

Contents

| | |
|--|-----------|
| 00 - Technical data | 1 |
| 1 Identification | 1 |
| 1.1 Engine number / engine data | 1 |
| 2 Safety information | 2 |
| 2.1 Safety precautions when working on the high-voltage system | 2 |
| 2.2 Safety precautions when working in the vicinity of high-voltage components | 3 |
| 2.3 Safety precautions when working on the fuel system | 3 |
| 2.4 Safety precautions when working on vehicles with start/stop system | 4 |
| 2.5 Safety precautions when using testers and measuring instruments during a road test | 4 |
| 2.6 Safety precautions when working on the cooling system | 4 |
| 2.7 Safety precautions when working on the exhaust system | 5 |
| 2.8 Safety precautions when working on the SCR system | 5 |
| 2.9 Safety precautions when working on the glow plug system | 7 |
| 3 Repair instructions | 8 |
| 3.1 Identification plates | 8 |
| 3.2 Use of impact wrenches | 8 |
| 3.3 Rules for cleanliness | 9 |
| 3.4 General notes | 9 |
| 3.5 General repair instructions | 11 |
| 3.6 Foreign material in engine | 12 |
| 3.7 Cleaning engine | 12 |
| 3.8 Contact corrosion | 12 |
| 3.9 Routing and attachment of pipes, hoses and wiring | 13 |
| 3.10 Installing radiators and condensers | 13 |
| 3.11 Nuts, bolts | 13 |
| 3.12 Performing adaptations after renewing a component | 14 |
| 10 - Removing and installing engine | 16 |
| 1 Safety information | 16 |
| 2 Removing and installing engine | 17 |
| 3 Assembly mountings | 18 |
| 4 Engine cover panel | 19 |
| 4.1 Removing and installing engine cover panel | 19 |
| 13 - Crankshaft group | 20 |
| 1 Safety information | 20 |
| 2 Cylinder block (pulley end) | 21 |
| 2.1 Assembly overview - cylinder block (pulley end) | 21 |
| 2.2 Assembly overview - sealing flange (pulley end) | 23 |
| 2.3 Removing and installing poly V-belts | 25 |
| 2.4 Removing and installing poly V-belt tensioner | 26 |
| 2.5 Removing and installing vibration damper | 26 |
| 2.6 Removing and installing bracket for ancillaries | 28 |
| 2.7 Removing and installing engine support | 31 |
| 2.8 Renewing crankshaft oil seal (pulley end) | 31 |
| 2.9 Removing and installing sealing flange (pulley end) | 32 |
| 3 Cylinder block (gearbox end) | 36 |
| 3.1 Assembly overview - cylinder block (gearbox end) | 36 |
| 3.2 Removing and installing drive plate | 37 |
| 3.3 Renewing crankshaft oil seal (gearbox end) | 40 |
| 4 Crankshaft | 43 |
| 4.1 Assembly overview - crankshaft | 43 |



| | | |
|-----------|--|------------|
| 4.2 | Crankshaft dimensions | 45 |
| 4.3 | Allocation of main bearing shells | 46 |
| 4.4 | Measuring axial clearance of crankshaft | 49 |
| 4.5 | Measuring radial clearance of crankshaft | 49 |
| 4.6 | Removing and installing sender wheel | 50 |
| 4.7 | Checking sender wheel | 51 |
| 5 | Balance shaft | 53 |
| 5.1 | Assembly overview - balance shaft | 53 |
| 5.2 | Removing and installing balance shaft | 53 |
| 5.3 | Renewing roller bearing | 60 |
| 6 | Pistons and conrods | 62 |
| 6.1 | Assembly overview - pistons and conrods | 62 |
| 6.2 | Removing and installing pistons | 65 |
| 6.3 | Measuring piston projection at TDC | 66 |
| 6.4 | Checking pistons and cylinder bores | 68 |
| 6.5 | Checking radial clearance of conrod bearings | 69 |
| 15 | Cylinder head, valve gear | 70 |
| 1 | Safety information | 70 |
| 2 | Timing chain cover | 71 |
| 2.1 | Assembly overview - timing chain cover | 71 |
| 2.2 | Removing and installing timing chain cover | 75 |
| 3 | Chain drive | 85 |
| 3.1 | Assembly overview - camshaft timing chains | 85 |
| 3.2 | Assembly overview - drive chain for high-pressure pump | 87 |
| 3.3 | Assembly overview - drive chain for oil pump | 87 |
| 3.4 | Assembly overview - intermediate drive | 88 |
| 3.5 | Removing camshaft timing chain from camshafts | 89 |
| 3.6 | Removing and installing camshaft timing chain | 99 |
| 3.7 | Removing and installing drive chain for high-pressure pump | 108 |
| 3.8 | Installing intermediate drive | 110 |
| 4 | Cylinder head | 117 |
| 4.1 | Assembly overview - cylinder head | 117 |
| 4.2 | Assembly overview - cylinder head cover | 119 |
| 4.3 | Removing and installing cylinder head | 122 |
| 4.4 | Removing and installing cylinder head cover | 129 |
| 4.5 | Removing and installing seals for injectors | 134 |
| 4.6 | Checking compression | 135 |
| 5 | Valve gear | 138 |
| 5.1 | Assembly overview - valve gear | 138 |
| 5.2 | Measuring axial clearance of camshaft | 145 |
| 5.3 | Measuring radial clearance of camshaft | 146 |
| 5.4 | Removing and installing camshaft | 147 |
| 5.5 | Removing and installing valve stem oil seals | 160 |
| 6 | Inlet and exhaust valves | 167 |
| 6.1 | Reworking valve seats | 167 |
| 6.2 | Checking valve guides | 167 |
| 6.3 | Checking valves | 168 |
| 6.4 | Valve dimensions | 168 |
| 17 | Lubrication | 169 |
| 1 | Safety information | 169 |
| 2 | Sump/oil pump | 170 |
| 2.1 | Assembly overview - sump/oil pump | 170 |

