

## Contents

<b>00 - Technical data</b> .....	<b>1</b>
<b>1 Technical data</b> .....	<b>1</b>
1.1 Engine number .....	1
1.2 Engine features .....	1
<b>2 General repair instructions</b> .....	<b>2</b>
2.1 Rules for cleanliness when working on injection system .....	2
2.2 Checking fuel system for leaks .....	2
<b>3 Contact corrosion</b> .....	<b>3</b>
<b>10 - Removing and installing engine</b> .....	<b>4</b>
<b>1 Removing and installing engine</b> .....	<b>4</b>
1.1 Removing lock carrier .....	5
1.2 Removing engine .....	11
1.3 Separating engine and gearbox .....	22
1.4 Attaching engine to repair stand .....	26
1.5 Installing engine .....	26
<b>13 - Crankshaft group</b> .....	<b>31</b>
<b>1 Dismantling and assembling engine</b> .....	<b>31</b>
1.1 Pulling lock carrier forwards .....	31
1.2 Exploded view of poly V-belt drive for hydraulic pump, alternator and air conditioner compressor .....	34
1.3 Removing and installing poly V-belt .....	36
1.4 Checking alignment of hydraulic pump and air conditioner compressor pulleys .....	37
1.5 Removing and installing vibration damper .....	39
1.6 Exploded view of toothed belt guards .....	39
1.7 Exploded view of toothed belt drive for camshafts .....	41
1.8 Turning engine to TDC - engine in position .....	43
1.9 Turning engine to TDC - engine removed .....	48
1.10 Removing and installing toothed belt .....	51
1.11 Detaching toothed belt from camshaft sprockets .....	57
<b>2 Servicing work on pulley end</b> .....	<b>63</b>
2.1 Exploded view of sealing flanges and drive plate .....	63
2.2 Replacing crankshaft oil seal on pulley end .....	64
2.3 Removing and installing front sealing flange .....	66
2.4 Removing and installing rear sealing flange .....	69
2.5 Removing and installing drive plate .....	70
<b>3 Removing and installing crankshaft</b> .....	<b>72</b>
3.1 Exploded view of crankshaft .....	72
3.2 Crankshaft dimensions .....	73
3.3 Measuring crankshaft axial clearance .....	74
3.4 Measuring crankshaft radial clearance .....	74
<b>4 Dismantling and assembling pistons and conrods</b> .....	<b>76</b>
4.1 Exploded view of pistons and conrods .....	76
4.2 Checking piston projection at TDC .....	79
4.3 Piston and cylinder dimensions .....	80
4.4 Checking radial clearance of conrods .....	80
<b>15 - Cylinder head, valve gear</b> .....	<b>82</b>
<b>1 Removing and installing cylinder head</b> .....	<b>82</b>
1.1 Exploded view of cylinder head cover .....	82
1.2 Removing and installing left cylinder head cover .....	84



