

Contents

00 - Technical data	1
1 Safety precautions	1
1.1 Safety information	1
2 General notes	2
2.1 Type plates	2
3 Repair instructions	3
3.1 Repair instructions	3
4 Technical data	4
4.1 Capacities for refrigerant - without heat pump function, PR no. 9M0	4
4.2 Capacities for refrigerant - with heat pump function, PR no. 9M3	4
4.3 Refrigerant oil capacities	4
4.4 Oil distribution	4
5 Electrical components	6
5.1 Starting diagnosis	6
87 - Air conditioning system	9
1 Safety and repair instructions	9
1.1 Safety information	9
1.2 Repair instructions	9
2 Overview of fitting locations - air conditioner	10
2.1 Overview of fitting locations - components not located in vehicle interior	10
2.2 Overview of fitting locations - components in vehicle interior, front	12
3 Refrigerant circuit	15
3.1 System overview - refrigerant circuit, without heat pump	15
3.2 System overview - refrigerant circuit, with heat pump	17
3.3 Exploded view - refrigerant lines, without heat pump	19
3.4 Exploded view - refrigerant lines, with heat pump	24
3.5 Exploded view - heat exchanger for high-voltage battery	31
3.6 Exploded view - condenser	32
3.7 Removing and installing refrigerant lines with internal heat exchanger	33
3.8 Removing and installing refrigerant pressure and temperature sender G395	35
3.9 Removing and installing refrigerant pressure and temperature sender 2 G826	37
3.10 Removing and installing refrigerant pressure and temperature sender 3 G827	39
3.11 Removing and installing heat exchanger for high-voltage battery	41
3.12 Removing and installing heat condenser	43
3.13 Removing and installing condenser	45
3.14 Removing and installing dryer	48
3.15 Detaching and attaching refrigerant lines at condenser	50
3.16 Removing and installing evacuating and charging valve (low-pressure and high-pressure sides)	51
3.17 Removing and installing refrigerant expansion valve 2 N637	53
3.18 Removing and installing refrigerant expansion valve 3 N638	55
3.19 Removing and installing refrigerant shut-off valve 3 N641 - with heat pump	57
3.20 Removing and installing refrigerant shut-off valve 5 N643 - with heat pump	61
3.21 Removing and installing refrigerant shut-off valve 2 N640 - with heat pump	64
3.22 Removing and installing non-return valve - with heat pump	67
3.23 Cleaning refrigerant circuit	69
4 Air conditioner compressor	74
4.1 Exploded view - air conditioner compressor	74
4.2 Detaching and attaching refrigerant lines at air conditioner compressor	76
4.3 Removing and installing air conditioner compressor	78
5 Control motors	81

5.1	Overview of fitting locations - control motors (front)	81
5.2	Exploded view - control motors (front)	83
5.3	Exploded view - control motors (rear)	86
5.4	Removing and installing defroster flap control motor V107	87
5.5	Removing and installing air recirculation flap control motor V113	89
5.6	Removing and installing left temperature flap control motor V158	90
5.7	Removing and installing right temperature flap control motor V159	92
5.8	Removing and installing rear left temperature flap control motor V313	94
5.9	Removing and installing rear right temperature flap control motor V314	96
5.10	Removing and installing control motor for right indirect ventilation flap V453	97
5.11	Removing and installing control motor for left footwell temperature flap V411	99
5.12	Removing and installing control motor for right footwell temperature flap V412	101
5.13	Removing and installing left side vent control motor V299	103
5.14	Removing and installing right side vent control motor V300	105
5.15	Removing and installing front left chest vent control motor V237	106
5.16	Removing and installing front right chest vent control motor V238	108
5.17	Removing and installing left footwell flap control motor V108	110
5.18	Removing and installing right footwell flap control motor V109	111
5.19	Removing and installing fresh air flap control motor V438	113
5.20	Removing and installing rear left air quantity flap control motor V239	115
5.21	Removing and installing rear right air quantity flap control motor V240	117
5.22	Removing and installing rear left air distribution control motor V593	118
5.23	Removing and installing rear right air distribution control motor V594	119
6	Front heater and air conditioning unit	122
6.1	Exploded view - heater and air conditioning unit	122
6.2	Assembly overview - attachments for heater and air conditioning unit and air intake box	124
6.3	Removing and installing fresh air blower V2	126
6.4	Dismantling and assembling evaporator housing	127
6.5	Removing and installing evaporator	127
6.6	Removing and installing heater and air conditioning unit	127
6.7	Removing and installing air distribution housing	129
6.8	Removing and installing air intake box of heater and air conditioning unit	130
6.9	Removing and installing heat exchanger	132
6.10	Removing and installing evaporator temperature sensor G308	132
6.11	Removing and installing condensation drain	133
7	Air duct system	136
7.1	Exploded view - routing of air flow and air distribution in passenger compartment	136
7.2	Exploded view - fresh air intake	138
7.3	Removing and installing footwell vent (driver side)	139
7.4	Removing and installing footwell vent (front passenger side)	140
7.5	Removing and installing air duct for dash panel vent (centre)	141
7.6	Removing and installing air duct to centre console	141
7.7	Removing and installing air duct (rear)	142
7.8	Removing and installing air distribution housing (centre console)	143
7.9	Removing and installing air duct for rear vent	144
7.10	Removing and installing fresh air intake	144
7.11	Removing and installing cover for fresh air intake	145
7.12	Removing and installing air duct for footwell vent (rear)	146
7.13	Removing and installing air duct for defroster vent (driver side)	148
8	Coolant circuit	149
8.1	Assembly overview - high-voltage heater (linear)	149
8.2	Removing and installing high-voltage heater (linear) Z189	149
9	Operating and display unit	153
9.1	Overview of fitting locations – operating and display unit	153
9.2	Removing and installing operating and display unit (front)	153

9.3	Removing and installing operating and display unit for rear air conditioning system E265	154
10	Further control components	155
10.1	Removing and installing heater and air conditioning system control unit J979	155
10.2	Removing and installing bracket for heater and air conditioning system control unit J979	156
10.3	Removing and installing sunlight penetration photosensor G107	157
10.4	Removing and installing external air quality and air humidity sensor G935	158
10.5	Removing and installing ambient temperature sensor G17	159
10.6	Removing and installing dash panel temperature sensor G56	159
10.7	Removing and installing left footwell vent temperature sender G261	160
10.8	Removing and installing right footwell vent temperature sender G262	161
10.9	Removing and installing front chest vent temperature sensor G385/G386	162
10.10	Removing and installing vent temperature sender for rear left footwell G637	163
10.11	Removing and installing vent temperature sender for rear right footwell G638	164
10.12	Removing and installing thermal management control unit J1024	164
10.13	Removing and installing coolant temperature sender before heat exchanger G979	165
11	Air ionisation system	167
11.1	Overview of fitting locations - air ionisation system	167
11.2	Removing and installing ioniser control unit J897	167
11.3	Removing and installing driver side ioniser J1105	168
11.4	Removing and installing passenger side ioniser J1106	170