

## Contents

<b>00 - Technical data</b>	<b>1</b>
1     Engine number	1
2     Engine data	2
3     Safety precautions	3
3.1 Safety precautions when working on the fuel supply system	3
3.2 Safety precautions when working on the cooling system	3
3.3 Safety precautions when working on vehicles with start/stop system	4
3.4 Safety precautions when using testers and measuring instruments during a road test	4
3.5 Safety precautions when working on the exhaust system	4
3.6 Safety precautions when working on the ignition system	4
4     General repair instructions	6
4.1 Rules for cleanliness when working on fuel supply system, injection system and turbocharger/supercharger	6
4.2 Checking fuel system for leaks	6
4.3 Foreign particles in engine	7
4.4 Contact corrosion	7
4.5 Routing and attachment of pipes, hoses and wiring	7
4.6 Installing radiators and condensers	7
4.7 Nuts, bolts	7
4.8 Identification plates	8
4.9 Use of impact wrenches	8
4.10 Checking vacuum system	9
<b>10 - Removing and installing engine</b>	<b>10</b>
1     Removing engine	10
2     Separating engine and gearbox	31
3     Securing engine to engine and gearbox support	40
4     Installing engine	44
5     Assembly mountings	50
5.1 Exploded view - assembly mountings	50
5.2 Removing and installing engine mountings	50
5.3 Removing and installing engine cross member	54
<b>13 - Crankshaft group</b>	<b>63</b>
1     Cylinder block (pulley end)	63
1.1 Exploded view - poly V-belt drive for supercharger	63
1.2 Removing and installing poly V-belt for supercharger	64
1.3 Removing and installing poly V-belt tensioner for supercharger	67
1.4 Exploded view - poly V-belt drive for ancillaries	67
1.5 Removing and installing poly V-belt	70
1.6 Removing and installing tensioner for poly V-belt	72
1.7 Removing and installing vibration damper	74
1.8 Renewing sealing flange (pulley end) with crankshaft oil seal	75
2     Cylinder block (gearbox end)	81
2.1 Exploded view - drive plate	81
2.2 Removing and installing drive plate	81
2.3 Removing and installing sender wheel	82
2.4 Checking sender wheel	83
2.5 Renewing crankshaft oil seal (gearbox end)	84
3     Crankshaft	88
3.1 Exploded view - crankshaft	88
3.2 Crankshaft dimensions	93



3.3	Measuring axial clearance of crankshaft .....	94
3.4	Measuring radial clearance of crankshaft .....	94
<b>4</b>	<b>Pistons and conrods .....</b>	<b>96</b>
4.1	Exploded view - pistons and conrods .....	96
4.2	Measuring radial clearance of conrods .....	99
4.3	Removing and installing pistons .....	100
4.4	Checking pistons and cylinder bores .....	101
<b>15 - Cylinder head, valve gear .....</b>	<b>103</b>	
1	<b>Chain drive .....</b>	<b>103</b>
1.1	Exploded view - timing chain covers .....	103
1.2	Removing and installing timing chain covers (left and right) .....	107
1.3	Removing and installing timing chain cover (bottom) .....	112
1.4	Exploded view - camshaft timing chains .....	120
1.5	Removing timing chains from camshafts .....	124
1.6	Removing and installing camshaft timing chains .....	139
1.7	Exploded view - drive chain for valve gear .....	143
1.8	Removing and installing drive chain for valve gear .....	145
1.9	Exploded view - drive chain for auxiliary drives .....	147
1.10	Removing and installing drive chain for auxiliary drives .....	148
1.11	Exploded view - balance shaft .....	152
1.12	Removing and installing balance shaft .....	153
<b>2</b>	<b>Cylinder head .....</b>	<b>156</b>
2.1	Exploded view - cylinder head .....	156
2.2	Removing and installing cylinder head cover (left-side) .....	160
2.3	Removing and installing cylinder head cover (right-side) .....	161
2.4	Removing and installing cylinder heads .....	164
2.5	Checking compression .....	174
<b>3</b>	<b>Valve gear .....</b>	<b>177</b>
3.1	Exploded view - valve gear .....	177
3.2	Checking axial clearance of camshafts .....	180
3.3	Measuring radial clearance of camshafts .....	181
3.4	Removing and installing camshafts .....	182
3.5	Checking hydraulic compensation elements .....	192
3.6	Renewing valve stem oil seals with cylinder head installed .....	194
3.7	Renewing valve stem oil seals with cylinder head removed .....	199
3.8	Valve dimensions .....	204
3.9	Checking valve guides .....	204
3.10	Checking valves .....	206
<b>17 - Lubrication .....</b>	<b>207</b>	
1	<b>Sump (bottom section), sump (top section), oil pump, engine oil cooler .....</b>	<b>207</b>
1.1	Exploded view - sump (bottom section), sump (top section), oil pump, engine oil cooler ..	207
1.2	Removing and installing engine oil cooler .....	211
1.3	Removing and installing oil level and oil temperature sender G266 .....	213
1.4	Removing and installing sump (bottom section) .....	213
1.5	Removing and installing oil pump .....	217
1.6	Removing and installing sump (top section) .....	218
<b>2</b>	<b>Oil filter housing, oil pressure switches .....</b>	<b>222</b>
2.1	Exploded view - oil filter housing .....	222
2.2	Removing and installing oil filter housing .....	225
2.3	Checking oil pressure switch F22/oil pressure switch for reduced oil pressure F378 .....	228
2.4	Removing and installing oil pressure switch F22 .....	228
2.5	Removing and installing oil pressure switch for reduced oil pressure F378 .....	229
2.6	Removing and installing valve for oil pressure control N428 .....	231

