

## Contents

<b>00 - Technical data</b> .....	<b>1</b>
<b>1 General notes</b> .....	<b>1</b>
1.1 Type plates .....	2
1.2 Notes on odours in vehicles fitted with an air conditioner .....	3
1.3 Seat heating .....	5
1.4 Seat ventilation .....	11
1.5 Heated windscreen .....	15
1.6 Heated rear window .....	18
1.7 Solar panel for sun roof .....	19
1.8 Control components of air conditioner (not located in passenger compartment) .....	24
1.9 Control components of air conditioner (in passenger compartment) .....	29
1.10 General information on control motors .....	35
<b>2 Safety precautions</b> .....	<b>38</b>
2.1 Safety precautions when working on high-voltage vehicles .....	38
2.2 Safety precautions when working on vehicles with start/stop system .....	45
2.3 Safety precautions when using testers and measuring instruments during a road test .....	45
2.4 Safety precautions when working on the cooling system .....	46
2.5 Safety precautions when handling refrigerants .....	46
<b>3 Repair notes</b> .....	<b>49</b>
3.1 Rules for cleanliness .....	49
3.2 General notes .....	49
3.3 General repair instructions .....	50
3.4 Contact corrosion .....	51
3.5 Pipe/wire routing and attachment .....	51
3.6 Fitting radiator and condensers .....	51
3.7 Checking heating output .....	52
3.8 Checking cooling output .....	73
3.9 Working on refrigerant circuit .....	112
3.10 Discharging refrigerant circuit .....	112
3.11 Notes on general repairs .....	114
3.12 Paint repairs on vehicles with air conditioning system .....	120
3.13 Refrigerant circuit seals .....	120
<b>4 Technical data</b> .....	<b>121</b>
4.1 Refrigerant capacities .....	121
4.2 Approved refrigerant oils and refrigerant oil capacities .....	123
4.3 Oil distribution .....	129
<b>80 - Heating</b> .....	<b>131</b>
<b>1 Exploded view of fitting locations - heater</b> .....	<b>131</b>
<b>87 - Air conditioning system</b> .....	<b>132</b>
<b>1 Exploded view of fitting locations - air conditioner</b> .....	<b>132</b>
1.1 Exploded view of fitting locations - components not located in passenger compartment .....	132
1.2 Exploded view of fitting locations - components in passenger compartment at front .....	143
1.3 Overview of fitting locations - components in rear passenger compartment .....	152
<b>2 Refrigerant circuit</b> .....	<b>160</b>
2.1 System overview - refrigerant circuit .....	160
2.2 Exploded view - condenser .....	171
2.3 Overview of fitting locations - refrigerant lines .....	175
2.4 Exploded view - refrigerant lines .....	177
2.5 Removing/installing and replacing air conditioner compressor regulating valve N280 .....	186
2.6 Removing and installing refrigerant pressure/temperature sender G395 .....	191

2.7	Disconnecting and connecting refrigerant lines	196
2.8	Removing and installing refrigerant line with internal heat exchanger	226
2.9	Removing and installing expansion valve	228
2.10	Removing and installing condenser	250
2.11	Removing and installing desiccant bag/dryer cartridge	256
2.12	Differences in service connections depending on refrigerant (R134a or R1234yf)	258
2.13	Removing and installing purge valve and filling valve at high-pressure and low-pressure side	261
2.14	Starting up air conditioner after charging refrigerant circuit	263
<b>3</b>	<b>Air conditioner compressor</b>	<b>269</b>
3.1	Exploded view - air conditioner compressor drive unit	269
3.2	Exploded view - pulley	277
3.3	Detaching and attaching air conditioner compressor at bracket	281
3.4	Detaching and attaching refrigerant lines at air conditioner compressor	302
3.5	Removing and installing air conditioner compressor	314
3.6	Preparations for renewing pulley	345
3.7	Removing and installing pulley	347
3.8	Unfastening and securing drive shaft of air conditioner compressor	350
3.9	Removing and installing air conditioner compressor drive shaft	351
3.10	Removing and installing drive plate with overload protection	352
3.11	Checking and adjusting concentricity of drive plate with overload protection	353
3.12	Removing and installing drive plate at air conditioner compressor	353
3.13	Removing and installing drive plate with roller bearing	354
<b>4</b>	<b>Control motors</b>	<b>357</b>
4.1	Overview of fitting locations - control motors at front	358
4.2	Exploded view - control motors at front	362
4.3	Overview of fitting locations - control motors at rear	365
4.4	Exploded view - control motors at rear	371
4.5	Removing and installing air flow flap control motor V71	373
4.6	Removing and installing defroster flap control motor V107	377
4.7	Removing and installing left footwell flap control motor V108	380
4.8	Removing and installing right footwell flap control motor V109	383
4.9	Removing and installing left centre vent control motor V110	386
4.10	Removing and installing right centre vent control motor V111	389
4.11	Removing and installing air recirculation flap control motor V113	392
4.12	Removing and installing rear temperature flap control motor V137	395
4.13	Removing and installing left temperature flap control motor V158	398
4.14	Removing and installing right temperature flap control motor V159	401
4.15	Removing and installing right B-pillar and footwell shut-off flap control motor V211	405
4.16	Removing and installing left B-pillar and footwell shut-off flap control motor V212	409
4.17	Removing and installing indirect ventilation flap control motor V213	412
4.18	Removing and installing left side vent control motor V299	415
4.19	Removing and installing right side vent control motor V300	418
4.20	Removing and installing rear left temperature flap control motor V313	422
4.21	Removing and installing rear right temperature flap control motor V314	426
4.22	Rear left chest vent control motor V315	430
4.23	Rear right chest vent control motor V316	433
4.24	Removing and installing control motor for left side window defroster flap V409	435
4.25	Removing and installing control motor for right side window defroster flap V410	437
4.26	Removing and installing control motor for left footwell temperature flap V411	439
4.27	Removing and installing control motor for right footwell temperature flap V412	442
4.28	Removing and installing rear air recirculation flap control motor V421	445
4.29	Removing and installing rear air quantity control motor V443	448
4.30	Removing and installing air recirculation flap 1 control motor for hybrid battery V479	451
4.31	Removing and installing air recirculation flap 2 control motor for hybrid battery V480	454
4.32	Removing and installing bracket for control motors	458

