

## Contents

<b>00 - Technical data</b> .....	<b>1</b>
<b>1 Transmission layout</b> .....	<b>1</b>
<b>2 Identification of transfer box 0BU</b> .....	<b>2</b>
2.1 Code letters, allocation, capacities .....	2
<b>3 Identification of front final drive 0BM, 0C1</b> .....	<b>3</b>
3.1 Code letters, allocation, transmission ratios, capacities .....	3
<b>4 Identification of rear final drive 0BN, 0BP</b> .....	<b>4</b>
4.1 Code letters, allocation, transmission ratios, capacities .....	4
<b>5 General repair instructions</b> .....	<b>5</b>
5.1 Components .....	5
<b>34 - Controls, housing</b> .....	<b>7</b>
<b>1 Transfer box</b> .....	<b>7</b>
1.1 Exploded view - transfer box .....	7
1.2 Removing and installing transfer box .....	8
1.3 Transporting transfer box .....	13
<b>2 Gearbox carrier and support bracket</b> .....	<b>14</b>
2.1 Exploded view - gearbox carrier and support bracket .....	14
2.2 Removing and installing gearbox carrier and support bracket .....	14
2.3 Renewing bonded rubber bushes in gearbox carrier .....	16
<b>3 Checking oil level in transfer box</b> .....	<b>19</b>
<b>4 Exploded view - oil seals for transfer box</b> .....	<b>20</b>
4.1 Renewing input shaft oil seal .....	20
4.2 Renewing oil seal for flange shaft / front propshaft (transfer box installed) .....	22
4.3 Renewing oil seal for output flange / rear propshaft (transfer box installed) .....	27
<b>39 - Final drive - rear differential</b> .....	<b>32</b>
<b>1 Exploded view - rear final drive 0BN and 0BP</b> .....	<b>32</b>
1.1 Removing and installing rear final drive .....	32
<b>2 Checking oil level in rear final drive</b> .....	<b>36</b>
<b>3 Renewing oil seals - rear final drive 0BN and 0BP</b> .....	<b>37</b>
3.1 Renewing flange shaft oil seal (left-side) .....	37
3.2 Renewing oil seal for flange shaft (right-side) .....	38
3.3 Renewing oil seal for propshaft flange on rear final drive (final drive removed) .....	40
<b>4 Renewing bonded rubber bushes on rear final drive</b> .....	<b>44</b>
4.1 Installation position of bonded rubber bushes .....	44
4.2 Removing and installing bonded rubber bush at flange for propshaft .....	44
4.3 Removing and installing rear bonded rubber bushes .....	45
<b>5 Exploded view - rear propshaft</b> .....	<b>47</b>
5.1 Removing and installing rear propshaft .....	48
<b>39 - Final drive - front differential</b> .....	<b>53</b>
<b>1 Exploded view - front final drive 0BM and 0C1</b> .....	<b>53</b>
1.1 Removing and installing front final drive on vehicles with 3.0 ltr. TFSI engine .....	54
1.2 Removing and installing front final drive on vehicles with 3.0 ltr. TDI engine and 4.2 ltr. TDI engine .....	61
1.3 Removing and installing front final drive on vehicles with 6.0 ltr. TDI engine .....	68
<b>2 Checking oil level in front final drive</b> .....	<b>77</b>
<b>3 Renewing oil seals - front final drive 0BM and 0C1</b> .....	<b>78</b>
3.1 Exploded view - oil seals on front final drive 0BM and 0C1 .....	78
3.2 Renewing flange shaft oil seal (left-side) .....	79



3.3	Renewing oil seal for flange shaft (right-side) .....	80
3.4	Renewing oil seal for propshaft flange on front final drive (final drive removed) .....	83
3.5	Renewing dust cap for flange shaft (left-side) .....	85
3.6	Renewing dust cap for flange shaft (right-side) .....	87
<b>4</b>	<b>Renewing needle bearing for flange shaft (left-side) .....</b>	<b>89</b>
<b>5</b>	<b>Renewing bonded rubber bushes on front final drive .....</b>	<b>91</b>
5.1	Installation position of bonded rubber bushes .....	91
5.2	Removing and installing bonded rubber bush at flange for propshaft .....	91
5.3	Removing and installing bonded rubber bushes at front of housing .....	92
5.4	Removing and installing bonded rubber bush on housing (left-side) .....	93
<b>6</b>	<b>Front propshaft .....</b>	<b>95</b>
6.1	Exploded view - front propshaft .....	95
6.2	Removing and installing front propshaft .....	95