

Contents

00 - Technical data	1
1 Safety information	1
1.1 Safety information	1
2 Repair instructions	2
2.1 Repair instructions	2
3 Identification	3
3.1 Engine identification	3
4 Electrical components	5
4.1 Access to diagnoses	5
5 Technical data	7
5.1 Test and adjustment values	7
10 - Removing and installing engine	12
1 Safety and repair instructions	12
1.1 Safety information	12
1.2 Repair instructions	12
2 Removing and installing engine	13
2.1 Removing engine - A1	13
2.2 Removing engine - Q2, Q3	21
2.3 Separating engine and gearbox	33
2.4 Securing engine on engine and gearbox support	37
2.5 Installing engine - A1	40
2.6 Installing engine - Q2, Q3	43
3 Assembly mountings	47
3.1 Assembly overview – assembly mountings	47
3.2 Removing and installing engine mounting	50
3.3 Removing and installing gearbox mounting - Q3	51
3.4 Removing and installing gearbox mounting - A1, Q2	52
3.5 Removing and installing pendulum support	54
3.6 Supporting engine in installation position - A1	55
3.7 Supporting engine in installation position - Q2	56
3.8 Supporting engine in installation position - Q3	57
3.9 Checking and adjusting assembly mountings	58
4 Engine cover panel	63
4.1 Removing and installing engine cover panel	63
13 - Crankshaft group	64
1 Safety and repair instructions	64
1.1 Safety information	64
1.2 Repair instructions	64
2 Cylinder block (pulley end)	65
2.1 Assembly overview – poly V-belt drive	65
2.2 Assembly overview – sealing flange, belt pulley end	66
2.3 Removing and installing poly-V belt	68
2.4 Removing and installing tensioner for poly V-belt	73
2.5 Removing and installing vibration damper	75
2.6 Removing and installing engine support	77
2.7 Renewing crankshaft oil seal for pulley end	79
2.8 Removing and installing sealing flange, pulley end	81
2.9 Removing and installing vacuum line	83
3 Cylinder block, gearbox end	86



3.1	Assembly overview - cylinder block, gearbox end	86
3.2	Removing and installing sealing flange (gearbox end)	88
3.3	Removing and installing flywheel	98
4	Crankshaft	103
4.1	Renewing needle bearing in crankshaft	103
4.2	Measuring axial clearance of crankshaft	104
5	Pistons and conrods	106
5.1	Assembly overview – pistons and conrods	106
5.2	Removing and installing pistons	107
5.3	Checking pistons and cylinder bores	109
5.4	Separating new conrod	111
5.5	Checking radial clearance of conrods	112
5.6	Removing and installing oil spray jets	114
5.7	Setting piston to TDC (top dead centre)	115
15 - Cylinder head, valve gear	120	
1	Safety and repair instructions	120
1.1	Safety information	120
1.2	Repair instructions	120
2	Cylinder head	121
2.1	Assembly overview - cylinder head	121
2.2	Assembly overview - camshaft housing, engines with cam actuators	122
2.3	Assembly overview - camshaft housing, engines without cam actuators	124
2.4	Removing and installing cylinder head	126
2.5	Removing and installing camshaft housing - engines with cam actuators	130
2.6	Removing and installing camshaft housing - engines without cam actuators	135
2.7	Checking compression	142
2.8	Checking cylinder head for distortion	143
3	Toothed belt drive	144
3.1	Assembly overview - toothed belt cover	144
3.2	Assembly overview - toothed belt	144
3.3	Removing and installing toothed belt guard	146
3.4	Removing and installing toothed belt	148
3.5	Preassembling and mounting test tool VAS 611 007	154
3.6	Preassembling and mounting test tool VAS 611 007	162
3.7	Checking valve timing	171
3.8	Adjusting valve timing	174
4	Valve gear	186
4.1	Assembly overview – valve gear	186
4.2	Removing and installing camshaft oil seal	186
4.3	Removing and installing camshaft adjuster	194
4.4	Removing and installing cam actuators	201
4.5	Removing and installing inlet camshaft control valve 1 [N727]	203
4.6	Removing and installing exhaust camshaft control valve 1 [N318]	205
4.7	Removing and installing valve stem oil seals	205
4.8	Removing and installing holder for oil seal	217
4.9	Checking control valve	220
4.10	Removing and installing inlet camshaft control valve 1 [N727]	221
5	Inlet and exhaust valves	224
5.1	Checking valve guides	224
5.2	Checking valves	225
17 - Lubrication	226	
1	Safety and repair instructions	226
1.1	Safety information	226

