

Contents

23 - Mixture preparation - injection	1
1 Safety precautions and rules for cleanliness	1
1.1 Safety precautions when using testers and measuring instruments during a road test	1
1.2 Rules for cleanliness and instructions for working on fuel system	2
1.3 Safety precautions when working on the injection and glow plug system	4
1.4 Safety precautions when working on vehicles with start/stop system	4
1.5 Checking vacuum system	4
2 Overview of fitting locations (engine code BTR)	6
3 Overview of fitting locations (engine codes CCFA and CCFC)	16
4 Exploded views (engine code BTR)	33
4.1 System layout	33
4.2 Exploded view - fuel system	34
4.3 Exploded view - injectors and high-pressure pipes	38
5 Exploded views (engine codes CCFA and CCFC)	40
5.1 System layout	40
5.2 Exploded view - fuel system	42
5.3 Exploded view - injectors and high-pressure pipes	47
6 Bleeding fuel system (engine codes CCFA and CCFC)	51
7 Air cleaner	52
7.1 Exploded view - air cleaner	52
7.2 Removing and installing engine cover panel	53
7.3 Removing and installing air filter element (right-side), cylinder bank 1	53
7.4 Removing and installing air filter element (left-side), cylinder bank 2	56
7.5 Removing and installing air cleaner housing (left and right)	58
8 Intake manifold (engine code BTR)	60
8.1 Exploded view - intake manifold	60
8.2 Removing and installing intake manifold (top section)	61
8.3 Removing and installing bottom section of intake manifold (right-side), cylinder bank 1 ..	62
8.4 Removing and installing bottom section of intake manifold (left-side), cylinder bank 2	63
9 Intake manifold (engine codes CCFA and CCFC)	65
9.1 Exploded view - intake manifold	65
9.2 Removing and installing intake manifold (top section)	66
9.3 Removing and installing bottom section of intake manifold (right-side), cylinder bank 1 ..	68
9.4 Removing and installing bottom section of intake manifold (left-side), cylinder bank 2	69
10 High-pressure pump (engine code BTR)	71
10.1 Exploded view - toothed belt for high-pressure pump	71
10.2 Removing and installing toothed belt for high-pressure pump	72
10.3 Exploded view - high-pressure pump	74
10.4 Removing and installing high-pressure pump	76
10.5 Bleeding fuel system after installing high-pressure pump	77
11 High-pressure pump (engine codes CCFA and CCFC)	79
11.1 Exploded view - toothed belt for high-pressure pump	79
11.2 Removing and installing toothed belt for high-pressure pump	80
11.3 Exploded view - high-pressure pump	85
11.4 Removing and installing high-pressure pump	86
11.5 Performing first fuel filling operation after installing high-pressure pump	88
12 Injectors	90
12.1 Checking injectors	90
12.2 Performing adaption of correction values for injectors	90
12.3 Checking for injectors sticking open	90
12.4 Measuring return flow rate of injectors with engine running	92



12.5	Checking return flow rate of injectors at starter cranking speed	96
12.6	Checking pressure retention valve in fuel return line (engine codes BTR and CCFA)	99
12.7	Checking restrictor in fuel return line (engine code CCFC)	101
12.8	Removing and installing injectors	102
13	Senders and sensors	109
13.1	Removing and installing air mass meter G70 (cylinder bank 1)	109
13.2	Removing and installing air mass meter 2 G246 (cylinder bank 2)	110
13.3	Installing high-pressure pipes	111
13.4	Checking fuel pressure regulating valve N276	113
13.5	Removing and installing fuel pressure regulating valve N276	115
13.6	Removing and installing fuel pressure sender G247	118
14	Lambda probes	122
14.1	Exploded view - Lambda probes, exhaust gas temperature senders and pressure senders	122
14.2	Removing and installing Lambda probe G39 with Lambda probe heater Z19	123
14.3	Removing and installing Lambda probe 2 G108	124
14.4	Removing and installing pressure differential sender G505 or pressure differential sender 2 G524	126
15	Engine control units	131
15.1	Wiring and component check with test box V.A.G 1598/42 (engine codes BTR and CCFA)	131
15.2	Wiring and component check with isolator boxes VAS 6606 (engine code CCFC)	133
15.3	Renewing engine control unit J623 (master control unit)	135
15.4	Renewing engine control unit 2 J624 (slave control unit)	139
28	Glow plug system	143
1		143
1.1	Exploded view - glow plugs, Hall sender, engine speed sender	143
1.2	Removing and installing glow plugs	144
1.3	Removing and installing engine speed sender G28	146
1.4	Removing and installing Hall sender G40	147