1.3	Removing and installing right cylinder head cover	90
1.4	Exploded view of cylinder head	98
1.5	Removing and installing vacuum pump	99
1.6	Removing left cylinder head	103
1.7	Removing right cylinder head	108
1.8	Installing cylinder head	113
1.9	Exploded view of intake manifold	116
1.10	Removing and installing rear air pipe	118
1.11	Checking compression	122
<b>2</b>	<b>Servicing valve gear</b>	<b>127</b>
2.1	Exploded view of valve gear	127
2.2	Checking axial clearance of camshafts	129
2.3	Replacing oil seals for camshafts	130
2.4	Removing and installing camshafts	131
2.5	Replacing valve stem seals	134
2.6	Checking hydraulic valve lifters	138
2.7	Valve dimensions	139
2.8	Checking valve guides	139
2.9	Checking valves	140
<b>17</b>	<b>Lubrication</b>	<b>141</b>
<b>1</b>	<b>Removing and installing lubrication system components</b>	<b>141</b>
1.1	Exploded view of oil pump, bottom part of sump	141
1.2	Removing and installing bottom part of sump	142
1.3	Removing and installing chain drive for oil pump	145
1.4	Removing and installing oil pump	146
1.5	Exploded view of top part of sump	146
1.6	Removing and installing top part of sump	148
1.7	Exploded view of oil filter bracket with oil cooler	150
1.8	Removing and installing oil filter bracket with oil cooler	152
1.9	Exploded view of oil retention valves and spray nozzle valve	158
1.10	Replacing oil retention valves and spray nozzle valve	159
1.11	Checking oil pressure and oil pressure switch	160
1.12	Engine oil	161
1.13	Checking oil level	161
1.14	Exploded view of crankcase breather components	162
1.15	Checking pressure control valve for crankcase breather	163
<b>19</b>	<b>Cooling</b>	<b>164</b>
<b>1</b>	<b>Removing and installing cooling system components</b>	<b>164</b>
1.1	Exploded view of mechanical coolant pump and thermostat	164
1.2	Draining and replenishing coolant	166
1.3	Removing and installing mechanical coolant pump	173
1.4	Removing, installing and checking thermostat	174
1.5	Exploded view of coolant pipes	175
1.6	Removing and installing front coolant pipe	176
1.7	Removing and installing left coolant pipe	178
1.8	Removing and installing right coolant pipe	179
1.9	Removing and installing rear coolant pipe	180
1.10	Removing and installing radiator	182
1.11	Checking cooling system for leaks	186
1.12	Exploded view of hydraulic fan	186
1.13	Removing and installing hydraulic fan	187
1.14	Checking radiator fan valve N313	189
1.15	Removing and installing hydraulic pump for power steering and hydraulic fan	192
1.16	Checking electric radiator fan V7 and actuation	196

1.17	Removing and installing electric radiator fan V7	200
1.18	Checking relay for fuel cooling pump V166	200
1.19	Removing and installing fuel cooler	205
1.20	Checking charge air cooling pump V188	207
1.21	Removing and installing charge air cooler	212
<b>21</b>	<b>- Turbocharging/supercharging</b>	<b>215</b>
<b>1</b>	<b>Checking charge air system with turbocharger</b>	<b>215</b>
1.1	Notes on safety	215
1.2	Test requirements for checking turbocharging	215
1.3	Effects of leakage on inlet and exhaust end	216
1.4	Checking turbocharger and charge pressure control	216
1.5	Connection diagram for charge pressure control	224
1.6	Exploded view of charge pressure control solenoid valves N75 and N274	226
1.7	Checking charge pressure control solenoid valves N75 and N274	227
1.8	Checking charge pressure of turbochargers	231
1.9	Checking intake manifold pressure sender G71	233
<b>2</b>	<b>Servicing charge air system with turbocharger</b>	<b>237</b>
2.1	Rules for cleanliness	237
2.2	Exploded view of turbocharger	237
2.3	Removing and installing left turbocharger	239
2.4	Removing and installing right turbocharger	243
<b>26</b>	<b>- Exhaust system</b>	<b>246</b>
<b>1</b>	<b>Removing and installing exhaust system components</b>	<b>246</b>
1.1	Exploded view of exhaust system	246
1.2	Separating centre and rear silencer	251
1.3	Removing and installing left front exhaust pipe with oxidation catalytic converter	252
1.4	Removing and installing right front exhaust pipe with oxidation catalytic converter	259
1.5	Exploded view of exhaust manifold	265
1.6	Removing and installing left exhaust manifold	266
1.7	Removing and installing right exhaust manifold	267
1.8	Stress-free alignment of exhaust system	268
1.9	Checking exhaust system for leaks	269
<b>2</b>	<b>Exhaust gas recirculation system</b>	<b>270</b>
2.1	Connection diagram for exhaust gas recirculation	270
2.2	Checking exhaust gas recirculation	270
2.3	Checking exhaust gas recirculation valves N18 and N213	272
2.4	Checking mechanical exhaust gas recirculation valve	277
2.5	Exploded view of exhaust gas recirculation system	278
2.6	Removing and installing mechanical exhaust gas recirculation valves	279