

Contents

00 - Technical data	1
1 Identification	1
2 Safety precautions	2
3 Repair instructions	3
10 - Removing and installing engine	4
1 Removing and installing engine	4
1.1 Removing engine	4
1.2 Separating engine and gearbox	18
1.3 Securing engine to engine and gearbox support	20
1.4 Installing engine	21
2 Assembly mountings	24
2.1 Exploded view - assembly mountings	24
2.2 Supporting engine in installation position	25
2.3 Removing and installing engine mounting	26
2.4 Removing and installing gearbox mounting	27
2.5 Removing and installing pendulum support	28
2.6 Checking adjustment of assembly mountings (engine/gearbox mountings)	29
2.7 Adjusting assembly mountings	29
3 Engine cover panel	31
13 - Crankshaft group	32
1 Cylinder block (pulley end)	32
1.1 Exploded view - cylinder block (pulley end)	32
1.2 Removing and installing poly V-belt	32
1.3 Removing and installing poly V-belt tensioner	32
1.4 Removing and installing vibration damper	32
1.5 Removing and installing bracket for ancillaries	33
1.6 Removing and installing engine support	33
2 Cylinder block (gearbox end)	34
3 Crankshaft	35
4 Balance shaft	36
5 Pistons and conrods	37
15 - Cylinder head, valve gear	38
1 Timing chain cover	38
1.1 Exploded view - timing chain cover	38
1.2 Removing and installing timing chain cover	38
1.3 Renewing oil seal for vibration damper	39
2 Chain drive	40
2.1 Exploded view - camshaft timing chains	40
2.2 Exploded view - drive chain for balance shaft	40
2.3 Removing and installing bearing saddle	40
2.4 Removing and installing camshaft timing chain	40
2.5 Removing and installing drive chain for balance shaft	41
2.6 Checking timing chain	41
2.7 Checking valve timing	41
3 Cylinder head	42
3.1 Exploded view - cylinder head	42
3.2 Removing and installing cylinder head	42
3.3 Checking compression	48



4	Valve gear	49
4.1	Exploded view - valve gear	49
4.2	Removing and installing camshaft	49
4.3	Installing ball for slider	50
4.4	Removing and installing actuators for camshaft adjustment	50
4.5	Removing and installing camshaft control valve 1 N205	51
4.6	Removing and installing valve stem oil seals	51
5	Inlet and exhaust valves	52
17	- Lubrication	53
1	Sump/oil pump	53
1.1	Exploded view - sump/oil pump	53
1.2	Engine oil	53
1.3	Removing and installing sump (bottom section)	53
1.4	Removing and installing oil pump	53
1.5	Removing and installing sump (top section)	53
1.6	Removing and installing oil level and oil temperature sender G266	54
2	Engine oil cooler	55
3	Crankcase breather	56
4	Oil filter/oil pressure switches	57
4.1	Exploded view - oil filter	57
4.2	Exploded view - oil pressure switches/oil pressure control	57
4.3	Removing and installing oil pressure switch F22	57
4.4	Removing and installing oil pressure switch for reduced oil pressure F378	57
4.5	Removing and installing stage 3 oil pressure switch F447	58
4.6	Removing and installing valve for oil pressure control N428	59
4.7	Removing and installing piston cooling jet control valve N522	59
4.8	Checking oil pressure	59
19	- Cooling	60
1	Cooling system/coolant	60
1.1	Connection diagram - coolant hoses	60
1.2	Checking cooling system for leaks	61
1.3	Draining and filling cooling system	61
2	Coolant pump/thermostat assembly	67
2.1	Exploded view - coolant pump/thermostat	67
2.2	Exploded view - electric coolant pump	67
2.3	Exploded view - coolant valves	69
2.4	Exploded view - coolant temperature senders	70
2.5	Removing and installing electric coolant pump	70
2.6	Removing and installing coolant pump	73
2.7	Removing and installing toothed belt for coolant pump	75
2.8	Removing and installing actuator for engine temperature regulation N493	77
2.9	Removing and installing coolant temperature sender G62	77
2.10	Removing and installing radiator outlet coolant temperature sender G83	77
2.11	Removing and installing coolant valves	78
3	Coolant pipes	80
3.1	Exploded view - coolant pipes	80
3.2	Removing and installing coolant pipes	82
3.3	Removing and installing coolant pipes for gearbox	87
4	Radiator/radiator fans	89
4.1	Exploded view - radiator/radiator fans	89
4.2	Exploded view - auxiliary radiator	91
4.3	Removing and installing radiator	91

4.4	Removing and installing radiator cowl	92
4.5	Removing and installing radiator fans	93
4.6	Removing and installing auxiliary radiator	94
21	Turbocharging/supercharging	96
1	Turbocharger	96
1.1	Exploded view - turbocharger	96
1.2	Removing and installing turbocharger	99
1.3	Removing and installing turbocharger air recirculation valve N249	107
1.4	Removing and installing charge pressure positioner V465	107
2	Charge air system	109
2.1	Exploded view - charge air system	109
2.2	Exploded view - hose connections for charge air system	110
2.3	Removing and installing charge air cooler	110
2.4	Removing and installing charge pressure sender G31	112
2.5	Checking charge air system for leaks	113
24	Mixture preparation - injection	115
1	Injection system	115
1.1	Overview of fitting locations - injection system	115
2	Air cleaner	123
2.1	Exploded view - air cleaner housing	123
2.2	Removing and installing air cleaner housing	124
3	Intake manifold	125
3.1	Exploded view - intake manifold	125
3.2	Removing and installing intake manifold	125
3.3	Removing and installing throttle valve module GX3	127
3.4	Cleaning throttle valve module GX3	128
3.5	Checking intake manifold change-over function	128
4	Injectors	129
5	Senders and sensors	130
5.1	Exploded view - actuator for structure-borne sound and control unit for structure-borne sound	130
5.2	Removing and installing control unit for structure-borne sound J869 and actuator for structure-borne sound R214	131
5.3	Removing and installing intake manifold sender GX9	131
5.4	Removing and installing fuel pressure sender G247	131
5.5	Checking fuel pressure sender G247	132
6	High-pressure pump	133
6.1	Exploded view - high-pressure pump	133
6.2	Removing and installing high-pressure pump	133
7	Lambda probe	134
7.1	Exploded view - Lambda probe	134
7.2	Removing and installing Lambda probe	134
8	Engine control unit	136
8.1	Removing and installing engine control unit J623	136
26	Exhaust system	137
1	Exhaust pipes/silencers	137
1.1	Exploded view - silencers	137
1.2	Separating exhaust pipes/silencers	139
1.3	Removing and installing silencers	140
1.4	Stress-free alignment of exhaust system	141
1.5	Checking exhaust system for leaks	142
2	Emission control system	143



2.1	Exploded view - emission control system	143
2.2	Removing and installing catalytic converter	144
3	Exhaust gas temperature control	149
3.1	Exploded view - exhaust gas temperature control	149
3.2	Removing and installing parts of exhaust gas temperature control	149
28	- Ignition system	150
1	Ignition system	150