

Contents

00 - Technical data	1
1 Technical data	1
1.1 Technical data	1
1.2 Engine number	1
1.3 Engine features	1
10 - Removing and installing engine	3
1 Removing and installing engine	3
1.1 Removing and installing engine	3
1.2 Removing	4
1.3 Attaching engine to repair stand	15
1.4 Installing	15
1.5 Tightening torques	17
13 - Crankshaft group	20
1 Dismantling and assembling engine	20
1.1 Dismantling and assembling engine	20
1.2 Ribbed belt drive for vane pump, alternator and idler wheel, ribbed belt drive for coolant pump	20
1.3 Ribbed belt for air conditioner	27
1.4 V-belt and ribbed belt routing	30
1.5 Removing and installing bracket for alternator, power steering vane pump and idler wheel	32
1.6 Removing and installing ribbed belt	33
1.7 Removing and installing V-belt	35
1.8 Removing and installing idler wheel bearing	36
1.9 Removing and installing toothed belt	39
2 Removing and installing sealing flanges and flywheel / drive plate	49
2.1 Removing and installing sealing flanges and flywheel / drive plate	49
2.2 Replacing crankshaft oil seal on pulley end	54
2.3 Removing and installing dual-mass flywheel/drive plate	58
3 Removing and installing crankshaft	60
3.1 Removing and installing crankshaft	60
3.2 Extracting and driving needle bearing from/into crankshaft	63
3.3 Crankshaft dimensions	65
4 Dismantling and assembling pistons and conrods	66
4.1 Dismantling and assembling pistons and conrods	66
4.2 Piston and cylinder dimensions	72
15 - Cylinder head, Valve gear	74
1 Removing and installing cylinder head	74
1.1 Removing and installing cylinder head	74
1.2 Part I	75
1.3 Part II	79
1.4 Removing and installing intake manifold	82
1.5 Removing and installing cylinder head cover	87
1.6 Removing cylinder head	88
1.7 Installing cylinder head	90
1.8 Checking compression pressure	92
2 Servicing valve gear	94
2.1 Servicing valve gear	94
2.2 Checking axial clearance of camshafts	104
2.3 Replacing oil seals for camshafts	106
2.4 Removing and installing camshafts and camshaft adjuster	113



2.5	Checking hydraulic bucket tappets	121
2.6	Replacing valve stem seals	122
2.7	Checking valve guides	125
2.8	Checking valves	125
2.9	Reworking valve seats	126
3	Checking camshaft timing control	127
3.1	Checking camshaft timing control	127
3.2	Checking operation of camshaft timing control	127
3.3	Checking camshaft adjustment valve	129
17	- Lubrication	135
1	Removing and installing lubrication system components	135
1.1	Removing and installing lubrication system components	135
1.2	Part I	136
1.3	Part II	139
1.4	Removing and installing sump	143
1.5	Removing and installing oil pump	145
1.6	Checking oil pressure and oil pressure switch	146
1.7	Engine oil	148
1.8	Checking oil level	148
19	- Cooling system	150
1	Removing and installing cooling system components	150
1.1	Removing and installing cooling system components	150
1.2	Cooling system components	151
1.3	Draining and filling cooling system	153
1.4	Removing and installing coolant pump and thermostat	155
1.5	Removing and installing coolant pump	157
1.6	Removing, installing and checking thermostat	161
1.7	Removing and installing radiator	162
1.8	Checking cooling system for leaks	164
26	- Exhaust system	166
1	Removing and installing exhaust system components	166
1.1	Removing and installing exhaust system components	166
1.2	Separating centre and rear silencer-	173
1.3	Removing and installing exhaust manifold	175
1.4	Stress-free alignment of exhaust system	176
1.5	Checking exhaust system for leaks	177