

Contents

00 - Technical data	1
1 Identification	1
1.1 Engine number/engine data	1
1.2 Engine versions	1
2 Safety information	5
2.1 Safety precautions when working on the fuel supply system	5
2.2 Safety precautions when working on vehicles with start/stop system	5
2.3 Safety precautions when using testers and measuring instruments during a road test	6
2.4 Safety precautions when working on the cooling system	6
2.5 Safety precautions when working on the exhaust system	6
2.6 Safety precautions when working on the ignition system	7
3 Repair instructions	8
3.1 Identification plates	8
3.2 Use of impact wrenches	8
3.3 Nuts, bolts	9
3.4 Rules for cleanliness	10
3.5 Foreign material in engine	10
3.6 Cleaning engine	10
3.7 Contact corrosion	10
3.8 Routing and attachment of pipes, hoses and wiring	11
3.9 Installing radiators and condensers	11
3.10 Checking vacuum system	11
10 - Removing and installing engine	13
1 Removing and installing engine	13
1.1 Removing engine	13
1.2 Separating engine and gearbox	13
1.3 Securing engine to engine and gearbox support	13
1.4 Installing engine	14
2 Assembly mountings	15
3 Engine cover panel	16
3.1 Removing and installing engine cover panel	16
13 - Crankshaft group	17
1 Cylinder block (pulley end)	17
1.1 Assembly overview - cylinder block (pulley end)	17
1.2 Removing and installing poly V-belt	19
1.3 Removing and installing poly V-belt tensioner	21
1.4 Removing and installing vibration damper	21
1.5 Removing and installing bracket for ancillaries	27
1.6 Removing and installing engine support	29
2 Cylinder block (gearbox end)	30
2.1 Assembly overview - cylinder block (gearbox end)	30
2.2 Assembly overview - drive plate	32
2.3 Removing and installing flywheel	33
2.4 Removing and installing drive plate	35
2.5 Removing and installing sealing flange (gearbox end)	37
3 Crankshaft	41
3.1 Assembly overview - crankshaft	41
3.2 Crankshaft dimensions	44
3.3 Allocation of main bearing shells	44
3.4 Renewing needle bearing in crankshaft	45



3.5	Measuring axial clearance of crankshaft	47
3.6	Measuring radial clearance of crankshaft	48
3.7	Removing and installing sender wheel	49
4	Balance shaft	50
4.1	Assembly overview - balance shaft	50
4.2	Removing and installing balance shaft	52
4.3	Renewing oil seal for balance shaft (inlet side)	56
5	Pistons and conrods	59
5.1	Assembly overview - pistons and conrods	59
5.2	Removing and installing pistons	63
5.3	Removing and installing oil spray jets	64
5.4	Checking pistons and cylinder bores	66
5.5	Separating parts of new conrod	67
5.6	Checking radial clearance of conrod bearings	68
15	- Cylinder head, valve gear	69
1	Timing chain cover	69
1.1	Assembly overview - timing chain cover	69
1.2	Removing and installing timing chain cover	74
1.3	Renewing oil seal for vibration damper	79
2	Chain drive	82
2.1	Assembly overview - camshaft timing chains	82
2.2	Assembly overview - drive chain for balance shaft	87
2.3	Removing and installing bearing saddle	89
2.4	Removing and installing camshaft timing chain	102
2.5	Checking timing chain	131
2.6	Checking valve timing	133
3	Cylinder head	138
3.1	Assembly overview - cylinder head	138
3.2	Removing and installing cylinder head	142
3.3	Checking compression	147
4	Valve gear	149
4.1	Assembly overview - valve gear	149
4.2	Removing and installing camshaft	158
4.3	Installing ball for slider	201
4.4	Removing and installing cam adjustment actuators	202
4.5	Removing and installing camshaft control valve 1 N205	203
4.6	Removing and installing valve stem oil seals	203
5	Inlet and exhaust valves	214
5.1	Checking valve guides	214
5.2	Checking valves	214
5.3	Valve dimensions	215
17	- Lubrication	216
1	Sump/oil pump	216
1.1	Assembly overview - sump/oil pump	216
1.2	Engine oil	219
1.3	Removing and installing lower part of sump	220
1.4	Removing and installing oil pump	222
1.5	Removing and installing upper part of sump	224
1.6	Removing and installing oil level and oil temperature sender G266	227
2	Engine oil cooler	229
2.1	Assembly overview - engine oil cooler	229
2.2	Removing and installing engine oil cooler	229
2.3	Removing and installing mechanical switching valve	230

