repair instructions</b>   | <b>6</b>   |
| 3.1 Rules for cleanliness  | 6          |
| 3.2 General notes  | 6          |
| 3.3 General repair instructions  | 7          |
| 3.4 Contact corrosion  | 9          |
| 3.5 Impact wrenches  | 9          |
| <b>4 Technical data</b>  | <b>11</b>  |
| 4.1 Capacities   | 11         |
| 4.2 Oil distribution   | 11         |
| <b>32 - Torque converter</b>   | <b>13</b>  |
| <b>1 Torque converter</b>  | <b>13</b>  |
| 1.1 Assembly overview - torque converter   | 13         |
| 1.2 Removing and installing torque converter   | 14         |
| 1.3 Draining torque converter  | 16         |
| 1.4 Checking torque converter  | 17         |
| 1.5 Removing and installing torque converter oil seal                                  | 17         |
| <b>37 - Controls, housing</b>  | <b>20</b>  |
| <b>1 Selector mechanism</b>  | <b>20</b>  |
| 1.1 Assembly overview - selector mechanism   | 20         |
| 1.2 Assembly overview - manual release mechanism for parking lock                      | 23         |
| 1.3 Checking selector mechanism  | 24         |
| 1.4 Manual release from position P   | 28         |
| 1.5 Removing and installing selector lever handle                                      | 29         |
| 1.6 Detaching and attaching selector lever boot on selector lever handle               | 31         |
| 1.7 Removing and installing selector mechanism   | 32         |
| 1.8 Removing and installing manual release cable for parking lock                      | 34         |
| 1.9 Renewing seal for parking lock shaft   | 51         |
| <b>2 Removing and installing gearbox</b>   | <b>58</b>  |
| 2.1 Tightening torques for gearbox   | 58         |
| 2.2 Removing gearbox   | 62         |
| 2.3 Installing gearbox   | 98         |
| 2.4 Removing and installing three-phase current drive -VX54-                           | 106        |
| <b>3 Assembly mountings</b>  | <b>113</b> |
| 3.1 Assembly overview - assembly mountings   | 113        |
| 3.2 Removing and installing tunnel cross member  | 117        |
| <b>4 Transporting gearbox</b>  | <b>126</b> |
| <b>5 Securing to engine and gearbox support</b>  | <b>128</b> |
| <b>6 ATF circuit</b>   | <b>130</b> |
| 6.1 Assembly overview - ATF circuit  | 130        |
| 6.2 Removing and installing ATF cooler   | 135        |



|           |   |            |
|-----------|---|------------|
| 6.3       | Removing and installing ATF lines                             | 137        |
| <b>7</b>  | <b>ATF</b>  | <b>142</b> |
| 7.1       | Checking ATF level  | 142        |
| 7.2       | Draining and filling ATF                                      | 147        |
| <b>38</b> | <b>- Gears, control</b>                                       | <b>150</b> |
| <b>1</b>  | <b>ATF system</b>   | <b>150</b> |
| 1.1       | Removing and installing oil pan                               | 150        |
| <b>2</b>  | <b>Mechatronic unit</b>                                       | <b>153</b> |
| <b>39</b> | <b>- Final drive - front differential</b>                     | <b>154</b> |
| <b>1</b>  | <b>Final drive</b>  | <b>154</b> |
| 1.1       | Assembly overview - final drive                               | 154        |
| 1.2       | Removing and installing O-ring on cover for front final drive | 157        |
| <b>2</b>  | <b>Gear oil</b>   | <b>159</b> |
| 2.1       | Checking gear oil level                                       | 159        |
| 2.2       | Draining and filling gear oil                                 | 161        |
| 2.3       | Removing and installing gear oil cooler                       | 165        |
| <b>3</b>  | <b>Oil seals</b>  | <b>167</b> |
| 3.1       | Overview of fitting locations - oil seals                     | 167        |
| 3.2       | Renewing left oil seal  | 168        |
| 3.3       | Renewing right oil seal                                       | 172        |
| 3.4       | Renewing oil seal for protective tube (front)                 | 173        |
| 3.5       | Renewing oil seal for protective tube (rear)                  | 174        |
| <b>4</b>  | <b>Differential</b>   | <b>176</b> |
| 4.1       | Removing and installing left flange shaft                     | 176        |
| 4.2       | Removing and installing right flange shaft                    | 180        |
| <b>5</b>  | <b>Centre differential</b>                                    | <b>184</b> |
| <b>6</b>  | <b>Gearbox control system</b>                                 | <b>185</b> |
| 6.1       | Overview of fitting locations - gearbox control system        | 185        |
| <b>7</b>  | <b>Transfer box</b>   | <b>188</b> |