| | | |
|-----------|---|------------|
| 2.2 | Engine oil | 174 |
| 2.3 | Removing and installing lower part of sump | 174 |
| 2.4 | Removing and installing upper part of sump | 176 |
| 2.5 | Removing and installing oil pump | 179 |
| 2.6 | Removing and installing oil level and oil temperature sender G266 | 181 |
| 3 | Engine oil cooler | 182 |
| 3.1 | Assembly overview - engine oil cooler | 182 |
| 3.2 | Removing and installing engine oil cooler | 183 |
| 3.3 | Removing and installing temperature regulator for engine oil cooler | 184 |
| 4 | Oil filter/oil pressure switch | 187 |
| 4.1 | Assembly overview - oil filter | 187 |
| 4.2 | Removing and installing oil pressure sender G10 | 189 |
| 4.3 | Checking oil pressure | 189 |
| 4.4 | Removing and installing oil filter housing | 189 |
| 4.5 | Removing and installing valve for oil pressure control N428 | 191 |
| 4.6 | Removing and installing oil temperature sender 2 G664 | 192 |
| 19 | Cooling | 193 |
| 1 | Safety information | 193 |
| 2 | Cooling system/coolant | 194 |
| 2.1 | Connection diagram - coolant hoses | 194 |
| 2.2 | Checking cooling system for leaks | 194 |
| 2.3 | Draining and filling cooling system | 197 |
| 3 | Coolant pump/thermostat assembly | 202 |
| 3.1 | Assembly overview - coolant pump | 202 |
| 3.2 | Assembly overview - electric coolant pump | 203 |
| 3.3 | Assembly overview - thermostat | 204 |
| 3.4 | Assembly overview - coolant temperature senders | 205 |
| 3.5 | Removing and installing electric coolant pump | 206 |
| 3.6 | Removing and installing coolant pump | 206 |
| 3.7 | Removing and installing thermostat housing | 208 |
| 3.8 | Removing and installing map-controlled engine cooling system thermostat F265 | 209 |
| 3.9 | Removing and installing coolant temperature sender G62 | 210 |
| 3.10 | Removing and installing temperature sender for engine temperature regulation G694 | 211 |
| 3.11 | Removing and installing coolant temperature sender 2 G802 | 212 |
| 3.12 | Removing and installing coolant valves | 213 |
| 4 | Coolant pipes | 215 |
| 5 | Radiator/radiator fans | 216 |
| 21 | Turbocharging/supercharging | 217 |
| 1 | Safety information | 217 |
| 2 | Turbocharger | 218 |
| 2.1 | Assembly overview - turbocharger | 218 |
| 2.2 | Removing and installing turbocharger | 222 |
| 3 | Charge air system | 227 |
| 3.1 | Assembly overview - charge air system | 227 |
| 3.2 | Assembly overview - hose connections for charge air system | 227 |
| 3.3 | Removing and installing charge air cooler | 228 |
| 3.4 | Removing and installing charge pressure sender G31 | 228 |
| 3.5 | Checking charge air system for leaks | 228 |
| 23 | Mixture preparation - injection | 231 |
| 1 | Safety information | 231 |
| 2 | Injection system | 232 |