3	Crankcase breather	231
3.1	Assembly overview - crankcase breather system	231
3.2	Removing and installing oil separator	233
3.3	Removing and installing tank breather pressure sensor 1 G950	234
4	Oil filter/oil pressure switches	235
4.1	Assembly overview - oil filter	235
4.2	Assembly overview - oil pressure switches/oil pressure control	236
4.3	Removing and installing oil pressure switch F22	238
4.4	Removing and installing oil pressure switch for reduced oil pressure F378	238
4.5	Removing and installing stage 2 oil pressure switch F446 / stage 3 oil pressure switch F447	239
4.6	Removing and installing valve for oil pressure control N428	240
4.7	Removing and installing piston cooling jet control valve N522	241
4.8	Checking oil pressure	241
19	- Cooling	245
1	Cooling system/coolant	245
1.1	Connection diagram - coolant hoses	245
1.2	Checking cooling system for leaks	245
1.3	Draining and filling cooling system	248
2	Coolant pump/thermostat assembly	249
2.1	Assembly overview - coolant pump/thermostat	249
2.2	Assembly overview - electric coolant pump	251
2.3	Assembly overview - coolant valves	251
2.4	Assembly overview - coolant temperature senders	252
2.5	Removing and installing electric coolant pump	252
2.6	Removing and installing coolant pump	253
2.7	Removing and installing toothed belt for coolant pump	253
2.8	Removing and installing actuator for engine temperature regulation N493	254
2.9	Removing and installing coolant temperature sender G62	256
2.10	Removing and installing radiator outlet coolant temperature sender G83	257
2.11	Removing and installing coolant valves	257
3	Coolant pipes	258
4	Radiator/radiator fans	259
21	- Turbocharging/supercharging	260
1	Turbocharger	260
2	Charge air system	261
2.1	Assembly overview - charge air system	261
2.2	Assembly overview - hose connections for charge air system	261
2.3	Removing and installing charge air cooler	262
2.4	Removing and installing charge pressure sender G31	262
2.5	Checking charge air system for leaks	262
24	- Mixture preparation - injection	264
1	Injection system	264
2	Air filter	265
3	Intake manifold	266
3.1	Assembly overview - intake manifold	266
3.2	Removing and installing intake manifold	269
3.3	Removing and installing throttle valve module GX3	272
3.4	Cleaning throttle valve module	273
3.5	Removing and installing intake manifold flap valve N316	274
3.6	Checking intake manifold change-over function	274



4	Injectors	277
4.1	Assembly overview - fuel rail with injectors	277
4.2	Removing and installing fuel rail	282
4.3	Removing and installing injectors	283
4.4	Cleaning injectors	294
5	Senders and sensors	296
5.1	Assembly overview - actuator for structure-borne sound and control unit for structure-borne sound	296
5.2	Removing and installing actuator for structure-borne sound R214	296
5.3	Removing and installing control unit for structure-borne sound J869	296
5.4	Removing and installing intake air temperature sender G42 / intake manifold pressure sender G71	296
5.5	Removing and installing fuel pressure sender G247	297
5.6	Checking fuel pressure sender G247	298
5.7	Removing and installing fuel pressure sender for low pressure G410	303
5.8	Removing and installing pressure differential sender for particulate filter G1037	304
6	High-pressure pump	305
6.1	Assembly overview - high-pressure pump	305
6.2	Removing and installing high-pressure pump	311
6.3	Removing and installing high-pressure pipe	316
7	Lambda probe	319
7.1	Assembly overview - Lambda probe	319
7.2	Removing and installing Lambda probe	321
8	Engine control unit	322
26 - Exhaust system	323	
1	Exhaust pipes/silencers	323
1.1	Assembly overview - silencers	323
1.2	Separating exhaust pipes/silencers	323
1.3	Removing and installing silencer	323
1.4	Stress-free alignment of exhaust system	323
1.5	Checking exhaust system for leaks	323
2	Emission control system	324
3	Exhaust gas temperature regulation	325
3.1	Assembly overview - exhaust gas temperature regulation	325
3.2	Removing and installing parts of exhaust gas temperature regulation	327
4	Secondary air system	331
4.1	Assembly overview - secondary air system	331
4.2	Removing and installing secondary air pump motor V101	333
4.3	Removing and installing secondary air inlet valve N112	334
4.4	Removing and installing sender 1 for secondary air pressure G609	335
28 - Ignition system	336	
1	Ignition system	336
1.1	Assembly overview - ignition system	336
1.2	Removing and installing ignition coils	338
1.3	Removing and installing knock sensor 1 G61	340
1.4	Removing and installing Hall senders	341
1.5	Removing and installing engine speed sender G28	342