

Contents

00 - Technical data	1
1 Safety information	1
1.1 Safety information	1
2 Repair instructions	2
2.1 Repair instructions	2
3 Assessing high-voltage system risk level	3
3.1 Work that requires high-voltage system to be de-energised	3
4 Identification	7
4.1 Motor number/motor data	7
5 Electrical components	10
5.1 Starting diagnosis	10
10 - Removing and installing engine	14
1 Safety and repair instructions	14
1.1 Safety information	14
1.2 Repair instructions	14
2 Removing and installing front motor	15
2.1 Assembly overview - front motor	15
2.2 Renewing cover	18
2.3 Removing front motor	20
2.4 Removing front motor from scissor-type assembly platform	29
2.5 Separating front motor and transmission unit	32
2.6 Installing front motor	32
3 Removing and installing rear motor	37
3.1 Assembly overview - rear motor, basic model	37
3.2 Installing drip container	39
3.3 Renewing cover - basic model	39
3.4 Assembly overview - rear motor, S model	41
3.5 Renewing cover - S model	46
3.6 Removing rear motor	48
3.7 Removing rear motors	52
3.8 Detaching rear motor from engine and gearbox jack	57
3.9 Removing rear motor from scissor-type assembly platform	58
3.10 Separating and joining rear motors	60
3.11 Installing rear motor	65
4 Assembly mountings (front)	67
4.1 Assembly overview - assembly mountings (front)	67
4.2 Removing and installing motor mountings	67
4.3 Removing and installing motor carriers - basic model	73
4.4 Removing and installing motor carriers - S model	78
5 Rear assembly mountings	84
5.1 Assembly overview - assembly mountings (rear)	84
5.2 Removing and installing assembly mountings	84
5.3 Removing and installing motor carriers	88
19 - Cooling	91
1 Safety and repair instructions	91
1.1 Safety information	91
1.2 Repair instructions	91
2 Cooling system/coolant	92
2.1 Connection diagram - coolant hoses, basic model	92

2.2	Connection diagram - coolant hoses, S model	96
2.3	Overview of fitting locations - cooling system	100
2.4	Assembly overview - coolant expansion tank	102
2.5	Checking cooling system for leaks	103
2.6	Removing and installing coolant expansion tank	108
2.7	Filling up and bleeding cooling system	112
3	Coolant pump/thermostat assembly	122
3.1	Assembly overview - electric coolant pump	122
3.2	Assembly overview - coolant valves	123
3.3	Assembly overview - coolant temperature sender	124
3.4	Removing and installing coolant pump for high-voltage battery V590	125
3.5	Removing and installing thermal management coolant pump 2 V618	127
3.6	Removing and installing thermal management coolant pump 4 V620	129
3.7	Removing and installing coolant changeover valve 1 N632	131
3.8	Removing and installing coolant changeover valve 2 N633	134
3.9	Removing and installing coolant changeover valve 3 N634	136
3.10	Removing and installing coolant changeover valve 4 N635	138
3.11	Removing and installing coolant temperature sender 1 for high-voltage battery G898	141
3.12	Removing and installing coolant temperature sender 2 for high-voltage battery G899	142
3.13	Removing and installing coolant temperature sender 1 for thermal management G902	144
3.14	Removing and installing coolant temperature sender 2 for thermal management G903	146
3.15	Removing and installing coolant temperature sender 5 for thermal management G906	148
3.16	Removing and installing coolant temperature sender 6 for thermal management G907	150
3.17	Removing and installing coolant temperature sender 8 for thermal management G968	152
3.18	Removing and installing coolant temperature sender for front three-phase current drive G1110	154
3.19	Removing and installing coolant temperature sender for rear three-phase current drive G1111	156
4	Coolant pipes	160
4.1	Assembly overview - coolant pipes	160
5	Radiator/radiator fan	163
5.1	Assembly overview - radiator/radiator fan	163
5.2	Assembly overview - radiator cowl and radiator fan	164
5.3	Assembly overview - radiator blind	165
5.4	Removing and installing radiator	166
5.5	Removing and installing radiator cowl	169
5.6	Removing and installing radiator fan V7	171
5.7	Removing and installing radiator blind (top)	171
5.8	Removing and installing radiator blind (bottom)	173
5.9	Removing and installing radiator blind control motor (top)	174
5.10	Removing and installing radiator blind control motor (bottom)	175
93 - Electric drive systems	177	
1	Safety and repair instructions	177
1.1	Safety information	177
1.2	Repair instructions	177
2	High-voltage components	178
2.1	Overview of fitting locations - high-voltage components	178
3	Warning stickers	181
3.1	Checking warning stickers	181
4	High-voltage battery unit	187
4.1	Assembly overview - high-voltage battery (installed)	187
4.2	Assembly overview - switching unit for high-voltage battery	191
4.3	Inspecting and classifying high-voltage battery 1 AX2	192
4.4	Determining mean cell voltage	195

