

## Contents

<b>00 - Technical data</b>	<b>1</b>
<b>1 General notes</b>	<b>1</b>
1.1 Running gear	1
1.2 Steering	2
1.3 Types of tyre	2
1.4 General notes on drive shaft	2
<b>2 Safety information</b>	<b>3</b>
2.1 Safety precautions when working on vehicles with start/stop system	3
2.2 Safety precautions when working on vehicles with active suspension	3
2.3 Safety precautions when using testers and measuring instruments during a road test	3
<b>3 Repair instructions</b>	<b>5</b>
3.1 Safety precautions when working on the subframe	5
3.2 Identification plates	5
3.3 Use of impact wrenches	6
3.4 Routing and attachment of pipes, hoses and wiring	6
3.5 Checking shock absorbers on shock tester	7
3.6 Maximum values "a" in mm	8
3.7 Rules for cleanliness	8
3.8 General notes	8
3.9 General repair instructions	9
3.10 Contact corrosion	9
3.11 Steering rack	10
3.12 Gaskets, seals	10
3.13 Nuts, bolts	10
3.14 Electrical components	10
3.15 Repairing damaged threads in longitudinal member (subframe to body)	11
3.16 Lifting suspension to normal level - vehicles with air suspension	11
3.17 Raising and lowering vehicle when air spring system has/has not been opened	13
<b>4 Disposal</b>	<b>14</b>
4.1 Discharging front suspension strut (air suspension)	14
4.2 Discharging accumulator	14
<b>5 Electrical components</b>	<b>15</b>
5.1 Starting diagnosis	15
<b>40 - Front suspension</b>	<b>19</b>
<b>1 Safety information</b>	<b>19</b>
<b>2 Front axle</b>	<b>20</b>
2.1 Overview - front axle	20
<b>3 Subframe</b>	<b>21</b>
3.1 Assembly overview - subframe	21
3.2 Fixing subframe in position	23
3.3 Lowering subframe	34
3.4 Removing and installing subframe with steering rack	41
3.5 Lowering subframe cross brace	57
3.6 Removing and installing subframe cross brace	61
3.7 Removing and installing subframe shield	66
<b>4 Anti-roll bar</b>	<b>68</b>
4.1 Assembly overview - anti-roll bar	68
4.2 Removing and installing anti-roll bar	73
4.3 Removing and installing coupling rod	79
4.4 Removing and installing wiring harness for anti-roll bar	81
<b>5 Suspension strut, upper suspension links</b>	<b>88</b>



5.1	Assembly overview - suspension strut, upper suspension links	88
5.2	Assembly overview - strut brace	90
5.3	Removing and installing suspension strut	91
5.4	Removing and installing upper suspension links	93
5.5	Renewing bush for upper suspension link	95
5.6	Charging suspension strut	96
5.7	Removing and installing shock absorber fork	99
5.8	Removing and installing strut brace	100
<b>6</b>	<b>Lower suspension links, swivel joint</b>	<b>102</b>
6.1	Assembly overview - lower suspension links, swivel joint	102
6.2	Removing and installing track control link	104
6.3	Removing and installing guide link	109
6.4	Renewing bush for track control link	111
6.5	Removing and installing swivel joint	116
6.6	Removing and installing bonded rubber bush for guide link	116
<b>7</b>	<b>Wheel bearing</b>	<b>120</b>
7.1	Assembly overview - wheel bearing	120
7.2	Removing and installing wheel bearing housing	121
7.3	Removing and installing wheel bearing unit	124
7.4	Servicing wheel bearing unit	125
<b>8</b>	<b>Drive shaft</b>	<b>129</b>
8.1	Assembly overview - drive shaft	129
8.2	Removing and installing drive shaft	131
8.3	Removing and installing heat shield for drive shaft	132
8.4	Loosening and tightening nut/bolt securing drive shaft	133
8.5	Dismantling and assembling drive shaft	133
8.6	Servicing constant velocity joint	146
8.7	Checking outer constant velocity joint	147
8.8	Tightening hose clip on triple roller joint and outer joint	148
<b>42 - Rear suspension</b>		<b>150</b>
<b>1</b>	<b>Safety information</b>	<b>150</b>
<b>2</b>	<b>Rear axle</b>	<b>151</b>
2.1	Overview - rear axle	151
<b>3</b>	<b>Subframe</b>	<b>152</b>
3.1	Assembly overview - subframe	152
3.2	Fixing subframe in position	155
3.3	Removing and installing subframe	159
3.4	Servicing subframe	162
<b>4</b>	<b>Anti-roll bar</b>	<b>173</b>
4.1	Assembly overview - anti-roll bar	173
4.2	Removing and installing anti-roll bar	177
4.3	Removing and installing coupling rod	180
4.4	Removing and installing wiring harness for anti-roll bar	181
<b>5</b>	<b>Suspension links, track rod</b>	<b>187</b>
5.1	Assembly overview - transverse links	187
5.2	Removing and installing upper transverse links	191
5.3	Removing and installing wind deflector on lower transverse link (rear)	197
5.4	Removing and installing lower transverse links	198
5.5	Removing and installing track rod	201
<b>6</b>	<b>Suspension strut/shock absorber, spring</b>	<b>203</b>
6.1	Assembly overview - suspension strut/shock absorber, spring	203
6.2	Removing and installing shock absorber fork	204
6.3	Removing and installing suspension strut	205

