

Contents

00 - Technical data	1
1 Engine number	1
2 Engine data	2
3 Safety precautions	3
3.1 Safety precautions when working on the fuel supply system	3
3.2 Safety precautions when using testers and measuring instruments during a road test	4
3.3 Safety precautions when working on the cooling system	4
4 General repair instructions	5
4.1 Rules for cleanliness	5
4.2 Checking for leaks in the fuel system	5
4.3 Foreign particles in engine	6
4.4 Contact corrosion	6
4.5 Routing and attachment of pipes, hoses and wiring	6
4.6 Installing radiators, condensers and charge air coolers	6
4.7 Checking vacuum system	6
10 - Removing and installing engine	8
1 Removing engine	8
2 Separating engine and gearbox	31
3 Securing engine to assembly stand	38
4 Installing engine	40
5 Assembly mountings	46
5.1 Assembly mountings - exploded view	46
5.2 Removing and installing engine mounting (left-side)	47
5.3 Removing and installing engine mounting (right-side)	47
5.4 Removing and installing mounting for torque reaction support	48
13 - Crankshaft group	52
1 Lowering subframe for repair and assembly work	52
2 Servicing work on pulley end	59
2.1 Poly V-belt drive - exploded view	59
2.2 Removing and installing poly V-belt	60
2.3 Removing and installing tensioner for poly V-belt	62
2.4 Removing and installing vibration damper	63
2.5 Oil seal and sealing flange (pulley end) - exploded view	64
2.6 Renewing crankshaft oil seal (pulley end)	65
2.7 Removing and installing sealing flange (front)	68
3 Servicing work on timing chain end	71
3.1 Drive plate - exploded view	71
3.2 Removing and installing drive plate	71
3.3 Renewing crankshaft oil seal (timing chain end)	72
3.4 Renewing oil seal for toothed belt drive sprocket	74
3.5 Vacuum pump - exploded view	86
3.6 Removing and installing vacuum pump	88
4 Removing and installing crankshaft	92
4.1 Crankshaft - exploded view	92
4.2 Allocation of main bearing shells for new crankshafts	94
4.3 Allocation of crankshaft bearing shells for retaining frame without visible colour coding ..	95
4.4 Crankshaft dimensions	95
4.5 Measuring axial clearance	95
4.6 Measuring radial clearance	96



5	Dismantling and assembling pistons and conrods	98
5.1	Pistons and conrods - exploded view	98
5.2	Removing and installing pistons	101
5.3	Piston and cylinder dimensions	102
5.4	Measuring radial clearance of conrods	102
5.5	Allocation of conrod bearing shells	103
5.6	Measuring piston projection at TDC	103
15	Cylinder head, valve gear	106
1	Chain drive	106
1.1	Timing chain covers - exploded view	106
1.2	Removing and installing timing chain covers	108
1.3	Camshaft timing chains - exploded view	116
1.4	Detaching camshaft timing chains from camshafts	118
1.5	Removing and installing camshaft timing chains	129
1.6	Drive chain for valve gear - exploded view	138
1.7	Removing and installing drive chain for valve gear	140
1.8	Chain for auxiliary drives - exploded view	141
1.9	Removing and installing chain for auxiliary drives	142
1.10	Auxiliary drives - exploded view	144
1.11	Renewing oil seal for power steering pump drive	145
1.12	Removing and installing spur gear drive	148
2	Removing and installing cylinder head	152
2.1	Cylinder head - exploded view	152
2.2	Cylinder head cover - exploded view	154
2.3	Removing and installing cylinder head cover	155
2.4	Removing and installing cylinder head	156
2.5	Checking compression	161
3	Servicing valve gear	164
3.1	Valve gear - exploded view	164
3.2	Measuring axial clearance of camshafts	166
3.3	Measuring radial clearance of camshafts	167
3.4	Removing and installing camshafts	167
3.5	Renewing valve stem oil seals with cylinder head installed	173
3.6	Renewing valve stem oil seals with cylinder head removed	176
3.7	Checking hydraulic valve compensation elements	179
3.8	Valve dimensions	180
3.9	Machining valve seats	180
3.10	Checking valve guides	180
3.11	Checking valves	181
17	Lubrication	182
1	Removing and installing parts of lubrication system	182
1.1	Oil pump, sump (bottom section), sump (centre section) - exploded view	182
1.2	Removing and installing oil level and oil temperature sender G266	184
1.3	Removing and installing sump (bottom section)	184
1.4	Removing and installing sump (centre section)	186
1.5	Removing and installing oil pump	195
1.6	Sump (top section) - exploded view	197
1.7	Removing and installing sump (top section)	198
1.8	Oil cooler, pressure control valve, oil filter housing and spray nozzle valve - exploded view	202
1.9	Removing and installing oil cooler	204
1.10	Removing and installing oil filter housing	205
1.11	Removing and installing pressure control valve for crankcase breather system	206

