

Contents

00 - Technical data	1
1 Engine number	1
2 Engine data	2
3 Safety precautions	3
3.1 Safety precautions when working on the fuel supply system	3
3.2 Safety precautions when working on the cooling system	3
3.3 Safety precautions when using testers and measuring instruments during a road test	4
3.4 Safety precautions when working on the exhaust system	4
4 Repair instructions	5
4.1 Rules for cleanliness	5
4.2 Checking fuel system for leaks	5
4.3 Foreign particles in engine	5
4.4 Contact corrosion	6
4.5 Routing and attachment of pipes, hoses and wiring	6
4.6 Installing radiators and condensers	6
10 - Removing and installing engine	7
1 Removing engine	7
2 Separating engine and gearbox	25
3 Securing engine to engine and gearbox support	33
4 Installing engine	35
5 Assembly mountings	42
5.1 Exploded view - assembly mountings	42
5.2 Removing and installing engine mounting (left and right)	43
5.3 Removing and installing mounting for torque reaction support	47
13 - Crankshaft group	52
1 Cylinder block (pulley end)	52
1.1 Exploded view - poly V-belt drive	52
1.2 Removing and installing poly V-belt	53
1.3 Removing and installing tensioner for poly V-belt	54
1.4 Removing and installing vibration damper	55
1.5 Renewing crankshaft oil seal (pulley end)	56
2 Cylinder block (gearbox end)	58
2.1 Exploded view - drive plate	58
2.2 Removing and installing drive plate	58
2.3 Renewing crankshaft oil seal (gearbox end)	59
3 Crankshaft	62
3.1 Exploded view - crankshaft	62
3.2 Allocation of main bearing shells for new crankshafts	65
3.3 Allocation of main bearing shells on used and machined crankshafts	67
3.4 Crankshaft dimensions	67
3.5 Measuring axial clearance	67
3.6 Measuring radial clearance	68
4 Pistons and conrods	70
4.1 Exploded view - pistons and conrods	70
4.2 Removing and installing pistons	72
4.3 Measuring radial clearance of conrods	73
4.4 Checking pistons and cylinder bores	73
15 - Cylinder head, valve gear	75

1	Chain drive	75
1.1	Exploded view - timing chain covers	75
1.2	Removing and installing timing chain covers (left and right)	77
1.3	Removing and installing timing chain cover (bottom)	80
1.4	Camshaft timing chains - exploded view	85
1.5	Removing camshaft timing chains from camshafts	89
1.6	Removing and installing camshaft timing chains	96
1.7	Exploded view - drive chain for valve gear	99
1.8	Removing and installing drive chain for valve gear	101
1.9	Exploded view - drive chain for auxiliary drives	103
1.10	Removing and installing drive chain for auxiliary drives	104
1.11	Exploded view - auxiliary drives	106
1.12	Renewing oil seals for auxiliary drives	107
1.13	Removing and installing spur gear drive	109
2	Cylinder head	114
2.1	Exploded view - cylinder head	114
2.2	Removing and installing cylinder head cover (left-side)	116
2.3	Removing and installing cylinder head cover (right-side)	117
2.4	Removing and installing cylinder head	119
2.5	Checking compression pressure	127
3	Valve gear	131
3.1	Exploded view - valve gear	131
3.2	Measuring axial clearance of camshafts	134
3.3	Removing and installing camshafts	134
3.4	Checking supporting elements with hydraulic clearance compensation	143
3.5	Renewing valve stem oil seals with cylinder head installed	144
3.6	Renewing valve stem oil seals with cylinder head removed	148
3.7	Valve dimensions	152
3.8	Checking valve guides	152
3.9	Checking valves	153
17 - Lubrication		154
1	Oil pump and sump (bottom section)	154
1.1	Exploded view - oil pump and sump (bottom section)	154
1.2	Removing and installing sump (bottom section)	156
1.3	Removing and installing oil pump	158
2	Sump (top section)	161
2.1	Exploded view - sump (top section)	161
2.2	Removing and installing sump (top section)	162
3	Oil retention valve, spray nozzle valve, oil filter housing, oil cooler, oil pressure switch	167
3.1	Exploded view - oil retention valve and spray nozzle valve	167
3.2	Removing and installing oil retention valve and spray nozzle valve	168
3.3	Removing and installing hose for crankcase breather system	170
3.4	Exploded view - oil filter housing	170
3.5	Removing and installing oil filter housing	172
3.6	Removing and installing oil cooler	172
3.7	Removing and installing oil pressure switch F1	174
3.8	Checking oil pressure and oil pressure switch F1	174
3.9	Engine oil	176
3.10	Checking oil level	176
19 - Cooling		178
1	Cooling system	178
1.1	Diagrams of coolant hose connections	178
1.2	Draining and filling cooling system	181

1.3	Checking cooling system for leaks	186
2	Coolant pump, thermostat, coolant pipes	189
2.1	Exploded view - coolant pump and thermostat	189
2.2	Removing and installing coolant pump	191
2.3	Removing and installing map-controlled engine cooling system thermostat F265	193
2.4	Thermostat opening values	193
2.5	Exploded view - coolant pipes	193
2.6	Removing and installing coolant temperature sender G62	196
2.7	Removing and installing coolant pipe (front)	197
2.8	Removing and installing coolant pipe (rear)	198
2.9	Removing and installing coolant pipe (left-side)	203
2.10	Removing and installing coolant pipe (bottom left)	206
2.11	Removing and installing coolant pipe (right-side)	213
3	Radiator and radiator fans	217
3.1	Exploded view - radiator and radiator fans	217
3.2	Removing and installing radiator	218
3.3	Removing and installing radiator cowl	220
3.4	Removing and installing radiator fans	221
26 - Exhaust system	222	
1	Silencers	222
1.1	Exploded view - silencers	222
1.2	Separating front exhaust pipe and front silencer	225
1.3	Separating centre and rear silencers	226
1.4	Renewing tailpipe	227
1.5	Removing and installing front silencer (left-side)	228
1.6	Removing and installing front silencer (right-side)	230
1.7	Stress-free alignment of exhaust system	231
1.8	Aligning tailpipes	232
2	Exhaust manifolds	233
2.1	Exploded view - exhaust manifold	233
2.2	Removing and installing exhaust manifold (left-side) with catalytic converter	235
2.3	Removing and installing exhaust manifold (right-side) with catalytic converter	241
3	Secondary air system - country-specific version 1	248
3.1	Principle and function	248
3.2	Exploded view - secondary air system	248
3.3	Removing and installing secondary air pump	250
3.4	Checking combination valves for secondary air system for correct operation and leakage	250
3.5	Removing and installing combination valve for secondary air system (left-side)	251
3.6	Removing and installing combination valve for secondary air system (right-side)	252
4	Secondary air system - country-specific version 2	255
4.1	Principle and function	255
4.2	Exploded view - secondary air system	255
4.3	Removing and installing secondary air pump	258
4.4	Checking combination valves for secondary air system for correct operation and leakage	258
4.5	Removing and installing combination valve for secondary air system (left-side)	260
4.6	Removing and installing combination valve for secondary air system (right-side)	261
4.7	Removing and installing sender 1 for secondary air pressure G609	262