

## Contents

<b>00 - Technical data</b>	<b>1</b>
<b>1 General notes</b>	<b>1</b>
1.1 Type plates	1
1.2 Notes on odours in vehicles with air conditioner	3
1.3 Seat heating	5
1.4 Heated rear window	9
1.5 Radiator fan	12
1.6 Ambient temperature indicator G106	13
1.7 Checking pressure signal from high-pressure sender G65	13
<b>2 Safety precautions</b>	<b>18</b>
2.1 Safety precautions when handling refrigerants	18
2.2 Safety precautions when working on vehicles with start/stop system	20
2.3 Safety precautions when using testers and measuring instruments during a road test	20
2.4 Safety precautions when working on the cooling system	21
<b>3 Repair instructions</b>	<b>22</b>
3.1 Rules for cleanliness	22
3.2 General notes	22
3.3 General repair instructions	23
3.4 Contact corrosion	24
3.5 Routing and attaching pipes and wiring	24
3.6 Installing radiators and condensers	24
3.7 Checking heating output	25
3.8 Checking cooling output	34
3.9 Discharging refrigerant circuit	49
3.10 Working on refrigerant circuit	50
3.11 Notes on general repairs	51
3.12 Paint repairs on vehicles with air conditioning system	53
3.13 Refrigerant circuit seals	53
3.14 Notes on control motors	54
3.15 Notes on dust and pollen filter	59
<b>4 Technical data</b>	<b>60</b>
4.1 Refrigerant capacities	60
4.2 Approved refrigerant oils and refrigerant oil capacities	62
4.3 Oil distribution	66
<b>80 - Heating</b>	<b>67</b>
<b>1 Overview of fitting locations - heater</b>	<b>67</b>
1.1 Overview of fitting locations - components not located in passenger compartment	67
1.2 Overview of fitting locations - components in passenger compartment (front)	67
<b>2 Heater</b>	<b>69</b>
2.1 Exploded view - heater unit	69
2.2 Removing and installing fresh air blower V2	69
2.3 Removing and installing fresh air blower series resistor with overheating fuse N24	70
2.4 Removing and installing auxiliary air heater element Z35	70
2.5 Removing and installing temperature flap control motor V68 with potentiometer G92	70
2.6 Removing and installing air recirculation flap control motor V113	70
2.7 Removing and installing centre flap control motor V70	71
2.8 Removing and installing dust and pollen filter	71
2.9 Removing and installing heat exchanger	71
2.10 Removing and installing heater unit	71
2.11 Dismantling and assembling heater unit	72
<b>3 Air duct system</b>	<b>73</b>