1.12	Removing and installing mounting plate for oil cooler, pressure control valve and oil filter housing	208
1.13	Removing and installing oil pressure switch F1	210
1.14	Removing and installing oil temperature sender G8	210
1.15	Checking oil pressure	211
1.16	Engine oil	212
1.17	Checking engine oil level	212
19	- Cooling	213
1	Removing and installing parts of cooling system	213
1.1	Connection diagram - coolant hoses	213
1.2	Draining and filling cooling system	215
1.3	Coolant pump and thermostat - exploded view	220
1.4	Removing and installing coolant pump	222
1.5	Removing and installing thermostat	225
1.6	Checking thermostat	227
1.7	Removing and installing coolant pipes (front)	227
1.8	Removing and installing coolant pipe (left-side)	232
1.9	Removing and installing coolant pipe (right-side)	237
1.10	Removing and installing coolant pipe (rear)	237
1.11	Removing and installing coolant temperature sender G62	240
1.12	Radiator and radiator fans - exploded view	240
1.13	Removing and installing radiator	242
1.14	Removing and installing radiator cowl	246
1.15	Removing and installing radiator fans	247
1.16	Checking cooling system for leaks	248
21	- Turbocharging/supercharging	250
1	Servicing charge air system with turbocharger	250
1.1	Turbocharger - exploded view	250
1.2	Removing and installing turbocharger (left-side)	252
1.3	Removing and installing turbocharger (right-side)	258
1.4	Charge air cooling - exploded view	266
1.5	Removing and installing charge air cooler (left-side)	268
1.6	Removing and installing charge pressure sender G31	270
1.7	Removing and installing charge air cooler (right-side)	271
26	- Exhaust system	273
1	Removing and installing parts of exhaust system	273
1.1	Exhaust system - exploded view	273
1.2	Emission control - exploded view	277
1.3	Removing and installing exhaust gas temperature sender 1 G235	280
1.4	Removing and installing exhaust gas temperature sender 1 for bank 2 G236	281
1.5	Removing and installing exhaust gas temperature sender 2 G448	282
1.6	Removing and installing exhaust gas temperature sender 2 for bank 2 G449	284
1.7	Removing and installing temperature sender 2 before particulate filter G498	288
1.8	Removing and installing temperature sender before particulate filter G506	291
1.9	Separating Y-pipe and rear silencers	294
1.10	Removing and installing starter catalytic converter (left-side)	295
1.11	Removing and installing starter catalytic converter (right-side)	301
1.12	Removing and installing exhaust pipe (left-side)	306
1.13	Removing and installing exhaust pipe (right-side)	307
1.14	Removing and installing particulate filter/main catalytic converter (left-side)	309
1.15	Removing and installing particulate filter/main catalytic converter (right-side)	310
1.16	Exhaust manifold - exploded view	310
1.17	Removing and installing exhaust manifold (left-side)	312



1.18	Removing and installing exhaust manifold (right-side)	312
1.19	Stress-free alignment of exhaust system	313
1.20	Aligning tailpipes	314
1.21	Checking exhaust system for leaks	314
2	Servicing exhaust gas recirculation system	316
2.1	Exhaust gas recirculation on cylinder bank (left-side) - exploded view	316
2.2	Removing and installing exhaust gas recirculation control motor 2 V339 (left-side)	317
2.3	Exhaust gas recirculation on cylinder bank (right-side) - exploded view	317
2.4	Removing and installing control motor for exhaust gas recirculation V338 (right-side)	319
2.5	Exhaust gas recirculation cooler with change-over flap - exploded view	319
2.6	Removing and installing exhaust gas recirculation cooler with change-over flap	320
2.7	Removing and installing exhaust gas recirculation cooler	323