

## Contents

|  |           |
|--|-----------|
| <b>00 - Technical data</b> .....   | <b>1</b>  |
| <b>1 Safety information</b> .....  | <b>1</b>  |
| 1.1 Safety information .....   | 1         |
| <b>2 Repair instructions</b> .....   | <b>2</b>  |
| 2.1 Repair instructions .....  | 2         |
| <b>3 Electronic components</b> .....   | <b>3</b>  |
| 3.1 Starting diagnosis .....   | 3         |
| <b>72 - Seat frames</b> .....  | <b>4</b>  |
| <b>1 Safety and repair instructions</b> .....                                    | <b>4</b>  |
| 1.1 Safety information .....   | 4         |
| 1.2 Repair instructions .....  | 4         |
| <b>2 Overview of seat variants</b> .....   | <b>5</b>  |
| 2.1 Overview of fitting locations - seat versions .....                          | 5         |
| <b>3 Front seats</b> .....   | <b>6</b>  |
| 3.1 Overview of fitting locations - electrical and electronic components .....   | 6         |
| 3.2 Exploded view - front seat .....   | 8         |
| 3.3 Exploded view - front seat backrest .....                                    | 9         |
| 3.4 Exploded view - head restraint .....   | 10        |
| 3.5 Exploded view - seat pan .....   | 11        |
| 3.6 Removing and installing front seat .....                                     | 14        |
| 3.7 Removing and installing seat height adjuster .....                           | 17        |
| 3.8 Removing and installing seat height adjustment unit .....                    | 18        |
| 3.9 Removing and installing seat rake adjuster .....                             | 20        |
| 3.10 Removing and installing front seat backrest .....                           | 21        |
| 3.11 Removing and installing head restraint .....                                | 22        |
| 3.12 Removing and installing head restraint guide .....                          | 24        |
| 3.13 Removing and installing switch module for lumbar support adjustment .....   | 25        |
| 3.14 Removing and installing backrest adjuster .....                             | 26        |
| 3.15 Removing and installing backrest cover panel .....                          | 26        |
| 3.16 Securing front seat to seat repair stand .....                              | 27        |
| 3.17 Removing and installing spring mat .....                                    | 28        |
| 3.18 Removing and installing lumbar support .....                                | 29        |
| 3.19 Removing and installing seat depth adjuster .....                           | 30        |
| 3.20 Removing and installing seat adjustment operating unit E470/E471 .....      | 33        |
| 3.21 Removing and installing bracket for seat trim .....                         | 33        |
| 3.22 Removing and installing control unit for seat adjustment .....              | 34        |
| 3.23 Removing and installing driver seat longitudinal adjustment motor V28 ..... | 35        |
| 3.24 Removing and installing seat trim (inside) .....                            | 37        |
| 3.25 Removing and installing seat trim (outside) .....                           | 37        |
| 3.26 Removing and installing seat rail covers .....                              | 38        |
| 3.27 Removing and installing seat longitudinal adjustment handle .....           | 40        |
| 3.28 Removing and installing bracket for fire extinguisher .....                 | 40        |
| 3.29 Connecting and disconnecting modular wiring .....                           | 41        |
| <b>4 Rear seats</b> .....  | <b>43</b> |
| 4.1 Assembly overview – bench seat/individual seats .....                        | 43        |
| 4.2 Exploded view - rear seat backrest .....                                     | 44        |
| 4.3 Exploded view - head restraint and head restraint guide .....                | 44        |
| 4.4 Exploded view - locking mechanism .....                                      | 45        |
| 4.5 Exploded view - centre armrest .....   | 46        |
| 4.6 Removing and installing bench seat/individual seats .....                    | 47        |
| 4.7 Removing and installing rear seat backrest .....                             | 49        |



|           |  |           |
|-----------|--|-----------|
| 4.8       | Removing and installing seat pan   | 51        |
| 4.9       | Removing and installing head restraint   | 52        |
| 4.10      | Removing and installing head restraint guide                                   | 53        |
| 4.11      | Removing and installing trim for locking mechanism                             | 54        |
| 4.12      | Removing and installing locking mechanism for rear seat backrest               | 56        |
| 4.13      | Removing and installing flap for load-through hatch                            | 57        |
| 4.14      | Removing and installing centre armrest   | 58        |
| 4.15      | Removing and installing outer bearing sleeve                                   | 58        |
| 4.16      | Removing and installing inner pivot pin  | 59        |
| <b>74</b> | <b>- Seat - padding, covers</b>  | <b>60</b> |
| <b>1</b>  | <b>Safety and repair instructions</b>  | <b>60</b> |
| 1.1       | Safety information   | 60        |
| 1.2       | Repair instructions  | 60        |
| <b>2</b>  | <b>Covers and padding on front seats</b>                                       | <b>61</b> |
| 2.1       | Exploded view - seat pan cover and padding                                     | 61        |
| 2.2       | Assembly overview - backrest cover and padding                                 | 63        |
| 2.3       | Overview - seat heater elements  | 64        |
| 2.4       | Removing and installing seat pan cover and padding                             | 67        |
| 2.5       | Removing and installing backrest cover and padding                             | 69        |
| 2.6       | Separating seat pan cover and padding  | 70        |
| 2.7       | Separating backrest cover and padding  | 72        |
| 2.8       | Removing and installing seat heater element Z45/Z46                            | 73        |
| 2.9       | Removing and installing backrest heater element Z116/Z117                      | 74        |
| 2.10      | Removing and installing seat depth adjuster heater element                     | 74        |
| 2.11      | Removing and installing seat bolster heating element                           | 75        |
| <b>3</b>  | <b>Rear seat covers and padding</b>  | <b>76</b> |
| 3.1       | Exploded view - cover and padding  | 76        |
| 3.2       | Removing and installing cover and padding of rear bench seat                   | 78        |
| 3.3       | Removing and installing cover and padding for rear seat backrest               | 78        |
| 3.4       | Removing and installing intermediate padding, backrest with load-through hatch | 81        |
| 3.5       | Separating cover and padding for rear seat bench                               | 82        |
| 3.6       | Separating cover and padding for rear seat backrest                            | 83        |