3.1	Exploded view - routing of air flow and air distribution in passenger compartment . . . . .	73
3.2	Removing and installing vents (front) . . . . .	73
3.3	Removing and installing fresh air intake . . . . .	73
3.4	Checking forced ventilation vents in passenger compartment . . . . .	73
3.5	Removing and installing forced ventilation vents in passenger compartment . . . . .	73
3.6	Checking plenum chamber water drain . . . . .	74
<b>4</b>	<b>Operating and display unit</b> . . . . .	<b>75</b>
4.1	Overview of fitting locations - operating and display unit J65 . . . . .	75
4.2	Removing and installing operating and display unit J65 . . . . .	75
<b>5</b>	<b>Further control components</b> . . . . .	<b>76</b>
5.1	Removing and installing ambient temperature sensor G17 . . . . .	76
5.2	Removing and installing evaporator output temperature sender G263 . . . . .	76
<b>87 - Air conditioning system</b>	. . . . .	<b>77</b>
<b>1</b>	<b>Overview of fitting locations - air conditioner</b> . . . . .	<b>77</b>
1.1	Overview of fitting locations - components not located in passenger compartment . . . . .	77
1.2	Overview of fitting locations - components in passenger compartment (front) . . . . .	83
<b>2</b>	<b>Refrigerant circuit</b> . . . . .	<b>87</b>
2.1	System overview - refrigerant circuit . . . . .	87
2.2	Exploded view - condenser . . . . .	91
2.3	Removing and installing high-pressure sender G65 . . . . .	96
2.4	Checking cut-in signal for air conditioner compressor regulating valve N280 . . . . .	97
2.5	Detaching and attaching refrigerant lines at expansion valve . . . . .	101
2.6	Removing and installing expansion valve . . . . .	103
2.7	Detaching and attaching refrigerant lines at condenser . . . . .	105
2.8	Removing and installing condenser . . . . .	107
2.9	Removing and installing grommet for refrigerant lines . . . . .	109
2.10	Removing and installing receiver . . . . .	110
2.11	Removing and installing desiccant bag/desiccant cartridge . . . . .	112
2.12	Differences in service connections depending on refrigerant (R134a or R1234yf) . . . . .	120
2.13	Removing and installing service connections (low and high-pressure sides) . . . . .	123
2.14	Starting up air conditioner after charging refrigerant circuit . . . . .	125
<b>3</b>	<b>Air conditioner compressor</b> . . . . .	<b>128</b>
3.1	Exploded view - drive unit for air conditioner compressor . . . . .	128
3.2	Exploded view - pulley . . . . .	133
3.3	Detaching and attaching air conditioner compressor at bracket . . . . .	145
3.4	Detaching and attaching refrigerant lines at air conditioner compressor . . . . .	149
3.5	Removing and installing air conditioner compressor . . . . .	151
3.6	Preparations for renewing pulley . . . . .	154
3.7	Removing and installing pulley . . . . .	154
<b>4</b>	<b>Control motors</b> . . . . .	<b>164</b>
4.1	Exploded view - control motors (front) . . . . .	164
4.2	Removing and installing temperature flap control motor V68 . . . . .	168
4.3	Removing and installing centre flap control motor V70 . . . . .	171
4.4	Removing and installing defroster flap control motor V107 . . . . .	173
4.5	Removing and installing air recirculation flap control motor V113 . . . . .	176
4.6	Removing and installing left temperature flap control motor V158 . . . . .	181
4.7	Removing and installing right temperature flap control motor V159 . . . . .	184
<b>5</b>	<b>Heater and air conditioning unit (front)</b> . . . . .	<b>187</b>
5.1	Exploded view - attachments for heater and air conditioning unit and air intake box . . . . .	187
5.2	Exploded view - flaps and partitions in air distribution housing . . . . .	192
5.3	Exploded view - evaporator housing . . . . .	193
5.4	Removing and installing evaporator . . . . .	194
5.5	Cleaning evaporator . . . . .	195
5.6	Checking auxiliary air heater element Z35 . . . . .	204

5.7	Removing and installing auxiliary air heater element Z35 .....	206
5.8	Removing and installing heater and air conditioning unit .....	208
5.9	Removing and installing air intake box of heater and air conditioning unit .....	214
5.10	Removing and installing air distribution housing .....	214
5.11	Removing and installing dust and pollen filter .....	215
5.12	Removing and installing fresh air blower V2 .....	216
5.13	Removing and installing fresh air blower series resistor with overheating fuse N24 .....	217
5.14	Removing and installing fresh air blower control unit J126 .....	218
5.15	Removing and installing heat exchanger .....	219
5.16	Checking condensation drain .....	227
5.17	Removing and installing condensation drain .....	229
<b>6</b>	<b>Air duct system .....</b>	<b>230</b>
6.1	Exploded view - routing of air flow and air distribution in passenger compartment .....	230
6.2	Air intake and air outlet openings .....	233
6.3	Removing and installing footwell vent (driver side) .....	236
6.4	Removing and installing footwell vent (front passenger side) .....	236
6.5	Removing and installing rear footwell vent .....	237
6.6	Removing and installing air ducts .....	238
6.7	Checking forced ventilation vents in passenger compartment .....	242
6.8	Removing and installing forced ventilation vents in passenger compartment .....	244
6.9	Removing and installing cover for fresh air intake .....	245
6.10	Removing and installing fresh air intake .....	246
6.11	Checking plenum chamber water drain .....	246
6.12	Cleaning plenum chamber water drain .....	247
<b>7</b>	<b>Operating and display unit .....</b>	<b>248</b>
7.1	Overview - operating and display unit .....	248
7.2	Removing and installing operating and display unit .....	253
7.3	Removing and installing temperature sensor blower .....	256
<b>8</b>	<b>Further control components .....</b>	<b>258</b>
8.1	Removing and installing sunlight penetration photosensor G107 .....	258
8.2	Operation of air quality sensor G238 .....	259
8.3	Removing and installing air quality sensor G238 .....	264
8.4	Removing and installing ambient temperature sensor G17 .....	264
8.5	Removing and installing left vent temperature sender G150 .....	265
8.6	Removing and installing right vent temperature sender G151 .....	265
8.7	Removing and installing left footwell vent temperature sender G261 .....	266
8.8	Removing and installing right footwell vent temperature sender G262 .....	267
8.9	Removing and installing evaporator output temperature sender G263 .....	267
8.10	Removing and installing humidity sender G355 .....	268
8.11	Removing and installing continued coolant circulation pump V51 / auxiliary pump for heating V488 .....	270