

Contents

23 - Mixture preparation - injection	1
1 Safety precautions and rules for cleanliness	1
1.1 Safety precautions	1
1.2 Rules for cleanliness and instructions for working on fuel system	1
1.3 Safety precautions for vehicles with start/stop system	3
1.4 To avoid any risk of injuries to persons and/or damage to the injection and glow plug system, always observe the following safety precautions:	3
1.5 Checking vacuum system	3
2 Overview of fitting locations	5
3 System layout	13
4 Fuel system - exploded view	15
5 Bleeding fuel system	19
6 Air cleaner	20
6.1 Air cleaner - exploded view	20
6.2 Removing and installing engine cover panel	21
6.3 Removing and installing air filter element	21
6.4 Removing and installing air cleaner (bottom section)	22
7 Intake manifold	25
7.1 Intake manifold - exploded view	25
7.2 Removing and installing intake manifold	25
7.3 Removing and installing fuel rail	29
8 High-pressure pump	32
8.1 Removing and installing high-pressure pump	32
8.2 Performing first fuel filling operation after installing high-pressure pump	33
9 Injectors	35
9.1 Checking injectors	35
9.2 Performing adaption of injectors	35
9.3 Checking return flow rate of injectors with engine running	36
9.4 Checking return flow rate of injectors at starter cranking speed	38
9.5 Checking for injectors sticking open	39
9.6 Removing and installing injectors	41
10 Components of injection system	47
10.1 Removing and installing air mass meter G70	47
10.2 Installing high-pressure pipes	47
10.3 Checking pressure retention valve in fuel return line	49
10.4 Checking fuel system for leaks	50
10.5 Checking fuel pressure (low pressure) system	51
10.6 Checking fuel pressure regulating valve N276	53
10.7 Removing and installing fuel pressure regulating valve N276	54
10.8 Removing and installing fuel pressure sender G247	56
11 Lambda probes	60
11.1 Lambda probe - exploded view	60
11.2 Removing and installing Lambda probe G39 with Lambda probe heater Z19	61
11.3 Removing and installing exhaust gas pressure sensor 1 G450	62
12 Engine control unit	63
12.1 Wiring and component check with test box V.A.G 1598/42	63
12.2 Renewing engine control unit J623	64
28 - Glow plug system	68
1	68
1.1 Removing and installing glow plugs	68



1.2	Removing and installing engine speed sender G28	70
1.3	Removing and installing Hall sender G40	71