

Contents

00 - Technical data	1
1 Identification	1
1.1 Engine number/engine data	1
2 Safety precautions	2
2.1 Safety precautions when working on the fuel supply system	2
2.2 Safety precautions when working on vehicles with start/stop system	2
2.3 Safety precautions when using testers and measuring instruments during a road test	2
2.4 Safety precautions when working on the subframe	3
2.5 Safety precautions when working on the cooling system	3
2.6 Safety precautions when working on the ignition system	3
3 Repair instructions	5
3.1 Rules for cleanliness	5
3.2 Foreign particles in engine	5
3.3 Contact corrosion	5
3.4 Routing and attachment of pipes, hoses and wiring	6
3.5 Installing radiators and condensers	6
10 - Removing and installing engine	7
1 Removing and installing engine	7
1.1 Removing engine	7
1.2 Separating engine and gearbox	28
1.3 Securing engine to engine and gearbox support	36
1.4 Installing engine	42
2 Assembly mountings	50
2.1 Exploded view - assembly mountings	50
2.2 Supporting engine in installation position	53
2.3 Removing and installing engine mountings	56
2.4 Removing and installing gearbox mounting	60
3 Engine cover panel	62
3.1 Removing and installing engine cover panel	62
13 - Crankshaft group	63
1 Cylinder block (pulley end)	63
1.1 Exploded view - poly V-belt drive	63
1.2 Removing and installing poly V-belts	67
1.3 Removing and installing poly V-belt tensioner	72
1.4 Removing and installing vibration damper	74
1.5 Removing and installing sealing flange (pulley end)	75
2 Cylinder block (gearbox end)	80
2.1 Exploded view - cylinder block (gearbox end)	80
2.2 Removing and installing drive plate	80
2.3 Removing and installing sender wheel	82
2.4 Checking sender wheel	82
2.5 Renewing crankshaft oil seal (gearbox end)	83
3 Crankshaft	86
3.1 Exploded view - crankshaft	86
3.2 Crankshaft dimensions	90
3.3 Allocation of main bearing shells	90
3.4 Measuring axial clearance of crankshaft	92
3.5 Measuring radial clearance of crankshaft	93
4 Balance shaft	94
4.1 Exploded view - balance shaft	94



4.2	Removing and installing balance shaft	94
5	Pistons and conrods	97
5.1	Exploded view - pistons and conrods	97
5.2	Removing and installing pistons	100
5.3	Checking pistons and cylinder bores	101
5.4	Checking radial clearance of conrod bearings	103
15	Cylinder head, valve gear	105
1	Timing chain cover	105
1.1	Exploded view - timing chain cover	105
1.2	Removing and installing timing chain cover	110
2	Chain drive	125
2.1	Exploded view - camshaft timing chains	125
2.2	Exploded view - drive chain for valve gear	129
2.3	Exploded view - drive chain for balance shaft and oil pump	131
2.4	Removing camshaft timing chain from camshafts	132
2.5	Removing and installing camshaft timing chain	149
2.6	Removing and installing drive chain for valve gear	153
2.7	Removing and installing drive chain for balance shaft and oil pump	155
3	Cylinder head	159
3.1	Exploded view - cylinder head	159
3.2	Removing and installing cylinder head	163
3.3	Removing and installing cylinder head cover	174
3.4	Checking compression	176
4	Valve gear	179
4.1	Exploded view - valve gear	179
4.2	Measuring axial clearance of camshaft	182
4.3	Measuring radial clearance of camshaft	183
4.4	Removing and installing camshaft	184
4.5	Checking hydraulic compensation elements	192
4.6	Removing and installing valve stem oil seals	194
5	Inlet and exhaust valves	204
5.1	Checking valve guides	204
5.2	Checking valves	205
5.3	Valve dimensions	205
17	Lubrication	207
1	Sump/oil pump	207
1.1	Exploded view - sump/oil pump	207
1.2	Engine oil	211
1.3	Removing and installing sump (bottom section)	211
1.4	Removing and installing sump (top section)	215
1.5	Removing and installing oil pump	219
1.6	Removing and installing oil level and oil temperature sender G266	220
2	Engine oil cooler	221
2.1	Removing and installing engine oil cooler	221
3	Crankcase breather	223
3.1	Exploded view - crankcase breather system	223
3.2	Removing and installing oil separator	225
3.3	Removing and installing pressure control valve	226
3.4	Removing and installing oil drain valve	229
3.5	Removing and installing crankcase breather hoses	230
3.6	Removing and installing crankcase breather shut-off valve N548	230
4	Oil filter/oil pressure switches	233