4.5	Charging and discharging battery modules	197
4.6	Leak test for high-voltage battery 1 AX2	198
4.7	Checking high-voltage battery 1 AX2 for leaks	213
4.8	Removing and installing high-voltage battery 1 AX2	213
4.9	Lifting high-voltage battery 1 AX2	227
4.10	Removing and installing battery regulation control unit J840	229
4.11	Removing and installing switching unit for high-voltage battery SX6	230
5	High-voltage battery components	239
5.1	Assembly overview - high-voltage battery (removed)	239
5.2	Overview of fitting locations - battery modules	250
5.3	Overview of fitting locations - battery connectors	254
5.4	Overview of fitting locations - battery modules control units	257
5.5	Marking battery modules, battery connectors and control units	260
5.6	Handling replacement bolts for cover for battery housing	260
5.7	Removing and installing cover for battery housing	260
5.8	Removing and installing igniter 3 for high-voltage battery isolation N813	280
5.9	Removing and installing battery housing (level 2)	281
5.10	Renewing battery housing	297
5.11	Removing battery module	317
5.12	Installing battery module	323
5.13	Visually inspecting and classifying battery module	328
5.14	Removing and installing battery modules control units	329
5.15	Provisional energisation of high-voltage battery	331
6	Power and control electronics for electric drive	342
6.1	Assembly overview - power and control electronics for electric drive	342
6.2	Removing and installing power and control electronics for electric drive - basic model	349
6.3	Removing and installing power and control electronics for electric drive - S model	359
7	Motor control unit	371
7.1	Removing and installing motor control unit J623	371
8	High-voltage wiring	373
8.1	Overview of fitting locations - high-voltage wiring	373
8.2	Removing and installing high-voltage wiring harness for drive motor	379
8.3	Removing and installing high-voltage wire for electrical air conditioner compressor and high-voltage heater 2 (PTC)	382
8.4	Removing and installing high-voltage wire for voltage converter, charging unit and high-voltage heater 1 (PTC)	385
8.5	Removing and installing high-voltage wire for charging unit 2	388
9	De-energising high-voltage system	392
9.1	De-energising high-voltage system	392
10	Re-energising high-voltage system	394
10.1	Re-energising high-voltage system	394
11	Potential equalisation lines	396
11.1	General notes - potential equalisation lines	396
11.2	Overview of fitting locations - potential equalisation lines	396
11.3	Potential equalisation measurement	401
12	Charging socket	402
12.1	Assembly overview - charging socket	402
12.2	Assembly overview - charging socket 2	402
12.3	Removing and installing high-voltage battery charging socket 1 UX4	403
12.4	Removing and installing high-voltage battery charging socket 2 UX5	408
12.5	Correcting installation position of mounting for charging socket	412
12.6	Removing and installing actuator for high-voltage charging socket lock F498/F499	414
12.7	e-tron charging system	417
12.8	Diagnosis of e-tron charging system	418
13	Charging unit for high-voltage battery	422

13.1	Assembly overview - charging unit for high-voltage battery	422
13.2	Removing and installing charging unit 1 for high-voltage battery AX4	424
13.3	Removing and installing charging unit 2 for high-voltage battery AX5	429
13.4	Removing and installing bracket for charging unit for high-voltage battery	433
13.5	Removing and installing high-voltage charge current distributor SX4	434
13.6	Removing and installing charging process display unit	438
14	Vehicle noise/engine sound	440
14.1	Assembly overview - vehicle noise/engine sound	440
14.2	Removing and installing engine sound generator control unit J943	440
14.3	Removing and installing actuator 1 for engine sound generator R257	441
15	Accelerator mechanism	443
15.1	Assembly overview - accelerator pedal module	443
15.2	Removing and installing accelerator pedal module GX2	443