

Contents

00 - Technical data	1
1 Identification	1
2 Safety precautions	2
3 Repair instructions	3
10 - Removing and installing engine	4
1 Removing and installing engine	4
1.1 Removing engine	4
1.2 Securing engine to engine and gearbox support	19
1.3 Installing engine	19
2 Assembly mountings	26
2.1 Exploded view - assembly mountings	26
2.2 Supporting engine in installation position	28
2.3 Removing and installing engine mountings	29
2.4 Removing and installing gearbox mounting	30
3 Engine cover panel	35
13 - Crankshaft group	36
1 Cylinder block (pulley end)	36
1.1 Exploded view - cylinder block (pulley end)	36
1.2 Removing and installing poly V-belt	36
1.3 Removing and installing tensioner for poly V-belt	36
1.4 Removing and installing vibration damper	36
1.5 Removing and installing bracket for ancillaries	36
2 Cylinder block (gearbox end)	38
3 Crankshaft	39
4 Balance shaft	40
5 Pistons and conrods	41
15 - Cylinder head, valve gear	42
1 Timing chain cover	42
2 Chain drive	43
3 Cylinder head	44
3.1 Exploded view - cylinder head	44
3.2 Removing and installing cylinder head	44
3.3 Checking compression	46
4 Valve gear	47
4.1 Exploded view - valve gear	47
4.2 Removing and installing camshaft	47
4.3 Installing ball for slider	49
4.4 Removing and installing actuators for camshaft adjustment	49
4.5 Removing and installing camshaft control valve 1 N205	49
4.6 Removing and installing valve stem oil seals	49
5 Inlet and exhaust valves	50
17 - Lubrication	51
1 Sump/oil pump	51
1.1 Exploded view - sump/oil pump	51
1.2 Engine oil	51
1.3 Removing and installing sump (bottom section)	51
1.4 Removing and installing oil pump	52



1.5	Removing and installing sump (top section)	52
1.6	Removing and installing oil level and oil temperature sender G266	52
2	Engine oil cooler	53
3	Crankcase breather	54
4	Oil filter/oil pressure switches	55
19	Cooling	56
1	Cooling system/coolant	56
1.1	Connection diagram - coolant hoses	56
1.2	Checking cooling system for leaks	58
1.3	Draining and filling cooling system	58
2	Coolant pump/thermostat assembly	64
2.1	Exploded view - coolant pump/thermostat	64
2.2	Exploded view - electric coolant pump	64
2.3	Exploded view - coolant temperature senders	68
2.4	Removing and installing electric coolant pump	68
2.5	Removing and installing coolant pump	69
2.6	Removing and installing toothed belt for coolant pump	70
2.7	Removing and installing actuator for engine temperature regulation N493	70
2.8	Removing and installing coolant temperature sender G62	70
2.9	Removing and installing radiator outlet coolant temperature sender G83	71
2.10	Removing and installing coolant valves	71
3	Coolant pipes	74
3.1	Exploded view - coolant pipes	74
3.2	Removing and installing coolant pipes	75
4	Radiator/radiator fans	80
4.1	Exploded view - radiator/radiator fans	80
4.2	Removing and installing radiator	82
4.3	Removing and installing radiator cowl	87
4.4	Removing and installing radiator fan V7	89
21	Turbocharging/supercharging	90
1	Turbocharger	90
1.1	Exploded view - turbocharger	90
1.2	Removing and installing turbocharger	90
2	Charge air system	92
2.1	Exploded view - charge air system	92
2.2	Exploded view - hose connections for charge air system	93
2.3	Removing and installing charge air cooler	93
2.4	Removing and installing charge pressure sender G31	94
2.5	Checking charge air system for leaks	95
24	Mixture preparation - injection	96
1	Injection system	96
1.1	Overview of fitting locations - injection system	96
2	Air cleaner	105
2.1	Exploded view - air cleaner housing	105
2.2	Removing and installing air cleaner housing	105
3	Intake manifold	107
3.1	Exploded view - intake manifold	107
3.2	Removing and installing intake manifold	107
3.3	Removing and installing throttle valve module J338	109
3.4	Cleaning throttle valve module	110
3.5	Checking intake manifold change-over function	110

4	Injectors	111
4.1	Exploded view - fuel rail with injectors	111
4.2	Removing and installing fuel rail	111
4.3	Removing and installing injectors	111
4.4	Cleaning injectors	111
5	Senders and sensors	112
5.1	Removing and installing intake air temperature sender G42 / intake manifold pressure sender G71	112
5.2	Removing and installing fuel pressure sender G247	112
5.3	Checking fuel pressure sender G247	112
5.4	Removing and installing fuel pressure sender for low pressure G410	113
6	High-pressure pump	114
7	Lambda probe	115
8	Engine control unit	116
8.1	Removing and installing engine control unit J623	116
26	- Exhaust system	117
1	Exhaust pipes/silencers	117
1.1	Exploded view - silencers	117
1.2	Separating exhaust pipes/silencers	119
1.3	Removing and installing front silencer	120
1.4	Removing and installing silencers	121
1.5	Stress-free alignment of exhaust system	121
1.6	Checking exhaust system for leaks	122
2	Emission control system	123
2.1	Exploded view - emission control system	123
2.2	Removing and installing catalytic converter	123
2.3	Removing and installing exhaust flap control unit J883	124
28	- Ignition system	126
1	Ignition system	126