

Contents

00 - Technical data	1
1 Safety information	1
1.1 Safety precautions when working on vehicles with start/stop system	1
1.2 Safety precautions when using testers and measuring instruments during a road test	1
2 Identification	2
2.1 Gearbox identification	2
3 Repair instructions	3
3.1 General repair instructions	3
3.2 Contact corrosion	5
3.3 Identification plates	6
3.4 Use of impact wrenches	6
4 Technical data	7
4.1 Allocation of gearbox to engine	7
4.2 Capacities	9
5 Overview - power transmission	10
6 Electrical components	11
6.1 Overview of fitting locations - electrical components	11
30 - Clutch	12
1 Clutch mechanism	12
1.1 Assembly overview - pedal cluster	12
1.2 Assembly overview - clutch hydraulics	14
1.3 Assembly overview - clutch release mechanism	17
1.4 Function check for clutch master cylinder and slave cylinder	17
1.5 Removing and installing clutch position sender G476	18
1.6 Removing and installing return spring	18
1.7 Removing and installing over-centre spring	20
1.8 Removing and installing clutch pedal	22
1.9 Removing and installing mounting bracket	23
1.10 Removing and installing bearing bush	25
1.11 Removing and installing bleeder	26
1.12 Removing and installing clutch master cylinder	28
1.13 Removing and installing clutch slave cylinder together with release bearing	28
1.14 Removing and installing lines for clutch mechanism	28
1.15 Bleeding clutch mechanism	30
2 Clutch	32
2.1 Assembly overview - clutch	32
2.2 Removing and installing clutch	33
34 - Controls, housing	41
1 Selector mechanism	41
1.1 Overview - selector mechanism	41
1.2 Assembly overview - gear knob and cover	42
1.3 Assembly overview - selector mechanism	45
1.4 Removing and installing gear knob	50
1.5 Removing and installing selector mechanism	51
1.6 Adjusting selector mechanism	54
1.7 Checking selector mechanism	57
2 Removing and installing gearbox	58
2.1 Removing gearbox	58
2.2 Installing gearbox	73
2.3 Tightening torques for gearbox	76



3	Assembly mountings	78
3.1	Assembly overview - assembly mountings	78
4	Transporting gearbox	81
5	Gear oil	83
5.1	Checking gear oil level	83
5.2	Draining and filling gear oil	83
6	Dismantling and assembling gearbox	85
7	Gearbox housing, clutch housing	86
35 - Gears, shafts		87
1	Input shaft	87
2	Output shaft	88
39 - Final drive - differential		89
1	Oil seals	89
1.1	Overview of fitting locations - oil seals	89
1.2	Renewing left oil seal	90
1.3	Renewing right oil seal	93