<b>5</b>	<b>Front heater and air conditioning unit</b>	<b>468</b>
5.1	Exploded view - heater/air conditioning unit and air intake box add-on components	468
5.2	Exploded view - flaps and partitions in air distribution housing	476
5.3	Exploded overview - air intake box of heater and air conditioning unit	478
5.4	Exploded view - evaporator housing	480
5.5	Removing and installing evaporator	482
5.6	Cleaning evaporator	498
5.7	Checking auxiliary air heater element Z35	507
5.8	Removing and installing auxiliary air heater element Z35	510
5.9	Checking heating output of activation of air conditioner temperature flap	514
5.10	Removing and installing heater and air conditioning unit	520
5.11	Removing and installing air intake box of front air conditioning unit	531
5.12	Removing and installing air-intake channel on air-intake box	536
5.13	Removing and installing dust and pollen filter	537
5.14	Removing and installing fresh air blower V2	540
5.15	Removing and installing heat exchanger	543
5.16	Removing and installing condensation drain	554
5.17	Checking condensation drain	556
<b>6</b>	<b>Rear heater and air conditioning unit</b>	<b>559</b>
6.1	Exploded view - heater/air conditioning unit and air intake box add-on components	559
6.2	Exploded view - flaps and partitions in air distribution housing	563
6.3	Removing and installing evaporator	566
6.4	Removing and installing heater and air conditioning unit	571
6.5	Removing and installing air intake box of heater and air conditioning unit	580
6.6	Removing and installing rear fresh air blower V80	583
6.7	Removing and installing rear fresh air blower control unit J391	588
6.8	Removing and installing heat exchanger	589
6.9	Removing and installing temperature sensor for rear intake air temperature G639	601
6.10	Checking condensation drain hose	602
<b>7</b>	<b>Air duct</b>	<b>605</b>
7.1	Exploded view of air routing and air distribution in passenger compartment	605
7.2	Air intake and air outlet openings	611
7.3	Removing and installing driver side footwell vent	620
7.4	Removing and installing passenger side footwell vent	620
7.5	Removing and installing rear footwell vent	621
7.6	Removing and installing air ducts	622
7.7	Removing and installing passenger compartment forced air extractor	628
7.8	Checking passenger compartment forced air extraction	628
7.9	Removing and installing fresh air intake	630
7.10	Checking plenum chamber water drain	632
7.11	Cleaning plenum chamber water drain	633
<b>8</b>	<b>Coolant circuit</b>	<b>635</b>
8.1	Incorporation of air conditioner into coolant circuit	635
8.2	Removing and installing coolant circulation pump V50	647
8.3	Removing and installing coolant shut-off valve N82	652
8.4	Removing and installing heater coolant shut-off valve N279	656
8.5	Removing and installing bracket for shut-off valves	659
8.6	Bleeding coolant circuit	661
<b>9</b>	<b>Operating and display unit</b>	<b>663</b>
9.1	Block diagram of operating and display unit	663
9.2	Removing and installing operating and display unit	666
<b>10</b>	<b>Further control components</b>	<b>672</b>
10.1	Removing and installing heated windscreen control unit J505	672
10.2	Removing and installing sunlight penetration photosensor G107	673
10.3	Operation of air quality sensor G238	674



10.4	Removing and installing air quality sensor G238	683
10.5	Removing and installing ambient temperature sensor G17	685
10.6	Removing and installing control unit for air ionisation system J897	686
10.7	Removing and installing left vent temperature sender G150	686
10.8	Removing and installing right vent temperature sender G151	687
10.9	Removing and installing left footwell vent temperature sender G261	687
10.10	Removing and installing right footwell vent temperature sender G262	688
10.11	Removing and installing evaporator output temperature sender G263	688
10.12	Removing and installing rear left chest vent temperature sender G635	689
10.13	Removing and installing rear right chest vent temperature sender G636	690
10.14	Removing and installing vent temperature sender for rear left footwell G637	690
10.15	Removing and installing vent temperature sender for rear right footwell G638	691
<b>11</b>	<b>Battery cooling module</b>	<b>693</b>
11.1	Exploded view of fitting locations - components not located in passenger compartment	693
11.2	Overview of fitting locations - components in rear passenger compartment	697
11.3	Exploded view - battery cooling module	699
11.4	Air intake, air outlet and air duct on battery cooling module	703
11.5	Exploded view - air ducts	706
11.6	Removing and installing refrigerant shut-off valve 1 for hybrid battery N516	709
11.7	Removing and installing air ducts	716
11.8	Moving battery cooling module to service position	729
11.9	Removing and installing battery cooling module	732
11.10	Removing and installing battery fan 1 V457	738
11.11	Removing and installing evaporator temperature sensor	741
11.12	Removing and installing condensation drain hose	745
11.13	Checking condensation drain hose	747