

Contents

00 - Technical data	1
50 - Body - front	2
1 Assembly overview - floor panels	2
1.1 Assembly overview - floor panel (left-side)	2
1.2 Assembly overview - floor panels (centre)	4
1.3 Assembly overview - floor panel (right-side)	5
57 - Front doors, door components, central locking	8
1 Routing and attaching lines and wiring	8
2 Contact corrosion	9
3 Bonding surfaces for self-adhesive components	10
4 Safety information	11
5 Front door	12
5.1 Assembly overview - door	12
5.2 Removing and installing door	13
5.3 Removing and installing jettison bolts	18
5.4 Removing and installing jettison bolt igniter	18
5.5 Removing and installing hinge	18
5.6 Removing and installing gas strut for door	18
5.7 Adjusting door	21
5.8 Door seals	25
6 Door components	35
6.1 Assembly overview - window frame	36
6.2 Assembly overview - front door window regulator	37
6.3 Assembly overview - window regulator, limit switch/gas strut	39
6.4 Assembly overview - emergency operation (front)	40
6.5 Assembly overview - exterior door handle and door lock	41
6.6 Assembly overview - exterior door handle	43
6.7 Assembly overview - door lock, operating cable and striker	43
6.8 Removing and installing window frame, opening door window	44
6.9 Removing and installing window frame, fixed door window	49
6.10 Removing and installing door window, opening door window	51
6.11 Removing and installing door window, fixed door window	52
6.12 Removing and installing window regulator	55
6.13 Shimming window regulator	60
6.14 Adjusting limit stop of window regulator	61
6.15 Removing and installing door window limit switches (top/bottom)	63
6.16 Removing and installing gas strut for window regulator	66
6.17 Front window regulator emergency operation	67
6.18 Checking emergency operation control unit	67
6.19 Removing and installing emergency operation control unit	68
6.20 Removing and installing bracket for emergency operation control unit	68
6.21 Checking functional capability of emergency operation system and auxiliary battery, including change cycle	69
6.22 Removing and installing auxiliary battery	71
6.23 Removing and installing switch for emergency operation	71
6.24 Removing and installing door subframe	72
6.25 Removing and installing trim panel	74
6.26 Removing and installing outer door panel	74
6.27 Removing and installing slot reinforcement and exterior door handle reinforcement	77
6.28 Removing and installing lock cylinder	78
6.29 Removing and installing exterior door handle	81

6.30	Renewing trim strip for exterior door handle	83
6.31	Removing and installing trim for exterior door handle	84
6.32	Removing and installing contact sensor for front exterior door handle G605/G606	84
6.33	Removing and installing door lock	85
6.34	Removing and installing operating cable for door opener	87
6.35	Removing and installing operating cable for door lock	88
6.36	Removing and installing mounting bracket	90
6.37	Removing and installing striker	92
7	Repairing central locking system	93
58	Rear doors, door components	96
1	Routing and attaching lines and wiring	96
2	Contact corrosion	97
3	Bonding surfaces for self-adhesive components	98
4	Safety information	99
5	Rear door	100
5.1	Assembly overview - door	100
5.2	Removing and installing door	101
5.3	Removing and installing jettison bolts	106
5.4	Removing and installing jettison bolt igniter	106
5.5	Removing and installing hinge	106
5.6	Removing and installing gas strut for door	106
5.7	Adjusting rear door	108
5.8	Door seals	112
6	Door components	124
6.1	Assembly overview - window frame	125
6.2	Assembly overview - rear door window regulator	127
6.3	Assembly overview - window regulator, limit switch/gas strut	129
6.4	Assembly overview - emergency operation (rear)	129
6.5	Assembly overview - exterior door handle and door lock	130
6.6	Assembly overview - striker, door lock and operating cable for door opener	130
6.7	Removing and installing window frame, opening door window	131
6.8	Removing and installing window frame, fixed door window	136
6.9	Removing and installing door window, opening door window	139
6.10	Removing and installing door window, fixed door window	140
6.11	Removing and installing window regulator	143
6.12	Shimming window regulator	148
6.13	Adjusting limit stop of window regulator	149
6.14	Removing and installing door window limit switches (top/bottom)	149
6.15	Removing and installing gas strut for window regulator	149
6.16	Rear window regulator emergency operation	150
6.17	Checking emergency operation control unit	150
6.18	Removing and installing emergency operation control unit	150
6.19	Checking functional capability of auxiliary battery, including change cycle	151
6.20	Removing and installing auxiliary battery	151
6.21	Removing and installing switch for emergency operation	152
6.22	Removing and installing door subframe	152
6.23	Removing and installing power latching motor	154
6.24	Removing and installing trim panel	155
6.25	Removing and installing outer door panel	156
6.26	Removing and installing slot reinforcement and exterior door handle reinforcement	159
6.27	Removing and installing housing	160
6.28	Removing and installing exterior door handle	162
6.29	Renewing trim strip for exterior door handle	164
6.30	Removing and installing trim for exterior door handle	164

