

Contents

00 - Technical data	1
1 Identification	1
1.1 Gearbox identification	1
2 Technical data	2
2.1 Capacities	2
3 Safety information	3
3.1 Safety precautions when working on high-voltage vehicles	3
3.2 General safety regulations	5
3.3 Safety precautions when working on vehicles with start/stop system	6
3.4 Safety precautions when using testers and measuring instruments during a road test	6
3.5 Safety precautions when tow-starting and towing	6
4 Repair instructions	7
4.1 General notes	7
4.2 Rules for cleanliness	7
4.3 General repair instructions	8
4.4 Contact corrosion	9
4.5 Safety functions of gearbox control unit	9
30 - Clutch	11
1 Clutch	11
1.1 Assembly overview - dual clutch	11
1.2 Renewing input shaft oil seal	11
2 Clutch mechanism	12
2.1 Removing and installing clutch engagement mechanism	12
34 - Controls, housing	14
1 Selector mechanism	14
1.1 Assembly overview - selector lever handle	14
1.2 Assembly overview - selector mechanism	16
1.3 Manual release from position P	19
1.4 Removing and installing selector lever handle	21
1.5 Bringing interlock button in handle into installation position	23
1.6 Removing and installing selector mechanism	25
1.7 Checking selector mechanism	29
1.8 Checking and adjusting selector lever cable	32
1.9 Renewing selector shaft oil seal	34
2 Removing and installing gearbox	38
2.1 Removing gearbox	38
2.2 Installing gearbox	38
2.3 Tightening torques for gearbox	38
3 Transporting gearbox	39
4 Assembly mountings	40
4.1 Assembly overview - assembly mountings	40
4.2 Removing and installing pendulum support	40
4.3 Removing and installing gearbox mounting	41
5 Gear oil circuit	44
5.1 Assembly overview - gear oil circuit	44
5.2 Removing and installing gear oil cooler	44
5.3 Removing and installing gear oil filter	46
5.4 Removing and installing coolant connection	48
6 Mechatronic unit	50



6.1	Assembly overview - mechatronic unit	50
6.2	Removing and installing oil pan	51
6.3	Removing and installing mechatronic unit	54
7	Gear oil	58
7.1	Overview of fitting locations - drain and inspection plugs	58
7.2	Tools for changing gear oil	58
7.3	Checking gear oil level	60
7.4	Draining and filling gear oil	63
7.5	Filling up gear oil after renewing mechatronic unit	66
8	Dismantling and assembling gearbox	68
8.1	System overview - gearbox	68
8.2	Assembly overview - gearbox	68
8.3	Assembly overview - hybrid module	70
8.4	Removing hybrid module	71
8.5	Renewing hybrid module	75
8.6	Installing hybrid module	80
8.7	Removing and installing rotor position sender and temperature sender	84
8.8	Renewing sealing cap	88
35 - Gears, shafts		91
1	Dismantling and assembling gears and shafts	91
39 - Final drive - differential		92
1	Gearbox control system	92
1.1	Overview of fitting locations - gearbox control system	92
2	Oil seals	95
2.1	Overview of fitting locations - oil seals	95
2.2	Renewing left oil seal	95