1.2	Repair instructions	226
2	Sump, oil pump	227
2.1	Assembly overview - sump/oil pump	227
2.2	Engine oil:	230
2.3	Removing and installing lower part of sump	230
2.4	Removing and installing upper part of sump	234
2.5	Removing and installing oil pump	238
2.6	Removing and installing oil level and oil temperature sender [G266]	240
3	Engine oil cooler	242
3.1	Assembly overview – engine oil cooler	242
3.2	Removing and installing engine oil cooler	242
4	Crankcase ventilation	244
4.1	Assembly overview - crankcase breather system	244
4.2	Removing and installing oil separator - A1	245
4.3	Removing and installing oil separator - Q2, Q3	249
5	Oil filter, oil pressure switch	253
5.1	Assembly overview - oil filter/oil pressure switch	253
5.2	Removing and installing oil pressure sender [G10]	253
5.3	Checking oil pressure and oil pressure switch	255
5.4	Removing and installing oil filter	255
5.5	Removing and installing oil pressure regulating valve [N428]	256
19 - Cooling	257	
1	Safety and repair instructions	257
1.1	Safety information	257
1.2	Repair instructions	257
2	Cooling system/coolant	258
2.1	Connection diagram - coolant hoses	258
2.2	Checking cooling system for leaks	260
2.3	Checking filling quality of cooling system	263
2.4	Removing and installing coolant expansion tank	266
2.5	Draining coolant	268
2.6	Filling cooling system	270
2.7	Checking coolant level and topping up	273
3	Coolant pump, regulation of cooling system	275
3.1	Assembly overview –coolant pump, thermostat	275
3.2	Assembly overview - electric coolant pump	276
3.3	Assembly overview - coolant temperature sender	276
3.4	Removing and installing electric coolant pump	277
3.5	Removing and installing coolant pump	280
3.6	Removing and installing toothed belt pulley for coolant pump - engines without cam actuators	286
3.7	Removing and installing toothed belt pulley for coolant pump - engines with cam actuators	289
3.8	Removing and installing coolant temperature sender [G62]	292
3.9	Removing and installing radiator outlet coolant temperature sender [G83]	294
3.10	Removing and installing engine outlet coolant temperature sender [G82]	295
3.11	Removing and installing engine temperature regulation module [GX33]	298
3.12	Checking coolant pump	301
4	Coolant pipes	306
4.1	Assembly overview - coolant pipes	306
4.2	Removing and installing coolant pipes - A1	307
4.3	Removing and installing coolant pipes - Q2, Q3	312
5	Radiator, radiator fan	319
5.1	Assembly overview - radiator	319



5.2	Assembly overview - radiator cowl and radiator fans, vehicles with one radiator fan	319
5.3	Assembly overview - radiator cowl and radiator fans, vehicles with two radiator fans	320
5.4	Assembly overview - radiator blind	321
5.5	Removing and installing radiator	322
5.6	Removing and installing water radiator for charge air cooling circuit	324
5.7	Removing and installing radiator cowl - A1	329
5.8	Removing and installing radiator cowl - Q2, Q3	331
5.9	Removing and installing radiator fan VX57	332
5.10	Removing and installing radiator blind - Q3	333
5.11	Removing and installing radiator blind control motor V544 - Q3	334
21	- Turbocharging/supercharging	335
1	Safety and repair instructions	335
1.1	Safety information	335
1.2	Repair instructions	335
2	Turbocharger	336
2.1	Assembly overview – turbocharger	336
2.2	Removing and installing turbocharger	339
2.3	Removing and installing charge pressure control module GX34	345
2.4	Removing and installing charge pressure control module GX34	346
2.5	Removing and installing connection for turbocharger	347
3	Charge air system	350
3.1	Assembly overview – charge air system	350
3.2	Removing and installing charge air cooler - A1	352
3.3	Removing and installing charge air cooler - Q2, Q3	355
3.4	Removing and installing charge pressure sender [GX26]	356
3.5	Checking charge air system for leaks	357
3.6	Removing and installing air intake pipe	361
3.7	Checking charge air cooler for leaks	369
24	- Mixture preparation - injection	376
1	Safety and repair instructions	376
1.1	Safety information	376
1.2	Repair instructions	376
2	Injection system	377
2.1	Overview of fitting locations - injection system, engines without cam actuators	377
2.2	Overview of fitting locations - injection system, engines with cam actuators	381
3	Vacuum system	387
3.1	Assembly overview - vacuum system	387
3.2	Removing and installing vacuum line	387
4	Injectors	390
4.1	Assembly overview - fuel rail with injectors	390
4.2	Removing and installing fuel rail	392
4.3	Removing and installing injectors	393
4.4	Renewing seals on injector	396
4.5	Cleaning injectors	399
5	Air filter	402
5.1	Assembly overview - air filter housing	402
5.2	Removing and installing air filter housing	404
5.3	Removing and installing air duct at lock carrier - Q2, Q3	406
5.4	Removing and installing air duct at lock carrier - A1	408
6	Intake manifold	409
6.1	Assembly overview – intake manifold	409
6.2	Removing and installing intake manifold	411
6.3	Removing and installing throttle valve module [GX3]	418