<b>7</b>	<b>Wheel bearing, trailing arm</b> .....	<b>207</b>
7.1	Assembly overview - wheel bearing .....	207
7.2	Removing and installing wheel bearing housing .....	208
7.3	Removing and installing wheel bearing unit .....	210
7.4	Servicing wheel bearing unit .....	211
<b>8</b>	<b>Drive shaft</b> .....	<b>215</b>
8.1	Assembly overview - drive shaft .....	215
8.2	Removing and installing drive shaft .....	218
8.3	Loosening and tightening nut/bolt securing drive shaft .....	220
8.4	Dismantling and assembling drive shaft .....	221
8.5	Checking outer constant velocity joint .....	227
8.6	Checking inner constant velocity joint .....	227
<b>43</b>	<b>- Self-levelling suspension</b> .....	<b>230</b>
<b>1</b>	<b>Safety information</b> .....	<b>230</b>
<b>2</b>	<b>Vehicle level senders</b> .....	<b>231</b>
2.1	Assembly overview - front vehicle level senders .....	231
2.2	Assembly overview - rear vehicle level senders .....	231
2.3	Removing and installing front vehicle level sender G78 / G289 .....	232
2.4	Removing and installing rear vehicle level sender G76 / G77 .....	233
<b>3</b>	<b>Air suspension</b> .....	<b>234</b>
3.1	Overview of fitting locations - electrical components .....	234
3.2	Overview of fitting locations - air suspension .....	236
3.3	Assembly overview - air pipes .....	237
3.4	Assembly overview - air supply unit .....	239
3.5	Setting normal level and permanently disabling control .....	241
3.6	Re-adapting normal level .....	241
3.7	Bleeding and charging air spring system .....	242
3.8	Checking air suspension for leaks .....	242
3.9	Removing and installing running gear control unit J775 .....	244
3.10	Removing and installing adaptive suspension compressor electronics J1135 .....	244
3.11	Servicing air pipe .....	245
3.12	Renewing connection piece .....	247
3.13	Removing and installing air supply unit .....	249
3.14	Removing and installing filter .....	251
3.15	Removing and installing solenoid valve block .....	252
3.16	Removing and installing accumulator .....	252
<b>44</b>	<b>- Wheels, tyres, vehicle geometry</b> .....	<b>254</b>
<b>1</b>	<b>Safety information</b> .....	<b>254</b>
<b>2</b>	<b>Wheels, tyres</b> .....	<b>255</b>
<b>3</b>	<b>Tyre Pressure Monitoring System</b> .....	<b>256</b>
3.1	Assembly overview - tyre pressure sensor .....	256
3.2	Removing and installing Tyre Pressure Monitoring System control unit J502 .....	258
3.3	Changing tyres on vehicles with Tyre Pressure Monitoring System .....	258
3.4	Removing and installing metal valve body .....	258
<b>4</b>	<b>Wheel alignment</b> .....	<b>260</b>
4.1	Notes on wheel alignment .....	260
4.2	Test requirements for wheel alignment .....	260
4.3	Preparations .....	261
4.4	When does wheel alignment have to be checked? .....	263
4.5	Wheel alignment procedure .....	265
4.6	Explanatory notes on production control numbers (PR numbers) .....	266
4.7	Wheel runout compensation .....	266
4.8	Checking maximum steering angle .....	266



4.9	Checking normal level for wheel alignment - vehicles with air suspension	267
4.10	Wheel alignment specifications	268
4.11	Adjusting camber at rear wheels	269
4.12	Adjusting toe setting at rear wheels	270
4.13	Centralising camber at front wheels	270
4.14	Adjusting toe setting at front wheels	271
4.15	Basic setting for steering angle sender G85	272
<b>5</b>	<b>Dynamic steering</b>	<b>273</b>
5.1	Assembly overview - dynamic steering	273
5.2	Removing and installing active steering control unit J792	274
5.3	Basic setting for dynamic steering	274
<b>6</b>	<b>Adaptive cruise control</b>	<b>276</b>
6.1	Adjusting adaptive cruise control	276
<b>7</b>	<b>Front camera for driver assist systems</b>	<b>277</b>
7.1	Calibrating front camera for driver assist systems	277
<b>8</b>	<b>Night vision system</b>	<b>278</b>
8.1	Calibrating night vision system	278
<b>48 - Steering</b>		<b>279</b>
<b>1</b>	<b>Safety information</b>	<b>279</b>
<b>2</b>	<b>Steering wheel</b>	<b>280</b>
2.1	Assembly overview - steering wheel	280
2.2	Removing and installing steering wheel	282
<b>3</b>	<b>Steering column</b>	<b>283</b>
3.1	Assembly overview - steering column	283
3.2	Checking steering column for damage	285
3.3	Handling and transporting steering column	286
3.4	Removing and installing steering column	287
3.5	Removing and installing safety lock for active steering (locking solenoid)	288
3.6	Removing and installing intermediate steering shaft	289
3.7	Removing and installing control unit for electronic steering column lock J764	291
3.8	Removing and installing control unit for electrically adjustable steering column J866	292
<b>4</b>	<b>Steering rack</b>	<b>293</b>
4.1	Assembly overview - steering rack	293
4.2	Handling and transporting steering rack	297
4.3	Removing and installing steering rack	298
4.4	Removing and installing boot	303
4.5	Removing and installing track rod	305
4.6	Removing and installing track rod ball joint	306
<b>5</b>	<b>Rear wheel steering rack</b>	<b>309</b>
5.1	Assembly overview - rear wheel steering	309
5.2	Aligning rear wheel steering rack	310
5.3	Bringing rear wheel steering rack into zero position	311
5.4	Removing and installing rear wheel steering rack	311