

Contents

00 - Technical data	1
1 Identification	1
2 Safety information	2
3 Repair instructions	3
10 - Removing and installing engine	4
1 Removing and installing engine	4
1.1 Removing engine	4
1.2 Securing engine to engine and gearbox support	22
1.3 Installing engine	22
2 Assembly mountings	25
2.1 Assembly overview - assembly mountings	25
2.2 Supporting engine in installation position	28
2.3 Removing and installing engine mountings	31
2.4 Removing and installing gearbox mounting	33
3 Engine cover panel	35
13 - Crankshaft group	36
1 Cylinder block (pulley end)	36
1.1 Assembly overview - cylinder block (pulley end)	36
1.2 Assembly overview - sealing flange (pulley end)	36
1.3 Removing and installing poly V-belt	36
1.4 Removing and installing poly V-belt tensioner	36
1.5 Removing and installing vibration damper	36
1.6 Removing and installing bracket for ancillaries	36
1.7 Removing and installing engine support	37
1.8 Removing and installing sealing flange (pulley end)	41
2 Cylinder block (gearbox end)	42
3 Crankshaft	43
4 Pistons and conrods	44
15 - Cylinder head, valve gear	45
1 Toothed belt drive	45
2 Cylinder head	46
3 Valve gear	47
4 Inlet and exhaust valves	48
17 - Lubrication	49
1 Sump/oil pump	49
1.1 Assembly overview - sump/oil pump	49
1.2 Engine oil	49
1.3 Removing and installing sump	49
1.4 Removing and installing oil pump	49
1.5 Removing and installing oil level and oil temperature sender G266	50
2 Engine oil cooler	51
3 Oil filter/oil pressure switches	52
19 - Cooling	53
1 Cooling system/coolant	53
1.1 Connection diagram - coolant hoses	53
1.2 Checking cooling system for leaks	57



1.3	Draining and filling cooling system	57
2	Coolant pump/thermostat assembly	67
2.1	Assembly overview - coolant pump/thermostat	67
2.2	Assembly overview - electric coolant pump	67
2.3	Assembly overview - coolant temperature senders	68
2.4	Removing and installing electric coolant pump	68
2.5	Removing and installing coolant pump	71
2.6	Removing and installing thermostat	71
2.7	Checking thermostat	71
2.8	Removing and installing coolant valve for cylinder head N489	71
2.9	Removing and installing coolant temperature sender G62	72
3	Coolant pipes	73
3.1	Assembly overview - coolant pipes	73
3.2	Removing and installing coolant pipes	76
3.3	Removing and installing coolant pipes for gearbox	89
4	Radiators/radiator fans	92
4.1	Assembly overview - radiators/radiator fans	92
4.2	Removing and installing radiator	95
4.3	Removing and installing water radiator for charge air cooling circuit	100
4.4	Removing and installing radiator cowl	102
4.5	Removing and installing radiator fan V7	106
21	Turbocharging/supercharging	107
1	Turbochargers	107
2	Charge air system	108
23	Mixture preparation - injection	109
1	Injection system	109
1.1	Overview - fuel system	109
1.2	Overview of fitting locations - injection system	109
1.3	Filling and bleeding fuel system	117
1.4	Checking fuel system for leaks	117
2	Vacuum system	118
2.1	Connection diagram - vacuum system	118
2.2	Checking vacuum system	118
3	Air filter	119
3.1	Assembly overview - air filter housing	119
3.2	Removing and installing air filter housing	121
4	Intake manifold	123
5	Injectors/high-pressure reservoir (rail)	124
6	High-pressure pump	125
7	Senders and sensors	126
7.1	Removing and installing air mass meter G70	126
7.2	Removing and installing fuel temperature sender G81	127
7.3	Removing and installing fuel pressure sender G247	127
7.4	Checking fuel pressure regulating valve N276	127
7.5	Removing and installing fuel pressure regulating valve N276	127
7.6	Removing and installing pressure differential sender G505	127
8	Lambda probe	128
9	Engine control unit	129
9.1	Assembly overview - engine control unit	129
9.2	Removing and installing engine/motor control unit J623	129
26	Exhaust system	131

1	Exhaust pipes/silencers	131
1.1	Assembly overview - silencers	131
1.2	Removing and installing front exhaust pipe	134
1.3	Separating exhaust pipes/silencers	138
1.4	Removing and installing silencers	140
1.5	Stress-free alignment of exhaust system	141
1.6	Checking exhaust system for leaks	142
2	Emission control system	143
3	SCR (selective catalytic reduction) system	144
3.1	Assembly overview - reducing agent tank	144
3.2	Assembly overview - control unit for SCR system	145
3.3	Assembly overview - delivery unit	146
3.4	Assembly overview - reducing agent supply line	147
3.5	Assembly overview - injector for reducing agent	148
3.6	Releasing pressure in SCR system	148
3.7	Draining reducing agent tank	148
3.8	Removing and installing reducing agent tank	152
3.9	Removing and installing injector for reducing agent N474	155
3.10	Removing and installing control unit for reducing agent metering system J880	156
3.11	Removing and installing pump for reducing agent V437	156
3.12	Removing and installing pressure sender for reducing agent metering system G686	160
3.13	Removing and installing connection for SCR supply line	163
3.14	Resetting SCR learnt values	166
4	Exhaust gas temperature regulation	167
5	Exhaust gas recirculation	168
28	Glow plug system	169
1	Glow plug system	169
1.1	Assembly overview - glow plug system	169
1.2	Removing and installing glow plug	169
1.3	Removing and installing automatic glow period control unit J179	169
1.4	Removing and installing Hall sender G40	170
1.5	Removing and installing engine speed sender G28	170