6.4	Cleaning throttle valve module [GX3]	419
7	Senders and sensors	421
7.1	Removing and installing fuel pressure sender [G247]	421
7.2	Checking fuel pressure sender G247	422
7.3	Removing and installing intake manifold sender [GX9]	424
7.4	Removing and installing exhaust gas pressure sensor 1 [G450]	426
7.5	Removing and installing pressure differential sender for particulate filter [G1037]	428
7.6	Removing and installing air mass measurement module [GX35]	430
8	Engine/motor control unit	432
8.1	Assembly overview - engine/motor control unit	432
8.2	Removing and installing engine control unit J623 - A1	432
8.3	Removing and installing engine control unit J623 - Q2, Q3	433
9	High-pressure pump	439
9.1	Assembly overview - high-pressure pump	439
9.2	Removing and installing high-pressure pump	440
9.3	Removing and installing high-pressure pipe	443
10	Lambda probe	446
10.1	Assembly overview – lambda probe	446
10.2	Removing and installing lambda probe	446
26 - Exhaust system	451	
1	Safety and repair instructions	451
1.1	Safety information	451
1.2	Repair instructions	451
2	Exhaust pipes and silencers	452
2.1	Assembly overview - silencers, A1	452
2.2	Assembly overview - silencers, torsion beam axle, Q2	453
2.3	Assembly overview - silencers, multi-link suspension, Q2	455
2.4	Assembly overview - silencers, Q3	457
2.5	Removing and installing front exhaust pipe	459
2.6	Separating exhaust pipes from silencers	460
2.7	Removing and installing front silencer	461
2.8	Removing and installing centre silencer - torsion beam axle, Q2	463
2.9	Removing and installing centre silencer - multi-link suspension, Q2	465
2.10	Removing and installing rear silencer - A1	466
2.11	Removing and installing rear silencer - Q2, Q3	468
2.12	Aligning exhaust system free of stress	470
2.13	Checking exhaust system for leaks	470
2.14	Installation position of clamp	471
3	Emission control system	473
3.1	Assembly overview – emission control	473
3.2	Assembly overview – bracket and pipes for pressure differential sender for particulate filter	475
3.3	Removing and installing emission control module - A1	476
3.4	Removing and installing emission control module - Q2, Q3	481
3.5	Removing and installing exhaust flap control unit [J883]	485
3.6	Removing and installing pressure differential sender for particulate filter [G1037]	486
3.7	Removing and installing front exhaust pipe bracket	489
4	Exhaust gas temperature regulation	491
4.1	Assembly overview – exhaust gas temperature regulation	491
4.2	Removing and installing exhaust gas temperature sender	491
28 - Ignition system	494	
1	Safety and repair instructions	494
1.1	Safety information	494

1.2	Repair instructions	494
2	Ignition system	495
2.1	Assembly overview – ignition system	495
2.2	Removing and installing ignition coil with output stage	497
2.3	Removing and installing knock sensor 1 [G61]	500
2.4	Removing and installing engine speed sender [G28]	501
2.5	Removing and installing inlet camshaft position sender G1002 - engines without cam actuators	503
2.6	Removing and installing inlet camshaft position sender G1002 - engines with cam actuators	504
2.7	Removing and installing exhaust camshaft position sender [G1003]	506