6.31	Removing and installing contact sensor for rear exterior door handle G417/G418	164
6.32	Removing and installing door lock	165
6.33	Removing and installing operating cable for door opener	166
6.34	Removing and installing operating cable for door lock	167
6.35	Removing and installing mounting bracket	169
6.36	Removing and installing striker	171
64	- Glazing	173
1	Preparing bonding process	173
1.1	Preparing body	173
1.2	Preparing windows	173
2	Flush-bonded windows	176
2.1	Removing and installing flush-bonded windows	176
2.2	Materials	179
2.3	Repairing windscreen using windscreen repair kit VAS 6092 and resin, Talon VAS 1993/2	180
2.4	Minimum drying times	181
2.5	Re-sealing windows	181
3	Windscreen	182
3.1	Assembly overview - windscreen	182
3.2	Removing windscreen	186
3.3	Installing windscreen	191
3.4	Renewing sealing strip	202
3.5	Removing and installing rain and light sensor G397	204
4	Rear window	210
4.1	Assembly overview - rear window	210
4.2	Removing rear window	212
4.3	Installing rear window	217
70	- Trim, insulation	227
1	Front door trim	227
1.1	Assembly overview - front door trim	227
1.2	Removing and installing front door trim	228
1.3	Removing and installing trim panel	233
2	Rear door trim	235
2.1	Assembly overview - rear door trim	235
2.2	Assembly overview - sun blind for door window	235
2.3	Removing and installing rear door trim	236
2.4	Removing and installing sun blind for door window	241
2.5	Removing and installing rear side roller blind motor V332/V333	243
3	Roof trim	246
3.1	Assembly overview - roof end trim	246
3.2	Assembly overview - moulded headliner	246
3.3	Removing and installing roof end trim	247
3.4	Removing and installing moulded headliner	248
4	Trim panels	252
4.1	Overview - trim panels	252
4.2	Assembly overview - sealing strip (rear door)	253
4.3	Assembly overview - sealing strip (front door)	254
4.4	Assembly overview - upper A-pillar trim	255
4.5	Assembly overview - sill panel moulding (front)	256
4.6	Assembly overview - sill panel moulding (rear)	257
4.7	Assembly overview - B-pillar trim	258
4.8	Assembly overview - C-pillar trim	260
4.9	Assembly overview - D-pillar trim	260
4.10	Removing and installing grab handle	261



4.11	Removing and installing upper A-pillar trim	262
4.12	Removing and installing front sill panel moulding	263
4.13	Removing and installing rear sill panel moulding	265
4.14	Removing and installing upper B-pillar trim	266
4.15	Removing and installing lower B-pillar trim	268
4.16	Removing and installing C-pillar trim	270
4.17	Removing and installing D-pillar trim	270
4.18	Removing and installing foot rest	272