

## Contents

<b>87 - Air conditioning system</b>	<b>1</b>
<b>1 Safety information</b>	<b>1</b>
1.1 Safety precautions when working on air conditioners	1
1.2 Safety precautions when handling refrigerants	1
1.3 Safety precautions when working on vehicles with start/stop system	2
1.4 Safety precautions when working on vehicles with high-voltage system	2
1.5 Safety precautions when working in the vicinity of high-voltage components	3
1.6 Safety precautions when using testers and measuring instruments during a road test	3
<b>2 General information on air conditioning systems</b>	<b>5</b>
2.1 Introduction	5
2.2 Other reference material	5
2.3 Principles of air conditioning systems	6
2.4 Refrigerant R134a	9
2.5 Properties of refrigerant R134a	10
2.6 Refrigerant oil	12
2.7 How air conditioning works	13
2.8 General work safety	15
2.9 Product properties	15
2.10 Handling refrigerant	15
2.11 Handling pressure vessels	17
2.12 Basic rules for working on refrigerant circuit	17
2.13 (before using air conditioner after it has been re-charged).	20
<b>3 General information on refrigerant circuit</b>	<b>21</b>
3.1 Components of refrigerant circuit	21
3.2 Layout of components of refrigerant circuit and their influence on high-pressure and low-pressure sides	21
3.3 Design of refrigerant circuit	44
3.4 Refrigerant circuit with electrically driven air conditioner compressor	46
3.5 Connections for quick-release coupling in refrigerant circuit	48
3.6 Switches and senders in refrigerant circuit and related connections	54
3.7 Electrical components not installed in refrigerant circuit	63
3.8 Pressures and temperatures in refrigerant circuit	64
3.9 Tests and measurements performed with pressure gauge	69
3.10 Air conditioner service and recycling units	70
3.11 Repair instructions for refrigerant circuit	71
<b>4 Laws and regulations</b>	<b>73</b>
4.1 Laws and regulations	73
<b>5 Refrigerant circuit</b>	<b>78</b>
5.1 Important repair instructions for air conditioning systems	78
5.2 Converting refrigerant circuits from refrigerant R12 to refrigerant R134a	78
5.3 Working with the air conditioner service station	79
5.4 Blowing out refrigerant circuit with compressed air and nitrogen	95
5.5 Cleaning (flushing) refrigerant circuit with refrigerant R134a	99
5.6 Tracing leaks in refrigerant circuit	174
<b>6 Problems with refrigerant circuit</b>	<b>189</b>
6.1 Possible complaints about refrigerant circuit	189
<b>7 Connecting air conditioner service station</b>	<b>191</b>
7.1 Connecting air conditioner service station - vehicles with a connection on the low-pressure and high-pressure side of the refrigerant circuit	191
7.2 Connecting air conditioner service station - vehicles with no connection on the low-pressure side of the refrigerant circuit	192
<b>8 Checking pressures</b>	<b>196</b>



8.1	Checking pressures in refrigerant circuit with air conditioner service station (with ignition switched off) .....	196
8.2	Checking pressures - vehicles with restrictor and reservoir (with internally regulated air conditioner compressor) .....	203
8.3	Checking pressures - vehicles with expansion valve and receiver (with internally regulated air conditioner compressor) .....	208
8.4	Checking pressures - vehicles with restrictor, reservoir and air conditioner compressor regulating valve N280 (with externally regulated air conditioner compressor) .....	213
8.5	Checking pressures - vehicles with expansion valve, receiver and air conditioner compressor regulating valve N280 (with externally regulated air conditioner compressor) ..	220
8.6	Checking pressures - vehicles with electrically driven air conditioner compressor (vehicles with high-voltage system) .....	232
<b>9</b>	<b>Renewing components of refrigerant circuit</b> .....	<b>274</b>
9.1	Renewing components .....	274
<b>10</b>	<b>Capacities for refrigerant R134a/refrigerant oil and approved refrigerant oils</b> .....	<b>293</b>
10.1	Capacities for refrigerant R134a .....	293
10.2	Approved refrigerant oils and refrigerant oil capacities .....	334
<b>11</b>	<b>Test equipment and tools</b> .....	<b>380</b>
11.1	List of testers, tools and materials .....	380
11.2	Tools and materials available from regional sales centre or importer .....	382
11.3	Commercially available tools and materials .....	386
11.4	Improvised tools .....	389