| | | |
|-----------|--|------------|
| 2.1 | Overview - fuel system | 232 |
| 2.2 | Overview of fitting locations - injection system | 232 |
| 2.3 | Filling and bleeding fuel system | 232 |
| 2.4 | Checking fuel system for leaks | 233 |
| 3 | Vacuum system | 234 |
| 3.1 | Connection diagram - vacuum system | 234 |
| 3.2 | Checking vacuum system | 234 |
| 4 | Air filter | 235 |
| 5 | Intake manifold | 236 |
| 5.1 | Assembly overview - intake manifold | 236 |
| 5.2 | Removing and installing upper part of intake manifold | 239 |
| 5.3 | Removing and installing lower part of intake manifold | 242 |
| 5.4 | Removing and installing intake manifold flap motor V157 | 243 |
| 5.5 | Removing and installing throttle valve module J338 | 245 |
| 6 | Injectors/high-pressure reservoir (rail) | 246 |
| 6.1 | Assembly overview - injectors | 246 |
| 6.2 | Checking injectors | 250 |
| 6.3 | Performing adaptation of correction values for injectors | 251 |
| 6.4 | Checking return flow rate of injectors with engine running | 251 |
| 6.5 | Checking return flow rate of injectors at starter cranking speed | 255 |
| 6.6 | Checking pressure retention valve in fuel return line | 257 |
| 6.7 | Checking for injectors sticking open | 258 |
| 6.8 | Removing and installing injectors | 261 |
| 6.9 | Removing and installing high-pressure pipes | 267 |
| 6.10 | Removing and installing high-pressure reservoir (rail) | 269 |
| 7 | Senders and sensors | 274 |
| 7.1 | Removing and installing intake air temperature sender G42 | 274 |
| 7.2 | Removing and installing air mass meter G70 | 274 |
| 7.3 | Removing and installing fuel temperature sender G81 | 274 |
| 7.4 | Removing and installing fuel pressure sender G247 | 277 |
| 7.5 | Removing and installing fuel pressure sender for low pressure G410 | 279 |
| 7.6 | Checking fuel pressure regulating valve N276 | 280 |
| 7.7 | Removing and installing fuel pressure regulating valve N276 | 280 |
| 7.8 | Removing and installing pressure differential sender G505 | 285 |
| 8 | High-pressure pump | 286 |
| 8.1 | Assembly overview - high-pressure pump | 286 |
| 8.2 | Removing and installing high-pressure pump | 289 |
| 9 | Lambda probe | 295 |
| 9.1 | Assembly overview - Lambda probe | 295 |
| 9.2 | Removing and installing Lambda probe | 297 |
| 9.3 | Removing and installing NOx senders | 298 |
| 9.4 | Removing and installing particulate sensor G784 | 298 |
| 10 | Engine control unit | 299 |
| 26 | Exhaust system | 300 |
| 1 | Safety information | 300 |
| 2 | Exhaust pipes/silencers | 301 |
| 2.1 | Assembly overview - silencers | 301 |
| 2.2 | Removing and installing front exhaust pipe | 301 |
| 2.3 | Separating exhaust pipes/silencers | 301 |
| 2.4 | Removing and installing silencers | 301 |
| 2.5 | Stress-free alignment of exhaust system | 301 |
| 2.6 | Checking exhaust system for leaks | 301 |
| 3 | Emission control system | 302 |

| | | |
|-----------|--|------------|
| 4 | SCR (selective catalytic reduction) system | 303 |
| 4.1 | Assembly overview - reducing agent tank | 303 |
| 4.2 | Assembly overview - reducing agent supply line | 303 |
| 4.3 | Draining reducing agent tank | 305 |
| 4.4 | Removing and installing reducing agent tank | 305 |
| 4.5 | Removing and installing injector for reducing agent N474 | 305 |
| 4.6 | Removing and installing control unit for reducing agent metering system J880 | 307 |
| 5 | Exhaust gas temperature regulation | 308 |
| 5.1 | Assembly overview - exhaust gas temperature regulation | 308 |
| 5.2 | Removing and installing exhaust gas temperature sender 1 G235 | 310 |
| 5.3 | Removing and installing exhaust gas temperature sender 2 G448 | 311 |
| 5.4 | Removing and installing exhaust gas temperature sender 3 G495 | 312 |
| 5.5 | Removing and installing exhaust gas temperature sender 4 G648 | 314 |
| 5.6 | Removing and installing exhaust gas temperature sender 5 G815 | 316 |
| 5.7 | Removing and installing catalytic converter temperature sensor 1 G20 | 316 |
| 6 | Exhaust gas recirculation | 318 |
| 6.1 | Assembly overview - exhaust gas recirculation system | 318 |
| 6.2 | Removing and installing exhaust gas recirculation cooler | 324 |
| 6.3 | Removing and installing exhaust gas recirculation temperature sensor G98 | 329 |
| 6.4 | Installing repair kit for exhaust gas recirculation cooler | 330 |
| 7 | Exhaust manifold | 333 |
| 7.1 | Assembly overview - exhaust manifold | 333 |
| 7.2 | Removing and installing exhaust manifold | 334 |
| 28 | Glow plug system | 335 |
| 1 | Safety information | 335 |
| 2 | Glow plug system | 336 |
| 2.1 | Assembly overview - glow plug system | 336 |
| 2.2 | Removing and installing glow plug | 337 |
| 2.3 | Removing and installing Hall sender G40 | 340 |
| 2.4 | Removing and installing engine speed sender G28 | 340 |