4.1	Exploded view - oil filter housing/oil pressure switches	233
4.2	Removing and installing oil pressure switch F22	236
4.3	Removing and installing oil pressure switch for reduced oil pressure F378	237
4.4	Checking oil pressure	238
4.5	Removing and installing oil filter housing	238
4.6	Removing and installing valve for oil pressure control N428	241
19	Cooling	245
1	Cooling system/coolant	245
1.1	Connection diagram - coolant hoses	245
1.2	Checking cooling system for leaks	249
1.3	Draining and filling cooling system	252
2	Coolant pump/thermostat assembly	265
2.1	Exploded view - coolant pump/thermostat	265
2.2	Removing and installing electric coolant pump	267
2.3	Removing and installing coolant pump	269
2.4	Removing and installing thermostat	270
2.5	Removing and installing coolant temperature sender G62	271
2.6	Removing and installing temperature sender for engine temperature regulation G694	272
3	Coolant pipes	274
3.1	Exploded view - coolant pipes	274
3.2	Removing and installing coolant pipes	277
4	Radiators/radiator fans	294
4.1	Exploded view - radiators/radiator fans	294
4.2	Exploded view - auxiliary radiator	297
4.3	Removing and installing radiator	298
4.4	Removing and installing water radiator for charge air cooling circuit	306
4.5	Removing and installing radiator cowl	313
4.6	Removing and installing radiator fans	315
21	Turbocharging/supercharging	317
1	Supercharger	317
1.1	Exploded view - supercharger	317
1.2	Exploded view - drive unit	319
1.3	Removing and installing supercharger	320
1.4	Checking supercharger for leaks	326
1.5	Removing and installing drive unit and damper spring	329
1.6	Securing supercharger to engine and gearbox support	332
2	Charge air system	336
2.1	Exploded view - charge air system	336
2.2	Removing and installing charge air cooler	337
2.3	Removing and installing charge pressure sender G31/G447	342
24	Mixture preparation - injection	344
1	Injection system	344
1.1	Overview of fitting locations - injection system	344
1.2	Filling and bleeding fuel system	359
1.3	Checking fuel system for leaks	360
2	Vacuum system	361
2.1	Connection diagram - vacuum system	361
2.2	Checking vacuum system	362
3	Air cleaner	364
3.1	Exploded view - air cleaner housing	364
3.2	Removing and installing air cleaner housing	365
4	Intake manifold	367



4.1	Exploded view - intake manifold (bottom section) with fuel rail	367
4.2	Removing and installing vacuum unit for actuating intake manifold flaps	371
4.3	Removing and installing intake manifold (bottom section) with fuel rail	377
4.4	Removing and installing throttle valve module J338	381
4.5	Removing and installing regulating flap control unit J808	383
4.6	Cleaning throttle valve module	383
5	Injectors	385
5.1	Removing and installing injectors	385
5.2	Cleaning injectors	390
6	Senders and sensors	393
6.1	Removing and installing intake air temperature sender G42/intake manifold pressure sender G71	393
7	High-pressure pump	395
7.1	Exploded view - high-pressure pump	395
7.2	Removing and installing high-pressure pump	397
7.3	Removing and installing high-pressure pipe	400
8	Lambda probe	403
8.1	Exploded view - Lambda probe	403
8.2	Removing and installing Lambda probe	404
9	Engine control unit	408
9.1	Wiring and component check	408
9.2	Removing and installing engine control unit J623	410
26 - Exhaust system		412
1	Exhaust pipes/silencers	412
1.1	Exploded view - silencers	412
1.2	Separating exhaust pipes/silencers	417
1.3	Removing and installing front silencers	419
1.4	Stress-free alignment of exhaust system	420
1.5	Checking exhaust system for leaks	422
2	Emission control system	423
2.1	Removing and installing catalytic converter	423
2.2	Removing and installing exhaust flap 1 valve N321	428
3	Secondary air system	429
3.1	Exploded view - secondary air system	429
3.2	Removing and installing secondary air pump motor V101	431
3.3	Checking combination valve	432
3.4	Removing and installing combination valve	434
3.5	Removing and installing sender 1 for secondary air pressure G609	438
4	Exhaust manifolds	440
4.1	Exploded view - exhaust manifold	440
4.2	Removing and installing exhaust manifolds	442
28 - Ignition system		449
1	Ignition system	449
1.1	Exploded view - ignition system	449
1.2	Test data - spark plugs	451
1.3	Removing and installing ignition coils with output stages	451
1.4	Removing and installing knock sensor	453
1.5	Removing and installing Hall senders	455
1.6	Removing and installing engine speed sender G28	456