2.7	Checking oil pressure .....	232
<b>3</b>	<b>Oil separator, crankcase breather system .....</b>	<b>234</b>
3.1	Exploded view - oil separator, crankcase breather system .....	234
3.2	Removing and installing crankcase breather hoses .....	236
3.3	Removing and installing cover with oil separator .....	238
3.4	Removing and installing pressure control valve .....	239
3.5	Removing and installing oil drain valve .....	242
3.6	Engine oil .....	243
3.7	Checking oil level .....	243
<b>19 - Cooling .....</b>		<b>244</b>
<b>1</b>	<b>Cooling system .....</b>	<b>244</b>
1.1	Connection diagram - coolant hoses .....	244
1.2	Draining and filling cooling system .....	246
1.3	Checking cooling system for leaks .....	256
<b>2</b>	<b>Coolant pump, thermostat .....</b>	<b>259</b>
2.1	Exploded view - coolant pump/thermostat .....	259
2.2	Removing and installing coolant pump .....	260
2.3	Removing and installing thermostat .....	261
<b>3</b>	<b>Coolant pipes and continued coolant circulation pump V51 .....</b>	<b>262</b>
3.1	Exploded view - coolant pipes .....	262
3.2	Fitting coolant hoses .....	265
3.3	Removing and installing coolant temperature sender G62 .....	266
3.4	Removing and installing coolant pipe (front) .....	267
3.5	Removing and installing coolant pipes (front left) .....	269
3.6	Removing and installing coolant pipes (left-side) .....	272
3.7	Removing and installing coolant pipes (rear left) on gearbox .....	274
3.8	Removing and installing coolant pipe (top) .....	275
3.9	Removing and installing coolant pipe (right-side) on gearbox .....	277
3.10	Removing and installing coolant pipes on supercharger .....	281
3.11	Removing and installing charge air cooling pump V188 .....	283
3.12	Exploded view - continued coolant circulation pump V51 .....	285
3.13	Removing and installing continued coolant circulation pump V51 .....	286
<b>4</b>	<b>Radiator, radiator cowl and radiator fans .....</b>	<b>289</b>
4.1	Exploded view - radiator .....	289
4.2	Removing and installing radiator .....	291
4.3	Exploded view - water radiator for charge air cooling circuit .....	294
4.4	Removing and installing water radiator for charge air cooling circuit .....	295
4.5	Exploded view - radiator cowl and radiator fans .....	298
4.6	Removing and installing radiator cowl .....	299
4.7	Removing and installing radiator fans V7/V177 .....	300
<b>21 - Turbocharging/supercharging .....</b>		<b>302</b>
<b>1</b>	<b>Compressor .....</b>	<b>302</b>
1.1	Connection diagram - vacuum lines .....	302
1.2	Exploded view - supercharger .....	304
1.3	Removing and installing charge pressure sender G31/G447 .....	306
1.4	Removing and installing supercharger .....	309
1.5	Exploded view - charge air coolers .....	315
1.6	Securing supercharger to engine and gearbox support for assembly work .....	317
1.7	Securing supercharger to engine and gearbox support for leak test .....	318
1.8	Removing and installing charge air cooler .....	320
1.9	Exploded view - drive unit .....	324
1.10	Removing and installing drive unit and damper spring .....	325
1.11	Checking supercharger for leaks .....	328



<b>26 - Exhaust system . . . . .</b>	<b>332</b>
<b>1 Silencers . . . . .</b>	<b>332</b>
1.1 Exploded view - silencers, catalytic converter . . . . .	332
1.2 Removing and installing catalytic converter (left-side) . . . . .	336
1.3 Removing and installing catalytic converter (right-side) . . . . .	338
1.4 Removing and installing front silencer . . . . .	340
1.5 Separating centre and rear silencers . . . . .	341
1.6 Renewing tailpipe . . . . .	342
1.7 Stress-free alignment of exhaust system . . . . .	343
1.8 Checking exhaust system for leaks . . . . .	344
<b>2 Exhaust manifold . . . . .</b>	<b>345</b>
2.1 Exploded view - exhaust manifold . . . . .	345
2.2 Removing and installing exhaust manifold (left-side) . . . . .	347
2.3 Removing and installing exhaust manifold (right-side) . . . . .	349
<b>3 Secondary air system . . . . .</b>	<b>352</b>
3.1 Exploded view - secondary air system . . . . .	352
3.2 Checking combination valves for secondary air system for correct operation and leakage . . . . .	355
3.3 Removing and installing combination valve for secondary air system (left-side) . . . . .	358
3.4 Removing and installing combination valve for secondary air system (right-side) . . . . .	359
3.5 Removing and installing secondary air pump motor V101 . . . . .	362
3.6 Removing and installing sender 1 for secondary air pressure G609 . . . . .	363