

Contents

00 - Technical data	1
1 Engine number	1
2 Engine data	2
3 Safety precautions	3
3.1 Procedure before opening high-pressure section of injection system	4
4 General repair instructions	8
4.1 Rules for cleanliness when working on fuel supply system and injection system	8
4.2 Routing and attachment of pipes, hoses and wiring	8
4.3 Checking for leaks in the fuel system	8
4.4 Contact corrosion!	8
10 - Removing and installing engine	10
1 Removing engine	10
2 Separating engine from manual gearbox	27
3 Separating engine and automatic gearbox	32
4 Securing engine to engine and gearbox support	38
5 Installing engine	42
6 Assembly mountings	47
6.1 Assembly mountings - exploded view	47
6.2 Removing and installing engine mountings	47
6.3 Removing and installing engine cross member	51
13 - Crankshaft group	53
1 Cylinder block (pulley end)	53
1.1 Poly V-belt drive - exploded view	53
1.2 Removing and installing poly V-belt	55
1.3 Removing and installing tensioning roller for poly V-belt	57
1.4 Removing and installing bracket for ancillaries	57
1.5 Removing and installing vibration damper	57
1.6 Removing and installing sealing flange	58
2 Cylinder block (gearbox end)	62
2.1 Dual-mass flywheel - exploded view	62
2.2 Removing and installing dual-mass flywheel	62
2.3 Drive plate - exploded view	63
2.4 Removing and installing drive plate	64
2.5 Renewing crankshaft oil seal	65
3 Crankshaft	68
3.1 Crankshaft - exploded view	68
3.2 Crankshaft dimensions	71
3.3 Measuring axial clearance of crankshaft	71
3.4 Measuring radial clearance of crankshaft	71
3.5 Allocation of main bearing shells	72
4 Pistons and conrods	77
4.1 Pistons and conrods - exploded view	77
4.2 Installing pistons	79
4.3 Piston and cylinder dimensions	81
4.4 Measuring axial clearance of conrods	81
4.5 Measuring radial clearance of conrods	81
15 - Cylinder head, valve gear	82
1 Chain drive	82

1.1	Timing chain covers - exploded view	82
1.2	Renewing oil seals in timing chain cover (top)	84
1.3	Removing and installing timing chain cover (top)	85
1.4	Mechanical vacuum pump - exploded view	87
1.5	Removing and installing mechanical vacuum pump	88
1.6	Removing and installing timing chain cover (bottom)	88
1.7	Camshaft timing chains - exploded view	92
1.8	Checking valve timing adjustment	94
1.9	Removing timing chain from camshafts	96
1.10	Removing and installing camshaft timing chain	106
1.11	Removing and installing drive chain for valve gear	107
2	Cylinder head	115
2.1	Cylinder head and cylinder head cover - exploded view	115
2.2	Removing and installing cylinder head cover	116
2.3	Removing and installing cylinder head	117
2.4	Checking compression	125
3	Valve gear	127
3.1	Valve gear - exploded view	127
3.2	Measuring axial clearance of camshafts	131
3.3	Measuring radial clearance of camshafts	132
3.4	Removing and installing camshafts	132
3.5	Renewing valve stem oil seals	136
3.6	Valve dimensions	142
3.7	Machining valve seats	142
3.8	Checking valve guides	144
3.9	Checking valves	145
17 - Lubrication	146	
1	Oil pump and sump	146
1.1	Sump - exploded view	146
1.2	Removing and installing sump	148
1.3	Oil pump - exploded view	154
1.4	Removing and installing oil pump	156
1.5	Removing and installing oil retention valve	157
2	Engine oil cooler and engine support (left-side) with oil filter housing	159
2.1	Engine oil cooler and engine support (left-side) with oil filter housing - exploded view	159
2.2	Removing and installing engine support (left-side) with oil filter housing	160
2.3	Removing and installing engine oil cooler	164
2.4	Removing and installing oil pressure switch F1	166
2.5	Checking oil pressure and oil pressure switch F1	166
2.6	Engine oil	168
2.7	Checking oil level	168
19 - Cooling	169	
1	Cooling system	169
1.1	Diagram of coolant hose connections	169
1.2	Draining and filling cooling system	171
2	Coolant pump, thermostat, coolant pipes	177
2.1	Coolant pump and thermostat - exploded view	177
2.2	Removing and installing coolant pump	178
2.3	Removing and installing thermostat	179
2.4	Checking thermostat	180
2.5	Coolant pipes - exploded view	181
2.6	Removing and installing coolant temperature sender G62	182
2.7	Removing and installing coolant pipe (front)	182

2.8	Removing and installing coolant pipe (left-side)	185
2.9	Removing and installing small coolant pipe (left-side)	187
2.10	Removing and installing rear coolant pipes - vehicles with 4-zone air conditioning	189
2.11	Removing and installing continued coolant circulation pump V51	191
3	Radiator and radiator fans	194
3.1	Radiator - exploded view	194
3.2	Removing and installing radiator	195
3.3	Radiator cowl and radiator fans - exploded view	199
3.4	Removing and installing radiator cowl	200
3.5	Removing and installing radiator fan V7 and radiator fan 2 V177	202
3.6	Checking cooling system for leaks	202
26 - Exhaust system	205	
1	Silencers	205
1.1	Silencers - exploded view	205
1.2	Separating centre and rear silencers	208
1.3	Renewing tailpipe	210
1.4	Removing and installing starter catalytic converters	210
1.5	Removing and installing main catalytic converters	213
1.6	Stress-free alignment of exhaust system	216
1.7	Checking exhaust system for leaks	217
2	Exhaust manifold	218
2.1	Exhaust manifold - exploded view	218
2.2	Removing and installing exhaust manifold	219