

Contents

00 - Technical data	1
1 Technical data	1
1.1 Technical data	1
1.2 Engine number	1
1.3 Engine features	1
10 - Removing and installing engine	3
1 Removing and installing engine	3
1.1 Removing and installing engine	3
1.2 Removing	4
1.3 Attaching engine to repair stand	15
1.4 Installing	16
1.5 Tightening torques	17
13 - Crankshaft group	19
1 Dismantling and assembling engine	19
1.1 Dismantling and assembling engine	19
1.2 Ribbed belt drive for alternator, V-belt drive for coolant pump and vane pump	19
1.3 Removing and installing V-belt for coolant pump and vane pump of power steering	24
1.4 Checking tension of V-belt for coolant pump and vane pump of power steering and tensioning V-belt	24
1.5 Removing and installing ribbed belt for alternator	26
1.6 Checking tension of ribbed belt for alternator and tensioning ribbed belt	27
1.7 V-belt drive for air-conditioner compressor	29
1.8 Removing and installing V-belt for air-conditioner compressor	31
1.9 Checking tension of V-belt for air-conditioner compressor and tensioning V-belt	32
1.10 Toothed belt drive	33
1.11 Removing and installing toothed belt	37
1.12 Checking semi-automatic toothed belt tensioning roller	40
1.13 Turning crankshaft to TDC with engine removed	41
1.14 Turning camshaft to TDC with cylinder head cover removed	41
2 Removing and installing sealing flanges and flywheel	42
2.1 Removing and installing sealing flanges and flywheel	42
2.2 Replacing crankshaft oil seal on pulley end	46
2.3 Removing and installing flywheel	49
3 Removing and installing crankshaft	50
3.1 Removing and installing crankshaft	50
3.2 Extracting needle bearing from crankshaft/driving in	53
3.3 Crankshaft dimensions	54
4 Dismantling and assembling piston and conrod	55
4.1 Dismantling and assembling piston and conrod	55
4.2 Piston and cylinder dimensions	62
15 - Cylinder head, Valve gear	63
1 Removing and installing cylinder head	63
1.1 Removing and installing cylinder head	63
1.2 Removing cylinder head	68
1.3 Installing cylinder head	73
1.4 Checking compression pressure	75
2 Servicing valve gear	77
2.1 Servicing valve gear	77
2.2 Checking axial clearance of camshafts	83
2.3 Replacing camshaft oil seal	85



2.4	Removing and installing camshafts	88
2.5	Checking hydraulic bucket tappets	94
2.6	Replacing valve stem seals	96
2.7	Checking valve guides	98
2.8	Replacing valve guides	99
2.9	Reworking valve seats	101
17	- Lubrication	103
1	Removing and installing lubrication system components	103
1.1	Removing and installing lubrication system components	103
1.2	Removing and installing sump	110
1.3	Removing and installing oil pump	113
1.4	Checking oil pressure and oil pressure switch	114
1.5	Engine oil	116
1.6	Checking oil level	116
19	- Cooling system	118
1	Removing and installing cooling system components	118
1.1	Removing and installing cooling system components	118
1.2	Cooling system components	119
1.3	Draining off and topping up coolant	121
1.4	Exploded view of coolant pump and thermostat	124
1.5	Removing and installing coolant pump	126
1.6	Removing, installing and checking thermostat	127
1.7	Exploded view of radiator and radiator fan	129
1.8	Removing and installing radiator	132
1.9	Checking cooling system for leaks	134
26	- Exhaust system	136
1	Removing and installing exhaust system components	136
1.1	Removing and installing exhaust system components	136
1.2	Separating centre and rear silencer	143
1.3	Stress-free alignment of exhaust system	145
1.4	Checking exhaust system for leaks	146