



## Contents

<b>00 - Technical data</b> .....	<b>1</b>
<b>1 Repair instructions</b> .....	<b>1</b>
1.1 General repair instructions .....	1
1.2 Contact corrosion .....	2
<b>2 Rules for cleanliness when working on the gearbox</b> .....	<b>4</b>
<b>3 Common faults</b> .....	<b>5</b>
<b>37 - Controls, housing</b> .....	<b>6</b>
<b>1 ATF purging procedure</b> .....	<b>6</b>
1.1 Draining ATF (for ATF purging procedure) .....	8
1.2 Filling up with ATF (for ATF purging procedure) .....	9
<b>2 Transporting gearbox</b> .....	<b>13</b>
<b>3 Securing gearbox to engine and gearbox support</b> .....	<b>14</b>
<b>4 Renewing oil seal for selector shaft</b> .....	<b>16</b>
<b>5 Removing and installing ATF breather pipe</b> .....	<b>19</b>
<b>6 ATF leakage in area of gearbox housing, input shaft</b> .....	<b>21</b>
<b>38 - Gears, control</b> .....	<b>22</b>
<b>1 Dismantling and assembling gearbox</b> .....	<b>22</b>
1.1 Gearbox bearings and their designation - overview .....	22
1.2 Removing and installing end cover (gearbox removed) .....	23
1.3 Removing and installing automatic gearbox control unit J217 .....	26
1.4 Cleaning selector shaft .....	30
1.5 Removing and installing hydraulic control unit .....	31
1.6 Renewing oil seal for input shaft .....	37
1.7 Removing and installing input shaft .....	38
1.8 Removing and installing input shaft cover .....	42
1.9 Renewing bearing "A" in input shaft cover .....	48
<b>2 Servicing reverse gear clutch</b> .....	<b>51</b>
2.1 Removing and installing reverse gear clutch .....	52
2.2 Adjusting reverse gear clutch .....	53
<b>3 Servicing input shaft with 7 friction plates</b> .....	<b>63</b>
3.1 Exploded view - input shaft with 7 friction plates .....	63
3.2 Dismantling and assembling input shaft with 7 friction plates .....	64
3.3 Adjusting input shaft with 7 friction plates and determining clearance .....	72
<b>4 Servicing input shaft with 6 friction plates</b> .....	<b>79</b>
4.1 Exploded view - input shaft with 6 friction plates .....	79
4.2 Dismantling and assembling input shaft with 6 friction plates .....	80
4.3 Adjusting input shaft with 6 friction plates and determining clearance .....	88
<b>5 Exploded view - chain and pulley set "I"</b> .....	<b>94</b>
5.1 Removing and installing chain and pulley set "I" .....	96
5.2 Renewing pulley set "I" .....	107
5.3 Removing and installing bearing "C" for pulley set "I" .....	111
5.4 Renewing bearings "D" and "E" for pulley set "I" .....	115
5.5 Removing and installing ATF filter .....	118
5.6 Removing and installing suction-jet pump .....	125
<b>39 - Final drive - differential</b> .....	<b>126</b>
<b>1 Servicing front final drive</b> .....	<b>126</b>
1.1 Renewing oil seal for flange shaft (left-side) .....	126
1.2 Renewing oil seal for flange shaft (right-side) and bearing "J" .....	127



1.3	Renewing oil seal for pinion shaft .....	131
1.4	Removing and installing flange shaft (left-side) .....	135
1.5	Removing and installing cover for front final drive .....	138
1.6	Removing and installing differential .....	141
<b>2</b>	<b>Assessing wear on gearbox components .....</b>	<b>142</b>
2.1	Assessing wear on input shaft .....	142
2.2	Assessing wear on bearings “D”, “E” and “G” .....	145
2.3	Assessing wear on chain, pulley sets “I” and “II”, bearing “C” and suction-jet pump .....	147
2.4	Assessing pinion shaft wear .....	150